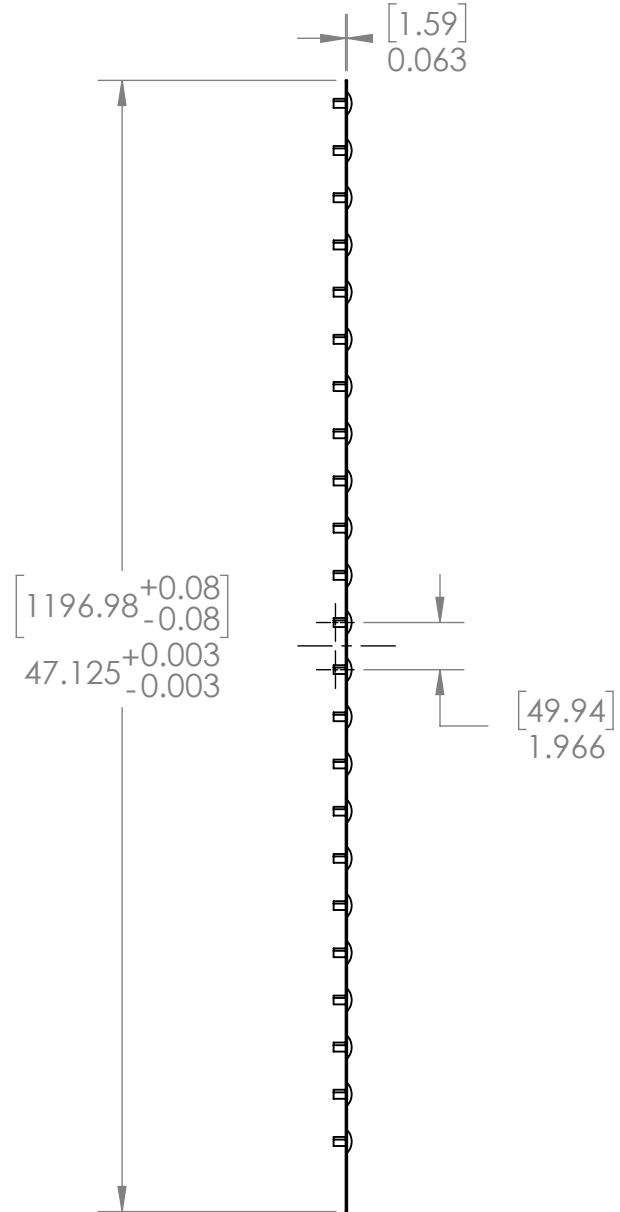
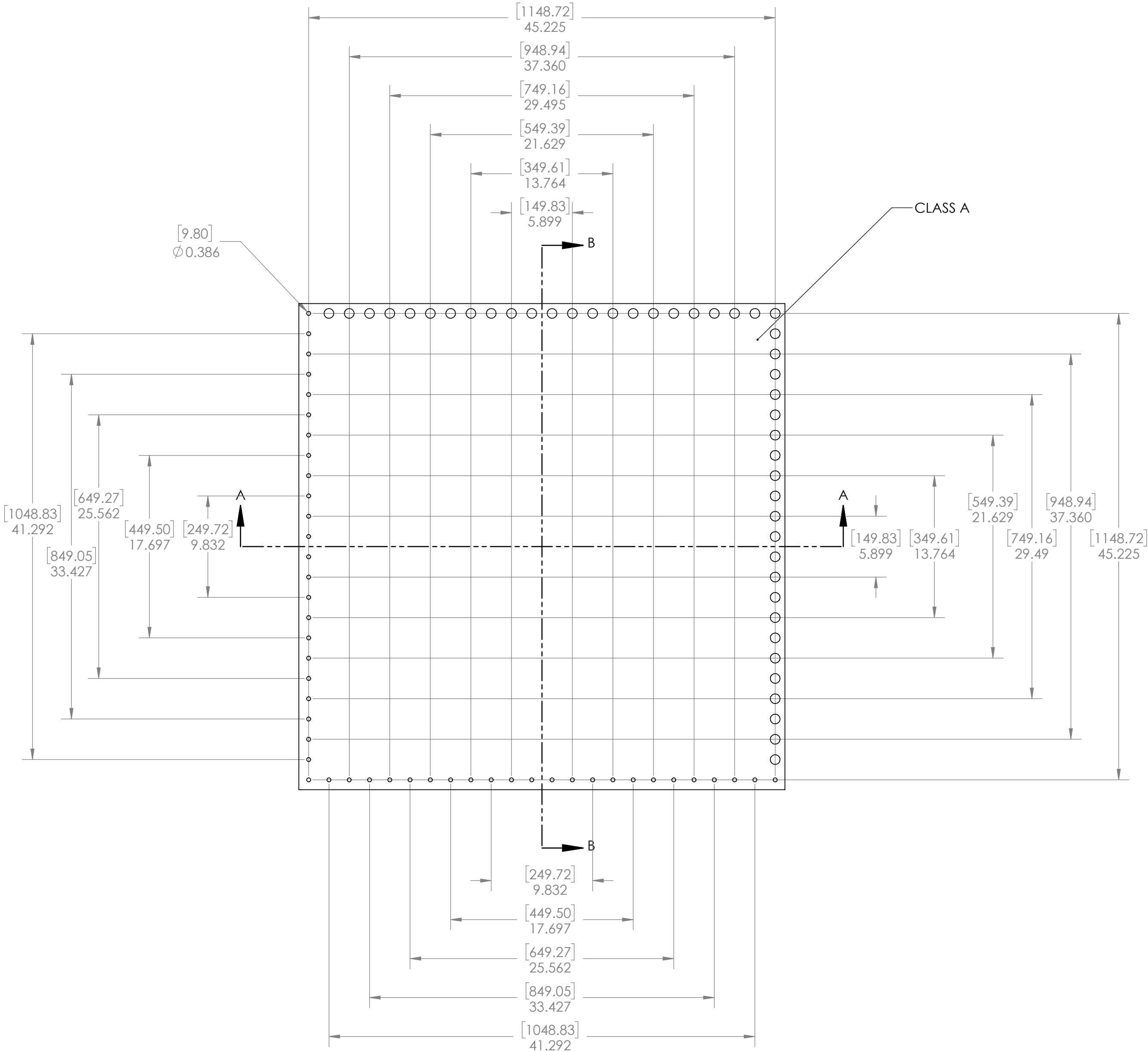
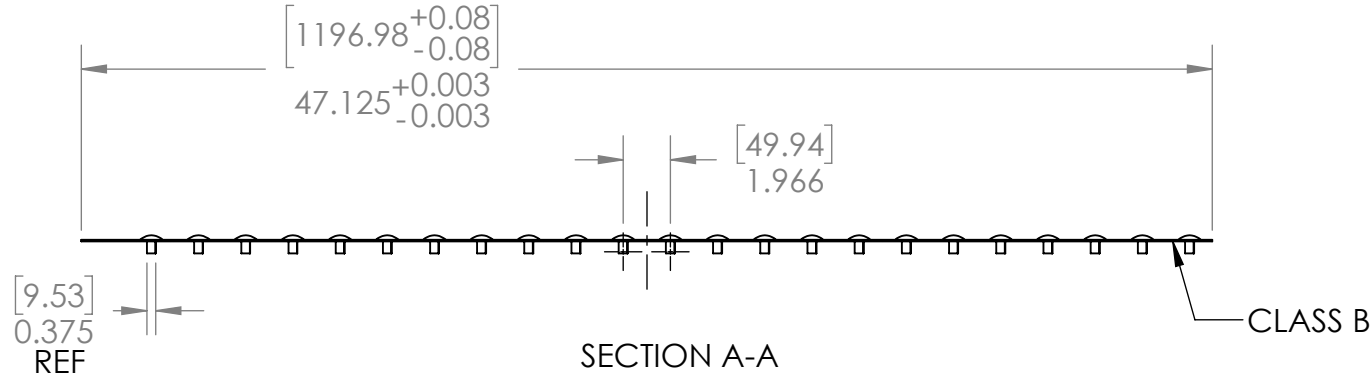


