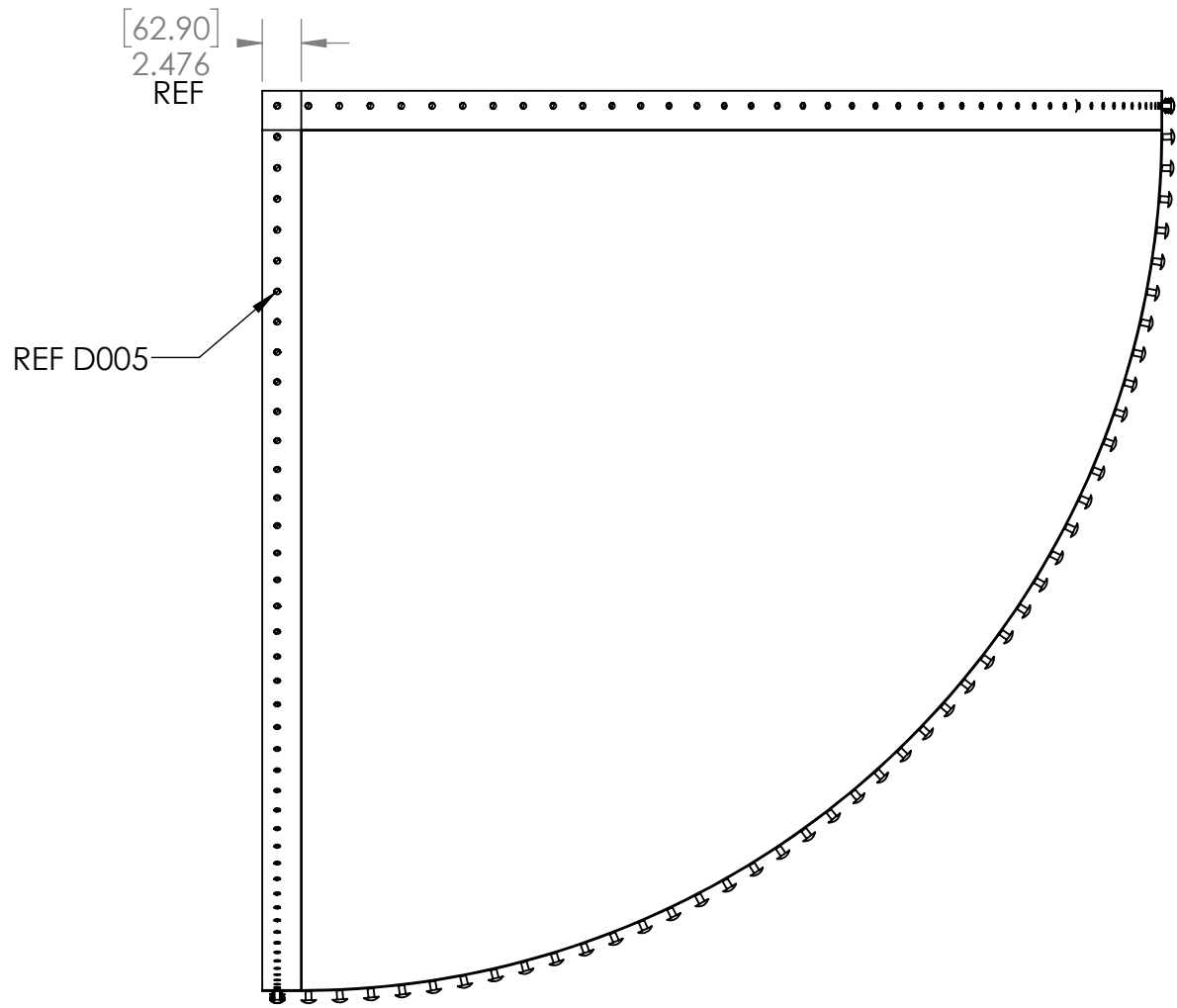
