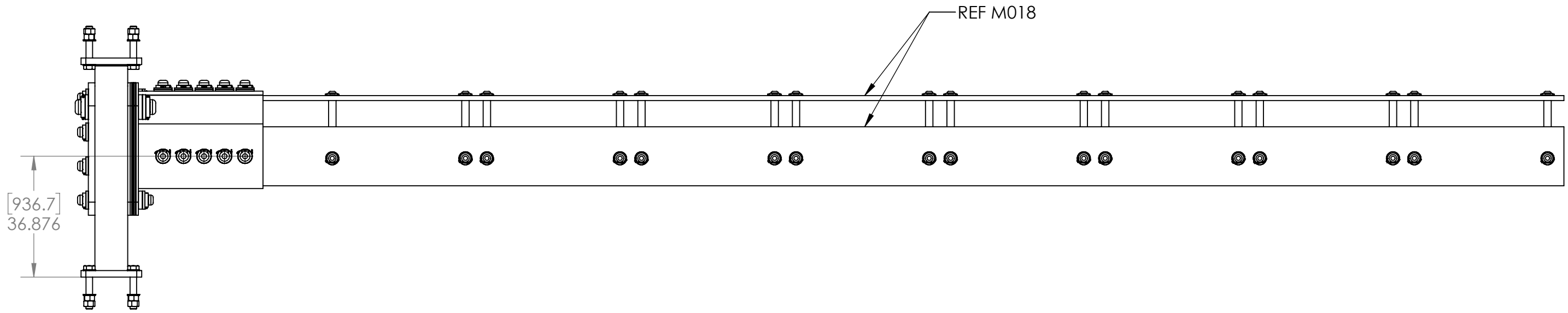
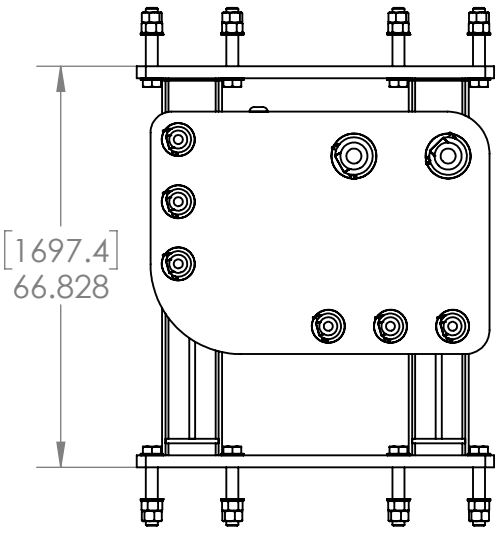
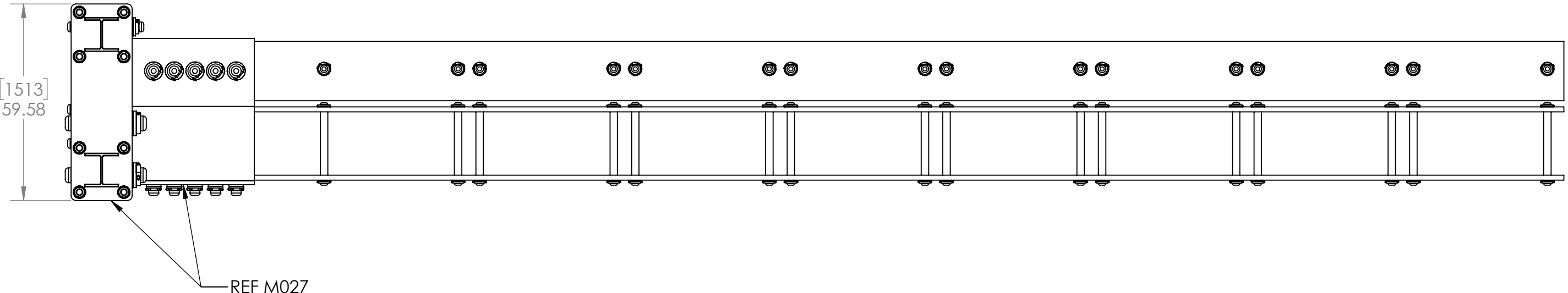