ITEM NO.	PART NUMBER	DESCRIPTION	WEIGHT	QTY.
1	Panel sq 47.125in 20200513 S			1
2	Rivet Brazier head for Panel 20200510 S	(3/8)[IN] BRAZIER HEAD RIVET WORKING THICKNESS (WT) 0.188[IN]		92



NOTES:
NO SHARP EDGES
MATERIAL:
T6061-T6, Sy 40[KSI]
RIVETS AL ALLOY
FLATNESS/WARP LESS THAN 0.001
BRUSHED PATTERN CLASS A SIDE ONLY
RANDOM, CIRCULAR/SWIRL
MAXIMUM DEPTH OF PATTERN 115[MICRO-IN] (0.000115[IN])
SIDE PANELS ARE ANODIZED BLUE/GREEN
RGB IS 26.4, 48.7, 54.6
VERIFIED IN NATURAL LIGHT
CLASS B SURFACE AS BUILT

EXAMPLE: TEMP [F] 45.00 [C] 7.22 DIM [IN] 47.125 [MM] 1196.98 TOLERANCE: DIMENSIONAL: ±0.13[IN] ANGULAR: 0.3[DEG] FRACTIONAL: ±0.13[IN] ANGULAR: 0.3[DEG] TWO PLACE DECIMAL ±0.05[IN] THREE PLACE DECIMAL ±0.005[IN] Q.A.	EXAMPLE: TEMP [F] 59.00 [C] 15.00 DIM [IN] 47.125 [MM] 1196.98 TOLERANCE: DIMENSIONAL: ±0.13[IN] ANGULAR: 0.3[DEG] FRACTIONAL: ±0.13[IN] ANGULAR: 0.3[DEG] TWO PLACE DECIMAL ±0.05[IN] THREE PLACE DECIMAL ±0.005[IN] Q.A.	UNLESS OTHERWISE SPECIFIED: TOLERANCES: DIMENSIONAL TAKEN AT 59[F] DIMENSIONAL TAKEN AT 15[C] FRACTIONAL ±0.13[IN] ANGULAR: 0.3[DEG] TWO PLACE DECIMAL ±0.05[IN] THREE PLACE DECIMAL ±0.005[IN] Q.A.	VERIFICATION OF COMPONENTS MUST BE PERFORMED WITH TEMPERATURE COMPENSATION INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5	GAUGE/S: DRAWINGS ARE AT 59[F] (15[C]): REFER TO MATERIAL SUPPLIER FOR THERMAL EXPANSION COEFFICIENT [CTE] [ENG] = [DIM]*[CTE][F]/[TEMP-59] [IN] = [DIM]*[CTE][F]/[TEMP-15] ***TOLERANCES DO NOT CHANGE	NAME	DATE	CREO DESIGNS, ENG DPT
DRAWN	CHECKED	ENG APPR.	MFG APPR.				TITLE: GLORIOUS CROSS
PANEL/SKIN P47							
SIZE	DWG. NO.	REV					
D	D - 001	1					
SCALE: 1:8		SHEET 1 OF 1					