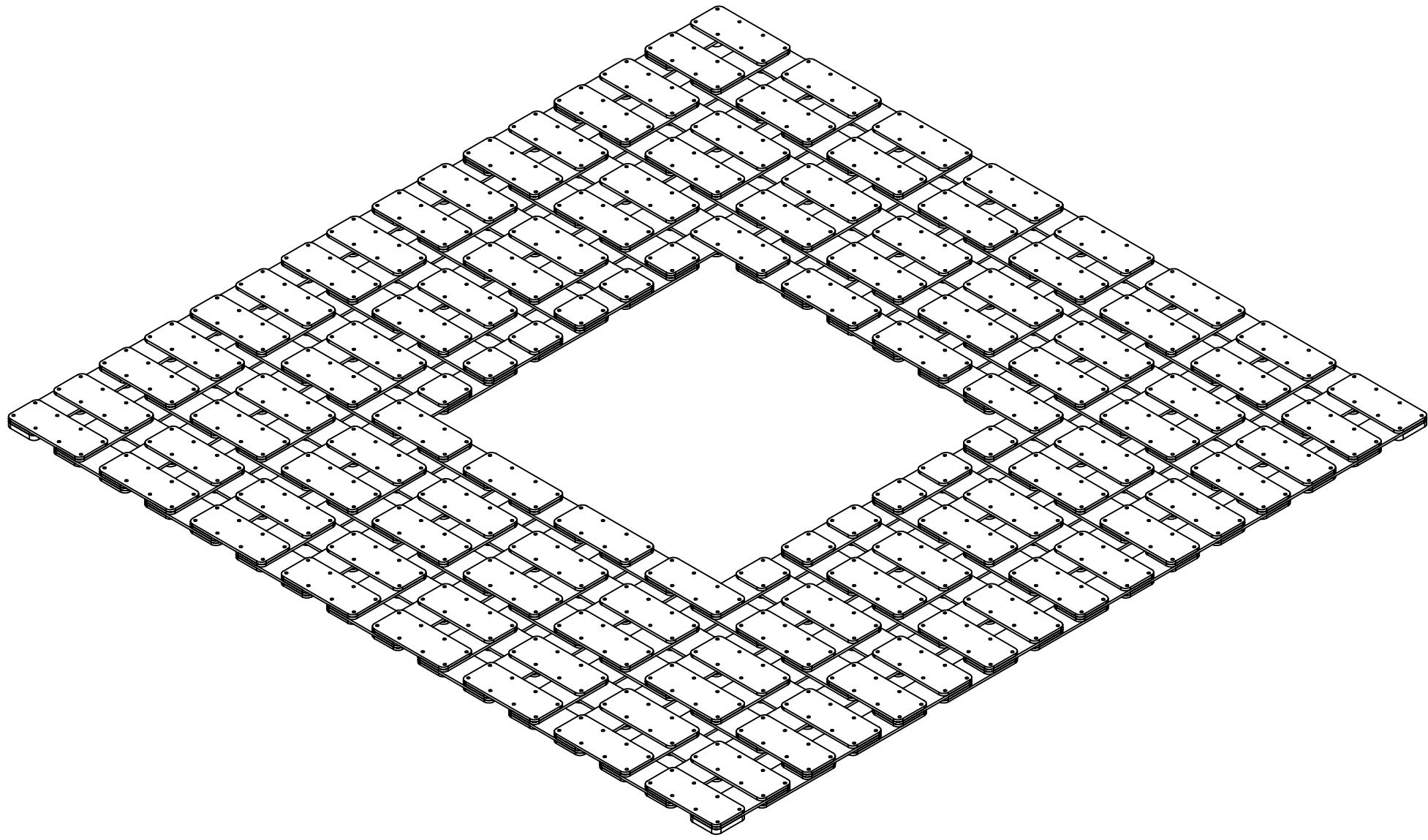
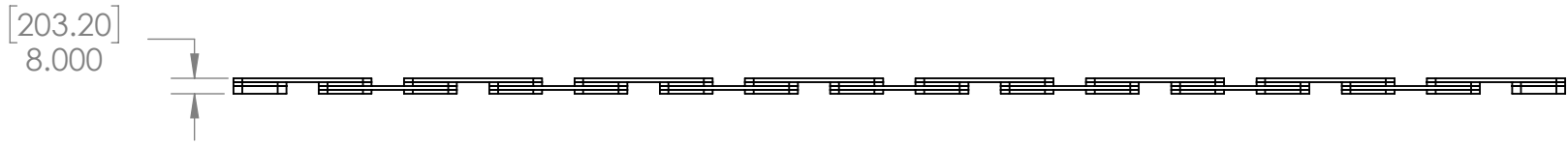
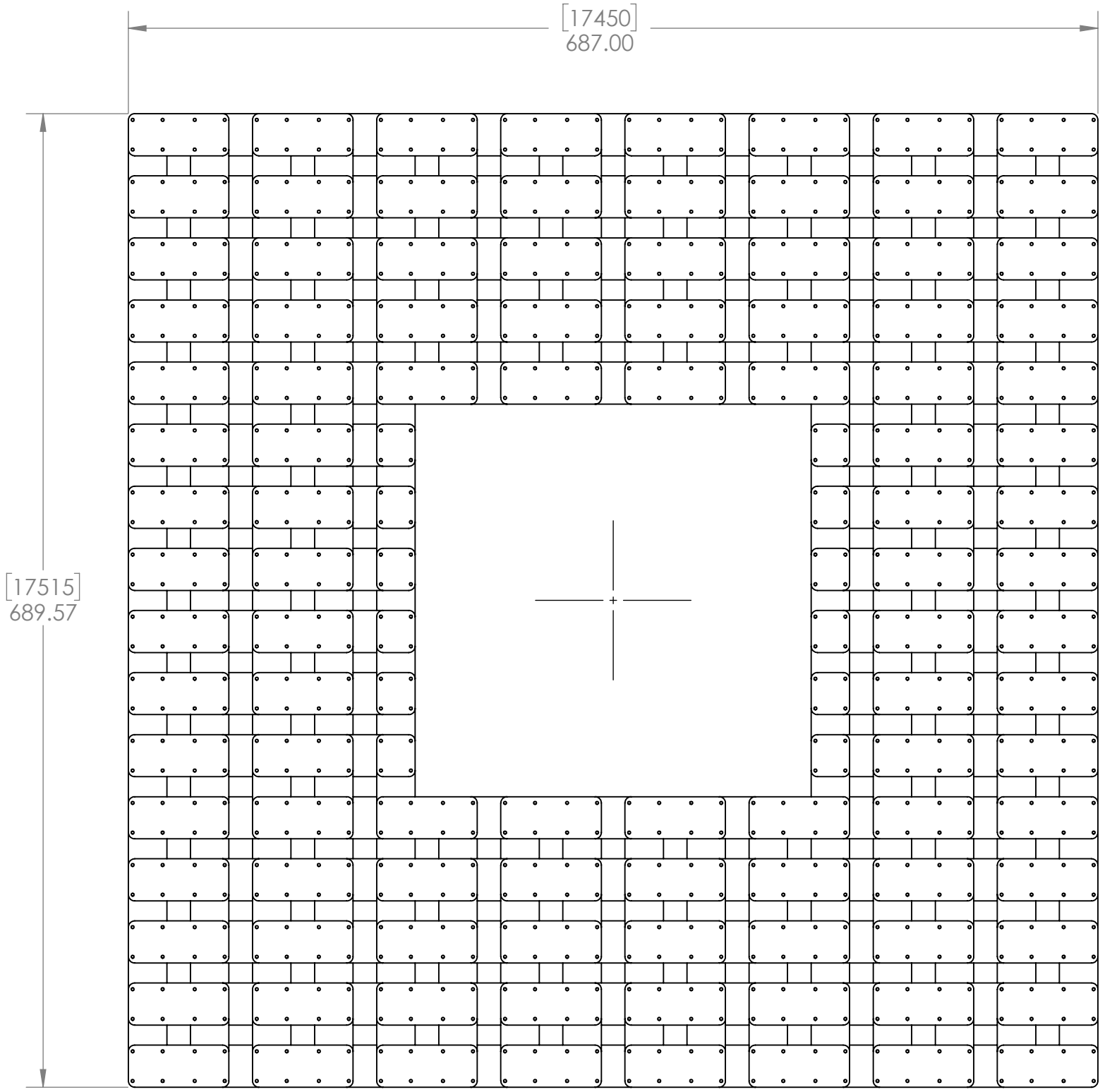



