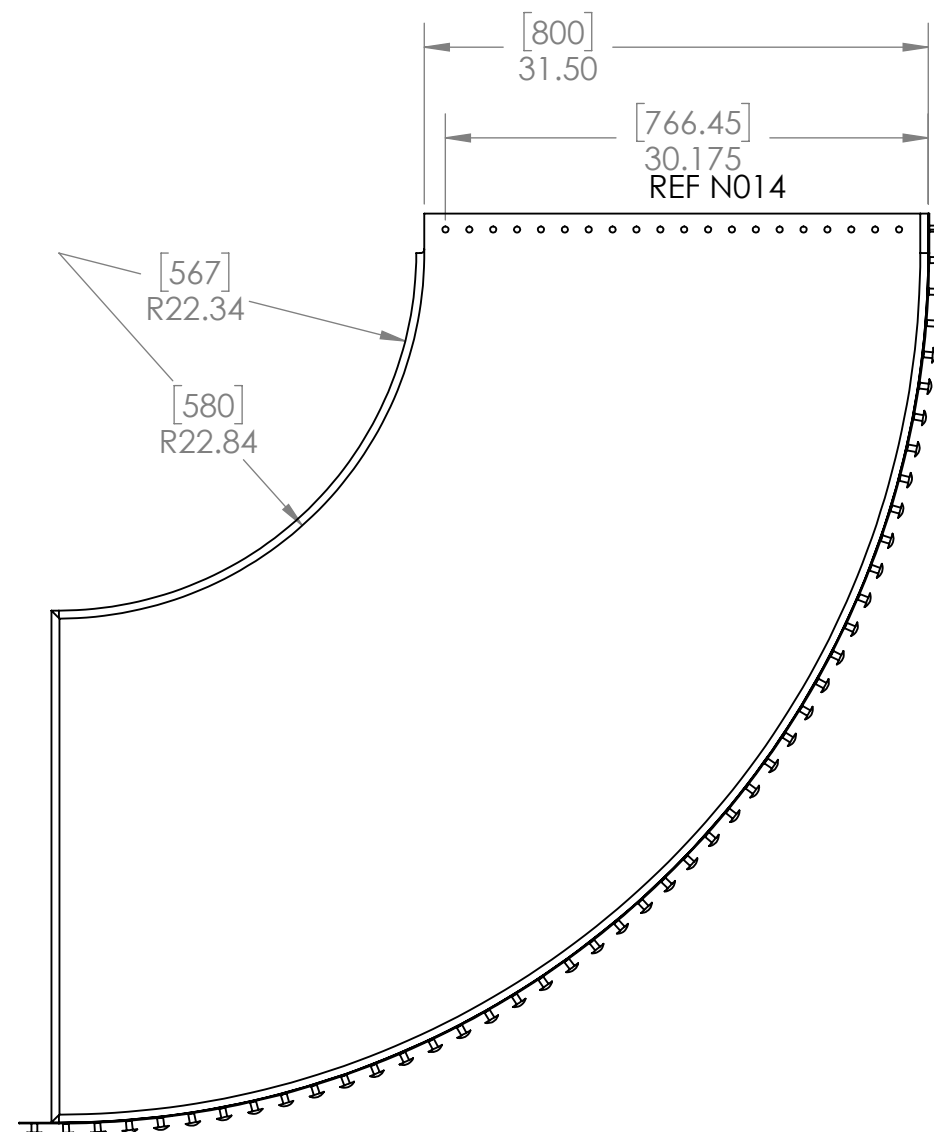
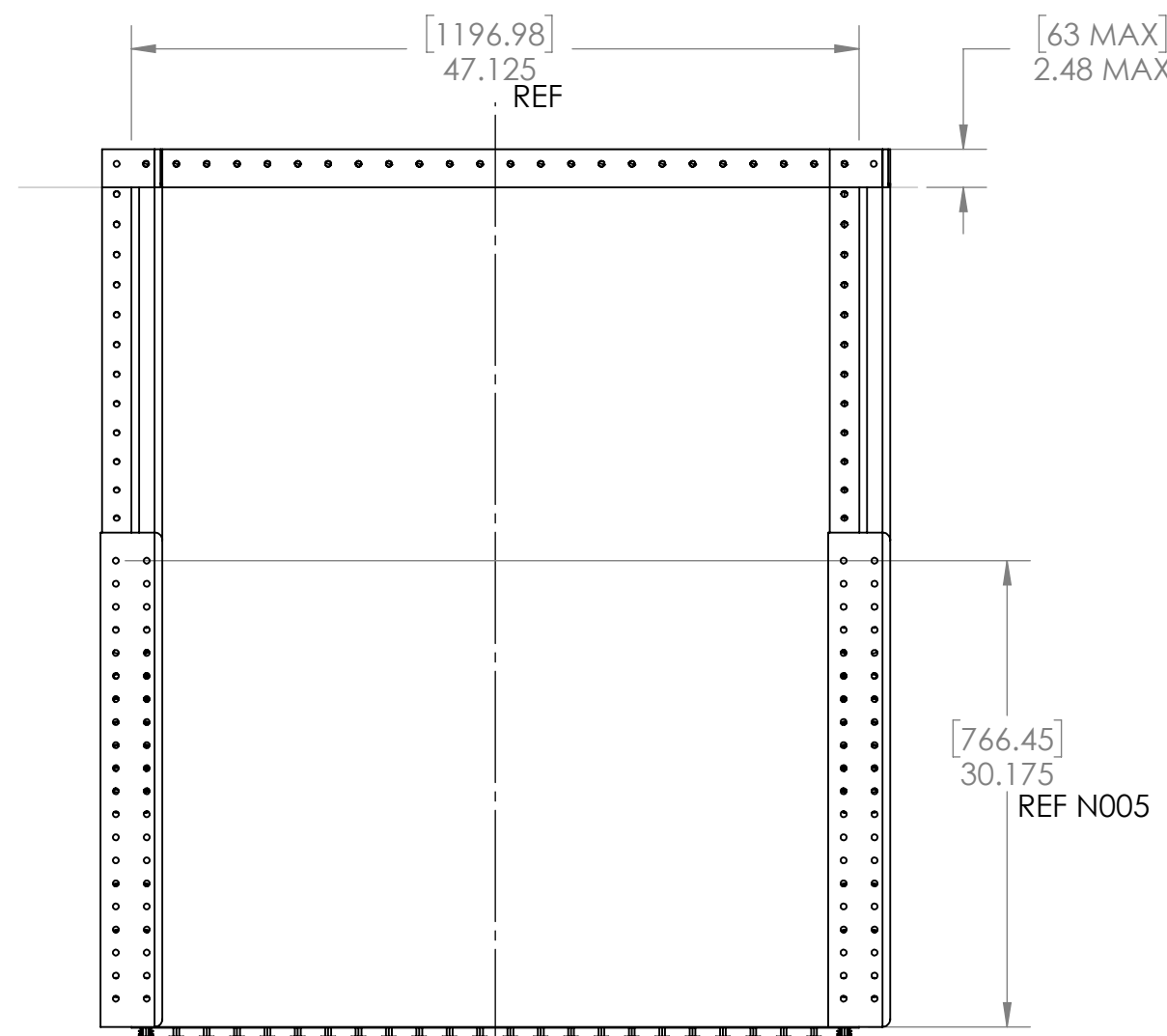
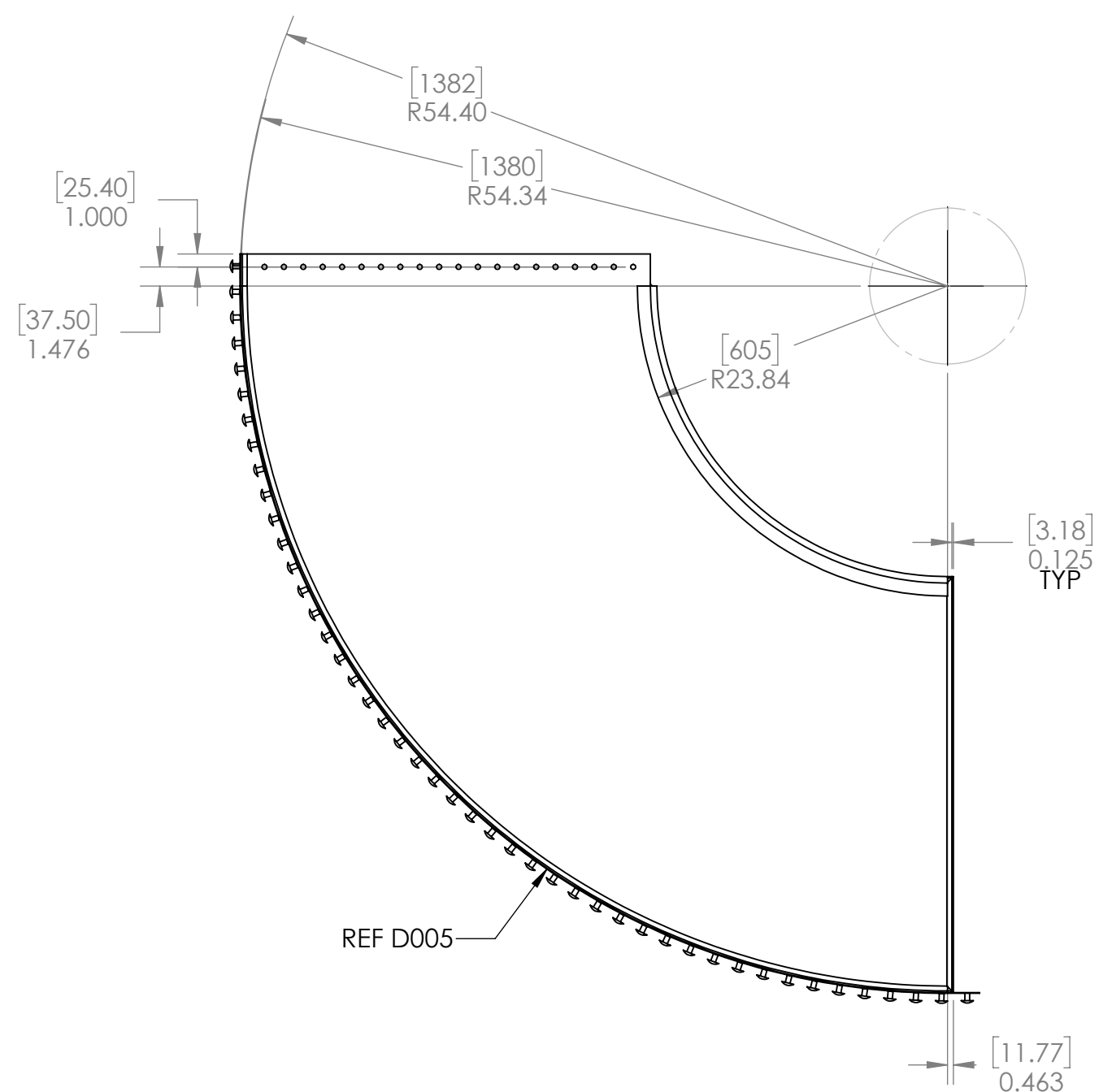
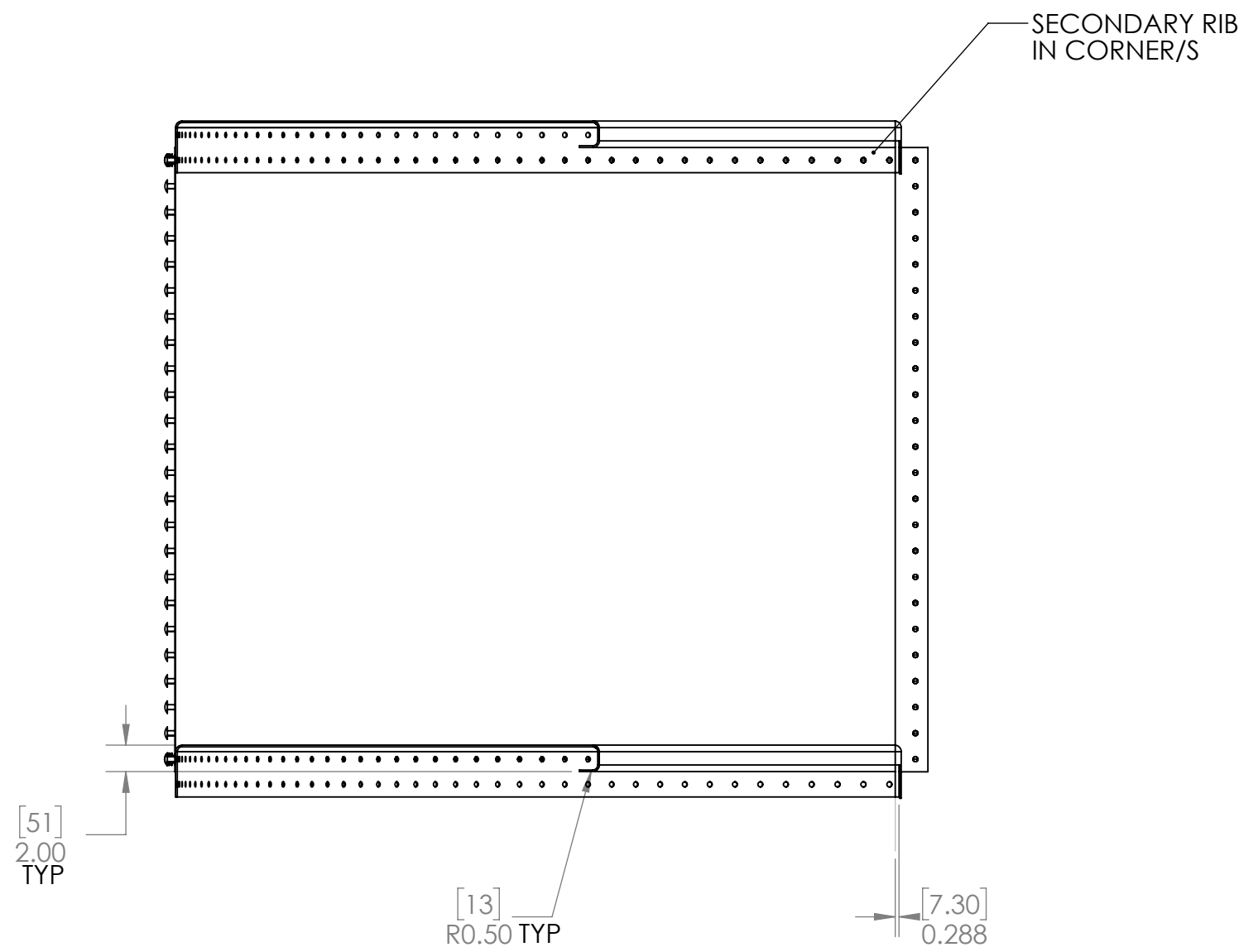



ITEM NO.	PART NUMBER	DESCRIPTION	WEIGHT	QTY.
1	Rib Radius 3 20200515			1
2	Rivet Brazier head for Panel 20200510			136
3	Rib Radius 7 20200516			2



NOTE/S:
NO SHARP EDGES/CORNERS
FORM/SHAPE OF CLASS B PARTS ARE IDEALIZED
ACTUAL TOOLING DRAFT MAY VARY OUTSIDE OF PRINT/TOLERANCE