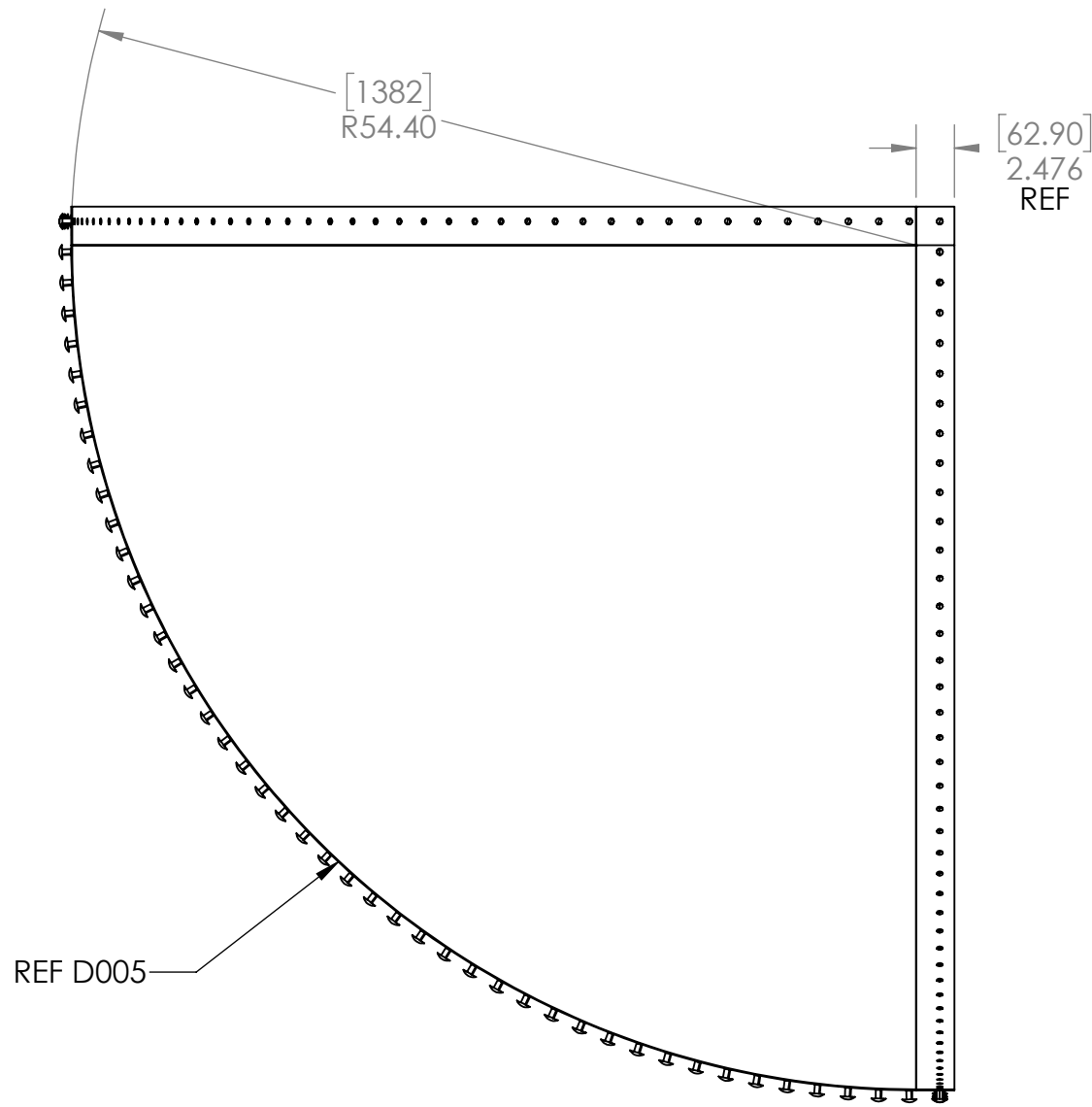
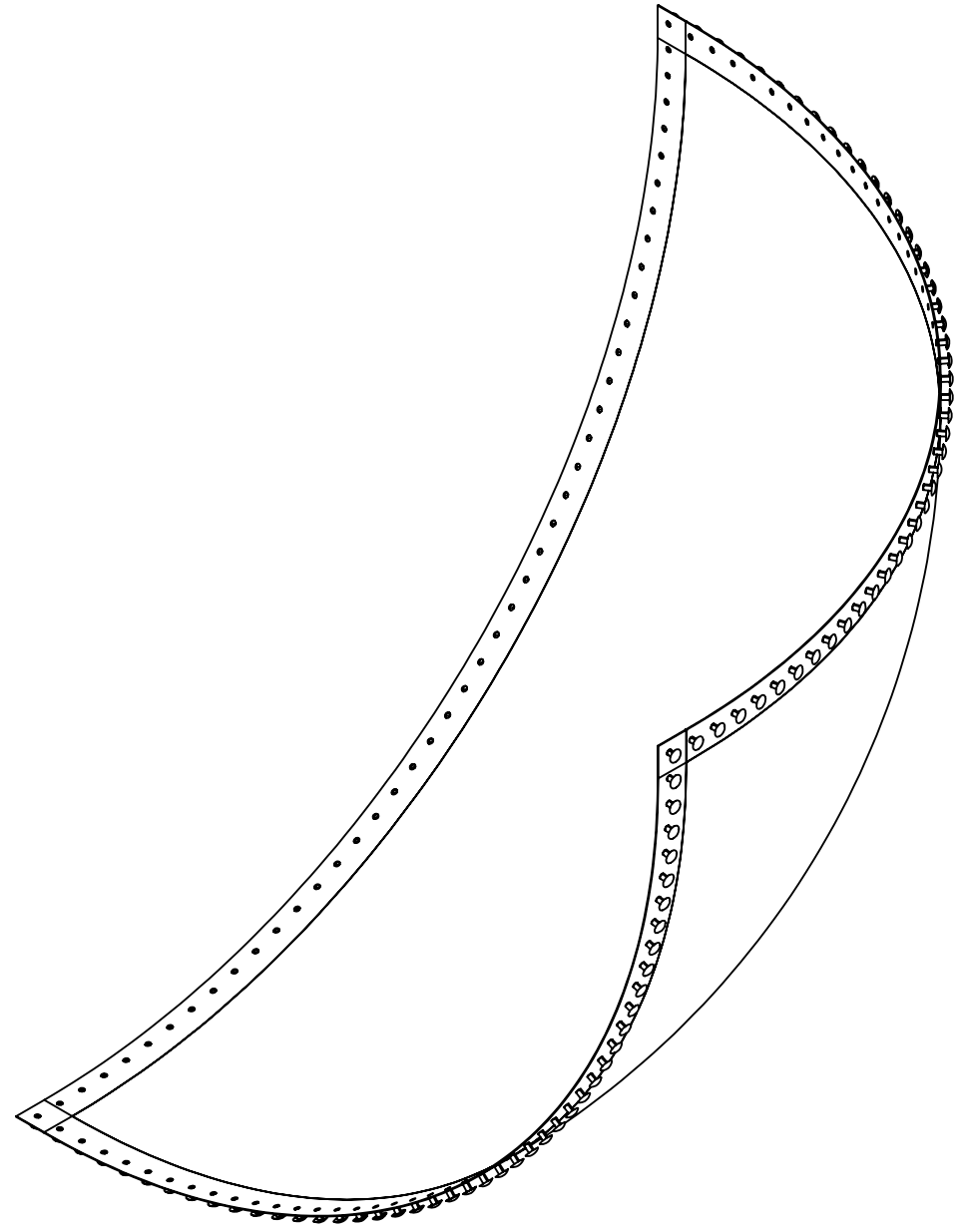