8		7			
ITEM NO.	PART NUMBER	DESCRIPTION	WEIGHT	QTY.	
1	Plate connect 1 20210527 w193 s1	2[IN] THICK EAST/WEST CONNECTION PLATE		198	
2	Plate connect 2 20210527 w193 s1	2[IN] THICK NORTH/SOUTH CONNECTION PLATE		198	
3	Shim Plate conct 1 20210527 w193 s1	4[IN] SHIM PLATE		4	
4	Shim Plate conct 1 20210527 w193 s1	2[IN] SHIM PLATE		80	



NOTE/S:  
FOR PART DIMENSIONS REF L003  
CAD IS MASTER

EXAMPLE: AMBIENT TEMP [F] 45.00		EXAMPLE: AMBIENT TEMP [C] 7.22	EXAMPLE: DIM PER 1000[IN] -0.183	EXAMPLE: DIM PER 1000[MM] -4.658	EXAMPLE: DIM PER 1000[IN] 16061-16	EXAMPLE: DIM PER 1000[MM] 16061-16	UNLESS OTHERWISE SPECIFIED: TOLERANCES: DIMENSIONS TAKEN AT 59[F] (15[C])		DRAWN		NAME	DATE	 CREO DESIGNS, ENG DPT
59.00		15.00	0.0	0.0	FRACTIONAL ±0.13[IN]		DIMENSIONS TAKEN AT 15[C]		CHECKED				
84.00		30.00	0.354	8.984	ANGULAR: 0.3[DIG]		TWO PLACE DECIMAL ±0.05[IN]		ENG APPR.				
EXAMPLE: LET DIM = 47.125[IN] (16061-16)		dl = 0.000033 [IN] (16061-16)		dl = 0.0167[IN] (0.4234[mm])		THREE PLACE DECIMAL ±0.005[IN]		VERIFICATION OF COMPONENTS MUST BE PERFORMED WITH TEMPERATURE COMPENSATION		Q.A.			
AT 84[F] THE DIMENSION OF THE PART IS 47.125 ± 0.0167 ± 0.0167 ± 0.0167 ± 0.0167		GALVANIC PROTECTION REQUIRED: ALUMINIZE TYPE II PREFERRED GALV WHITE G100 ACCEPTABLE THERMAL SPRAY AS FOR ASSEMBLED		PARALLEL PLANES MAX 0.002[IN] FLATNESS MAX 0.002[IN] FINISH: AS REQUIRED		TOLERANCING PER: ASME Y14.5		GAUGE/S: DRAWINGS ARE AT 59[F] (15[C]): REFER TO MATERIAL SUPPLIER FOR THERMAL EXPANSION COEFFICIENT [CTE]		SIZE DWG. NO.		REV	
D		L - 004		1		SCALE: 1:96		SHEET 1 OF 1					