RIVET/MATING SEGMENTS/ZONES SEPARATION/S TO BE LESS THAN 0.045[IN]
WHERE THE AXIS OF THE RIVET/S ARE COLINEAR, THE RIVET-HOLE/S ARE IN-LINE
NO GAP/S ALLOWED AFTER RIVETING
AL, T6061-T6, Sy 40[KSI] MIN
AL, ALLOY, Sy 40[KSI] MIN
CLASS B, AS-BUILT
CLASS A, REF A001, D001
CAD/DATA IS MASTER

NAME	TEMP	1604-16	1604-16	TOLERANCES:	NAME	DATE	 CREO DESIGNS, ENG DPT
ASSEMBLY	TEMP	1000(1)	1000(1)	UNLESS OTHERWISE SPECIFIED:			
TEMP	TEMP	[F]	[F]	UNCERTAINTIES TAKEN AT 50°F	DRAWN		
[F]	[F]			DIMENSIONS TAKEN AT 15°C	CHECKED		
				PRACTICAL USE ONLY	ENG APPR		
				ANGULAR: 0.3(DIG)			
				TWO PLACE DECIMAL 0.00(1)			
				THREE PLACE DECIMAL 0.000(1)	MFG APPR		
				VERIFICATION OF COMPONENTS	G.A.		
				MUST BE PERFORMED			
				TEMPERATURE COMPENSATION			
				USE: 1.5 (TEMP - 60) / 100			
				TEMPERATURE PER: ASME Y14.5			
EXAMPLE:	DET (M1 - 47 125IN)	1604-16	1604-16				SIZE DWG. NO. REV N - 024 1 SCALE: 1:12 SHEET 1 OF 1
	DET 0.000011-18 IN - 5947 125 IN						
	DET 0.001670 IN (0.0424MM)						
	AT 86(F) (30.56 C) OF THE PART						
	17.5 (3.175) 0.0167 (0.4242MM)						

GALVANIC PROTECTION REQUIRED:
ALUMINUM TYPE 3 PREFERRED
THERMAL SHOCK RESISTOR ASSEMBLED

GAUGES:
DIMENSIONS ARE AT 50°F (15°C) IF REF.
TO MATERIAL SUPPLIER FOR THERMAL
EXPANSION COEFFICIENT (CTE)
(d) LENGTH = (DIM) * (CTE) * (TEMP - 50)
(d) = (DIM) * (CTE) * (TEMP - 50)
DIMENSIONS DO NOT VARY
SCALES: 1:12