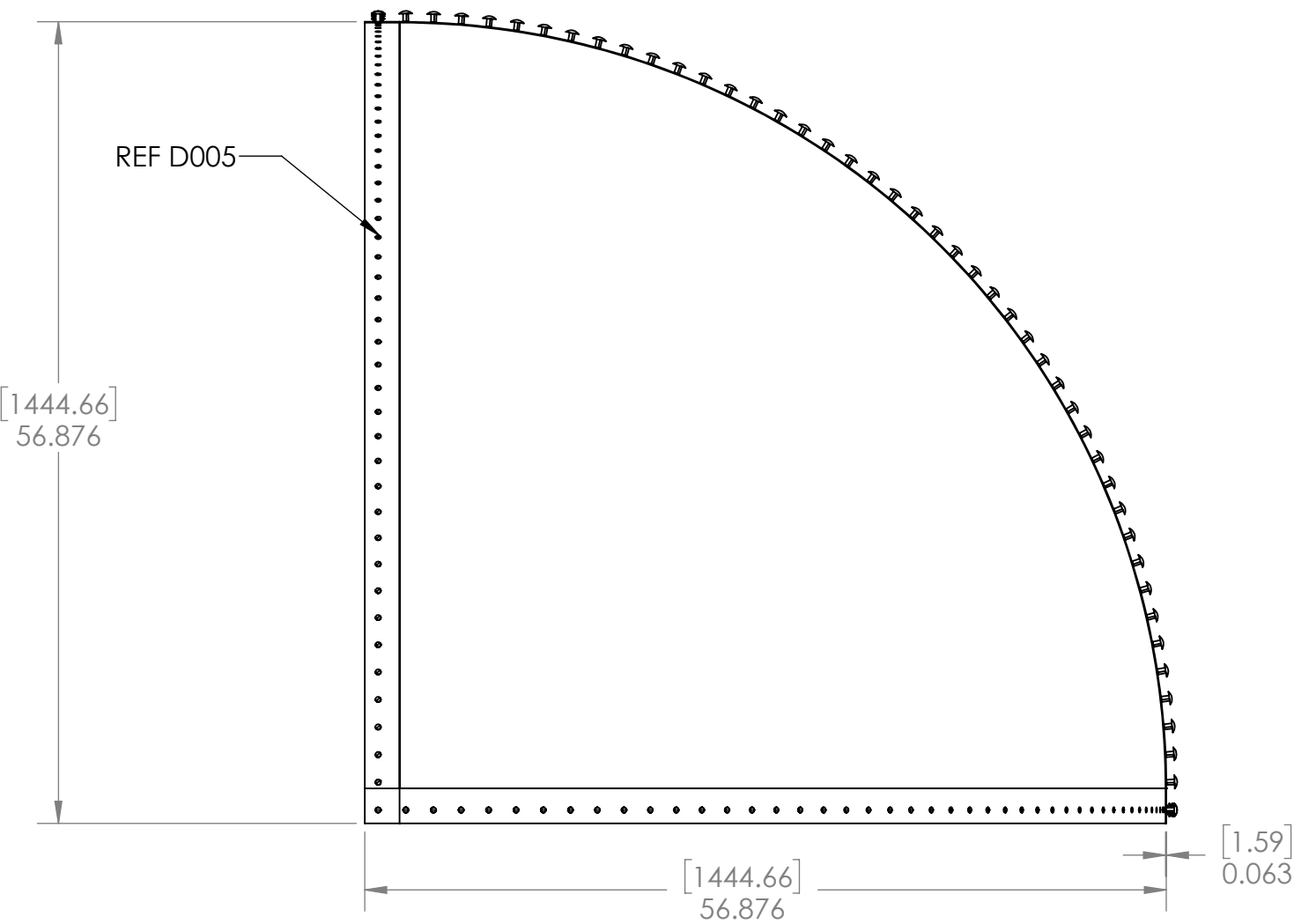


ITEM NO.	PART NUMBER	DESCRIPTION	WEIGHT	QTY.