8	7	6	5	4	3	2	1
ITEM NO.	PART NUMBER	DESCRIPTION	WEIGHT	QTY.			
1	Connect beam i 20200619 LowR1			4			
2	Rod connect 11 20200909 LowR1			32			
3	Clevis key 1a 20200904 LowR1			64			
4	Bent pin 2 20200904 LowR1			64			
5	98450A774			100			
6	Clevis wash 1a 20200904 LowR1			64			
7	Clevis block 1 20200907 LowR1			64			
8	Plate Lower Right corn 2 20200929 LowR1			1			
9	Plate arm main coup 1 20200919 LowR1			1			
10	Plate arm main coup 2 20200919 LowR1			3			
11	Plate arm main coup 3 20200919 LowR1			2			
12	Plate arm main coup 4 20200919 LowR1			4			
13	Plate arm main coup 14 20200928 LowR1			2			
14	Plate arm main coup 15 20200929 LowR1			1			
15	Plate arm main coup 16 20200929 LowR1			1			
16	Plate arm main coup 17 20200929 LowR1			1			
17	Rod connect 18 20200928 LowR1			5			
18	Clevis key 2 20200910 LowR1			20			
19	Bent pin key 2 20200910 LowR1			32			
20	Clevis block 2 20200910 LowR1			20			
21	Clevis wash 7 20200928 LowR1			15			
22	Rod connect 14 20200910 LowR1			5			
23	Clevis wash 2 20200910 LowR1			15			
24	Rod connect 16 20200915 LowR1			2			
25	Clevis key 4 20200915 LowR1			4			
26	Clevis wash 4 20200915 LowR1			4			
27	Bent pin key 4 20200915 LowR1			4			
28	Clevis block 4 20200915 LowR1			4			
29	Clevis wash 6 20200925 LowR1			2			
30	Rod connect 15 20200915 LowR1			6			
31	Clevis key 3 20200915 LowR1			12			
32	Clevis block 3 20200915 LowR1			12			
33	Clevis wash 3 20200915 LowR1			12			
34	Clevis wash 5 20200920 LowR1			6			
35	Shim arm main coup 5a 20200929 LowR1			1			
36	Shim arm main coup 5b 20200929 LowR1			2			
37	Shim arm main coup 5c 20200929 LowR1			1			
38	Shim arm main coup 5d 20200929 LowR1			1			
39	Shim arm main coup 5e 20200929 LowR1			1			
40	Shim arm main coup 5f 20200929 LowR1			1			
41	Brace sup plate W10x49 15 20200929 LowR1			1			
42	W10x49 arm conect 17 20200929 LowR1			1			
43	Brace rib W10x49 10 20200919 LowR1			16			
44	Brace rib W10x49 10 2 20200919 LowR1			2			
45	W10x49 arm conect 18 20200929 LowR1			1			
46	Brace rib W10x49 10 3 20200919 LowR1			2			
47	Brace plate W10x49 14 20200929 LowR1			2			
48	7.8in grab 12in long			16			
49	Plate washer i 20200728 LowR1			32			
50	93827A301			32			



NOTE/S:
DEFINITION:
INT = INTERSECTION
NO SHARP EDGES/CORNERS
W14/W10, ASTM A913 G65, Sy 65[KSI]
W6-BEAMS, Sy 42[KSI] (PERF A572 G42)
C6-BEAMS, Sy 36[KSI]
AL, T6061-T6, Sy 40[KSI] MIN
AL, ALLOY, Sy 40[KSI] MIN
PLATE/S AISI 1045, Sy 75[KSI] (MIN)
ALUMINIZATION TYPE II (PREF)
GALVINIZE ASTM A123 G100 ACCPTABLE
MASKING OF MATING SURFACES
OIL-SHEEN, SAE 50+, PRIOR TO ASM
NO AGGLOMERATION OF OIL
AL/ALLOY TO STEEL INTERFACE, POLYMER FILM OR OTHER
MINIMIZE/NEUTRALIZE IONIC EXCHANGE
BOLT/S ASM G8
CLASS B, AS-BUILT
CAD/DATA IS MASTER

EXAMPLE: TEMP [F] 45.00 DIM [IN] 7.22 TOL [IN] ±0.183 DIM [MM] 183.3 TOL [MM] ±4.658 FRACTIONAL ±0.1875 ANGULAR: 0.3150 DEG TWO PLACE DECIMAL ±0.0539 IN THREE PLACE DECIMAL ±0.00539 IN Q.A.	UNLESS OTHERWISE SPECIFIED: TOLERANCES: DIMENSIONS TAKEN AT 59[F] DIMENSIONS TAKEN AT 15[C] FRACTIONAL ±0.1875 ANGULAR: 0.3150 DEG TWO PLACE DECIMAL ±0.0539 IN THREE PLACE DECIMAL ±0.00539 IN Q.A.	VERIFICATION OF COMPONENTS MUST BE PERFORMED WITH TEMPERATURE COMPENSATION INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5	G.A.	GAUGE/S: DRAWINGS ARE AT 59[F] (15[C]): REFER TO MATERIAL SUPPLIER FOR THERMAL EXPANSION COEFFICIENT [CTE] [IN/IN] = [DIM]*[CTE]/[RI]/[TEMP-59] [IN/IN] = [DIM]*[CTE]/[RI]/[TEMP-15] ***TOLERANCES DO NOT CHANGE
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CREO DESIGNS, ENG DPT	NAME	DATE	SIZE	DWG. NO.	REV
TITLE: GLORIOUS CROSS			D	M - 026	1
INT - C126 LOWER RIGHT CORNER ARM-BEAM/S			SCALE: 1:32		SHEET 1 OF 1