1	Rib Radius Corner 1 20200516			1
2	Rivet Brazier head for Panel 20200510	WT 0.188[IN]		135



NOTE/S:  
NO SHARP EDGES/CORNERS  
FORM/SHAPE OF CLASS B PARTS ARE IDEALIZED  
ACTUAL TOOLING DRAFT MAY VARY OUTSIDE OF PRINT/TOLERANCE  
RIVET/MATING SEGMENTS/ZONES SEPARATION/S TO BE LESS THAN 0.045[IN]  
WHERE THE AXIS OF THE RIVET/SARE COLINEAR, THE RIVET-HOLE/S ARE IN-LINE  
NO GAP/S ALLOWED AFTER RIVETING  
AL, T6061-T6, Sy 40[KSII] MIN  
AL, ALLOY, Sy 40[KSII] MIN  
CLASS B, AS-BUILT  
CLASS A, REF A001, D001  
CAD/DATA IS MASTER

EXAMPLE: AMBIENT TEMP [F]	EXAMPLE: AMBIENT TEMP [C]	EXAMPLE: DIM PER 1000[IN]	EXAMPLE: DIM PER 1000[mm]	UNLESS OTHERWISE SPECIFIED: TOLERANCES: DIMENSIONS TAKEN AT 59[F]	DRAWN	NAME	DATE	CREO DESIGNS, ENG DPT
45.00	7.22	-0.183	-4.658	DIMENSIONS TAKEN AT 15[C]	CHECKED			TITLE: GLORIOUS CROSS
59.00	15.00	0.0	0.0	FRACTIONAL ±0.13[IN]	ENG APPR.			ARM - ENDCAP
64.00	30.00	0.354	8.984	ANGULAR: 0.3[DIG]	MFG APPR.			CORNER RADIUS
EXAMPLE: LET DIM = 47.125[IN] (T6061-T6)	EXAMPLE: LET DIM = 47.125[IN] (T6061-T6)	EXAMPLE: LET DIM = 47.125[IN] (T6061-T6)	EXAMPLE: LET DIM = 47.125[IN] (T6061-T6)	THREE PLACE DECIMAL ±0.005[IN]				SIZE DWG. NO.
AT 84[F] THE DIMENSION OF THE PART IS 47.125 ± 0.0167[IN] (0.4234[mm])	AT 84[F] THE DIMENSION OF THE PART IS 47.125 ± 0.0167[IN] (0.4234[mm])	AT 84[F] THE DIMENSION OF THE PART IS 47.125 ± 0.0167[IN] (0.4234[mm])	AT 84[F] THE DIMENSION OF THE PART IS 47.125 ± 0.0167[IN] (0.4234[mm])	VERIFICATION OF COMPONENTS MUST BE PERFORMED WITH TEMPERATURE COMPENSATION INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5				REV
GAUZE/ONIC PROTECTION REQUIRED: ALUMINIZE TYPE II PREFERRED GALVANIZE G100 ACCEPTABLE THERMAL SPRAY AS/FOR ASSEMBLED	GAUZE/ONIC PROTECTION REQUIRED: ALUMINIZE TYPE II PREFERRED GALVANIZE G100 ACCEPTABLE THERMAL SPRAY AS/FOR ASSEMBLED	GAUZE/ONIC PROTECTION REQUIRED: ALUMINIZE TYPE II PREFERRED GALVANIZE G100 ACCEPTABLE THERMAL SPRAY AS/FOR ASSEMBLED	GAUZE/ONIC PROTECTION REQUIRED: ALUMINIZE TYPE II PREFERRED GALVANIZE G100 ACCEPTABLE THERMAL SPRAY AS/FOR ASSEMBLED	PARALLEL PLANES MAX 0.002[IN] FLATNESS MAX 0.002[IN] FINISH: AS REQUIRED				SCALE: 1:12
				GAUGES: DRAWINGS ARE AT 59[F] (15[C]): REFER TO MATERIAL SUPPLIER FOR THERMAL EXPANSION COEFFICIENT [CTE] d[ENG] = [DIM]*[CTE][F]/[TEMP-59] d[IN] = [DIM]*[CTE][F]/[TEMP-15] ***TOLERANCES DO NOT CHANGE				SHEET 1 OF 1