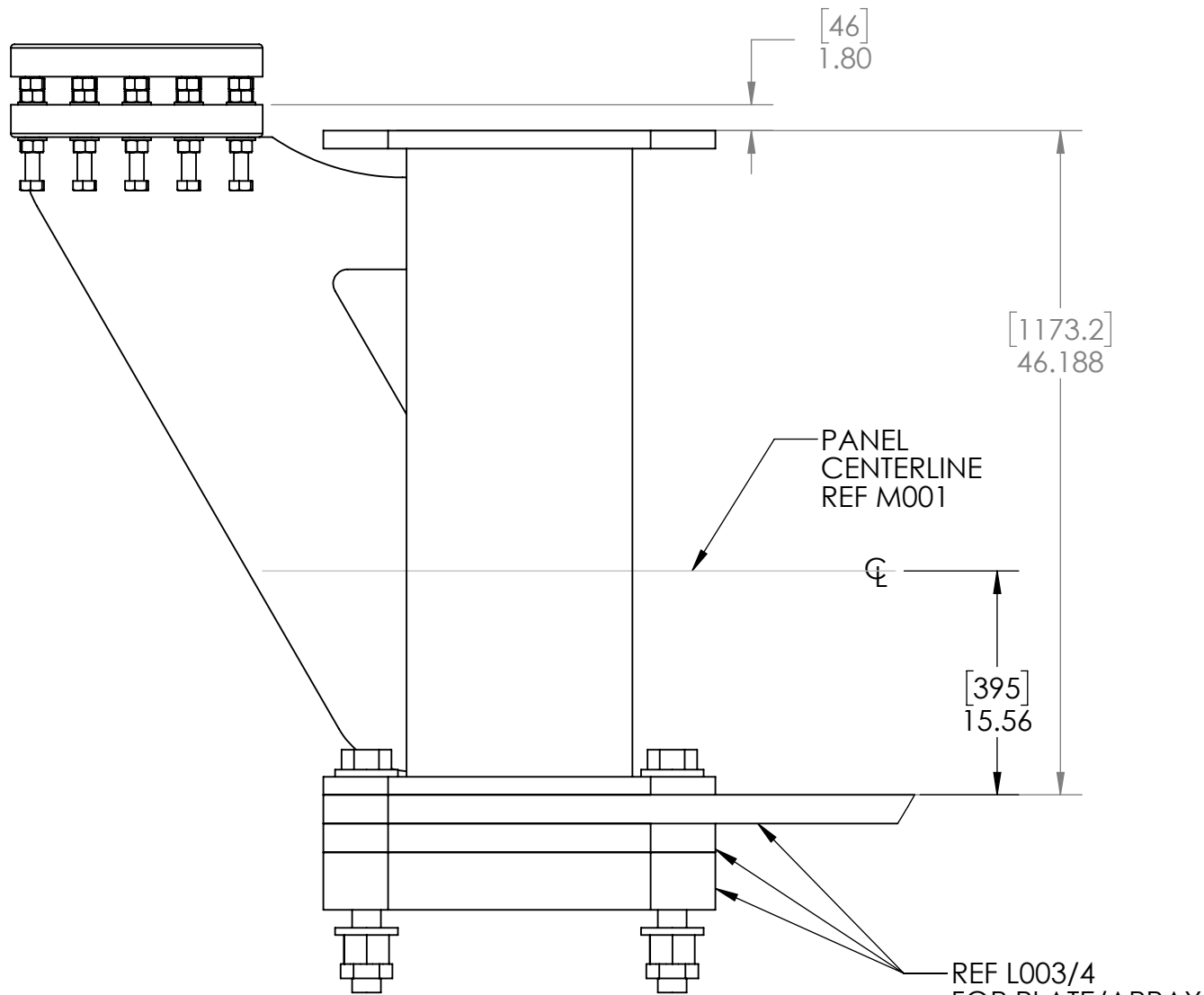
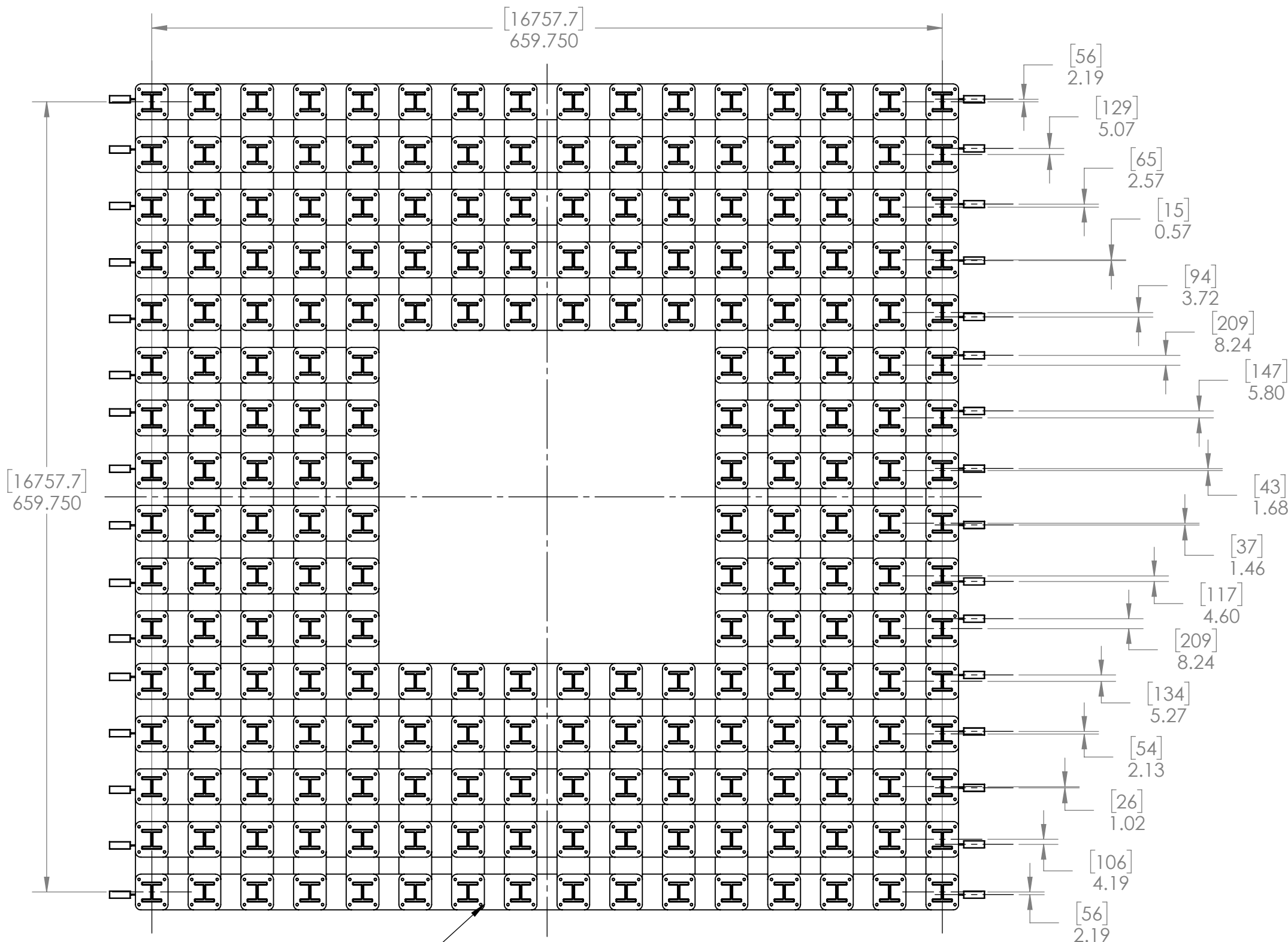


ITEM NO.	PART NUMBER	DESCRIPTION	WEIGHT	QTY.
1	W14x193 1 20210528 s1 s2	W14x193 BEAM		220
2	Plate w14x193 20210528 s1 s2	END-PLATE/S FOR W14 BEAM/S		440
3	bolt 2in 4tpi 15.5in DH3 1 20210528 w193 s1 s2	2[IN] BOLT, TPI STD, 15.5[IN] LONG, G8		880
4	nut 2in 4tpi HD 1 20210527 w193 s1 s2			880
5	wash 2in HD 1 20210528 w193 s1 s2			1760
6	nut 2in 4tpi HD 1 half 20210528 w193 s1 s2			880
7	Plate connect 1 20210527 w193 s1	2[IN] THICK EAST/WEST CONNECTION PLATE		198
8	Plate connect 2 20210527 w193 s1	2[IN] THICK NORTH/SOUTH CONNECTION PLATE		198
9	Shim Plate conct 1 20210527 w193 s1			4
10	Shim Plate conct 1 20210527 w193 s1			80
11	Brace sup plate W10x49 17 20201202 LowL1			32
12	Brace sup plate W10x49 18 20201202 LowL1			32
13	94895A038			960
14	98023A038			640
15	91257A965			320
16	Brace sup plate W10x49 19 20201202 LowL1			32

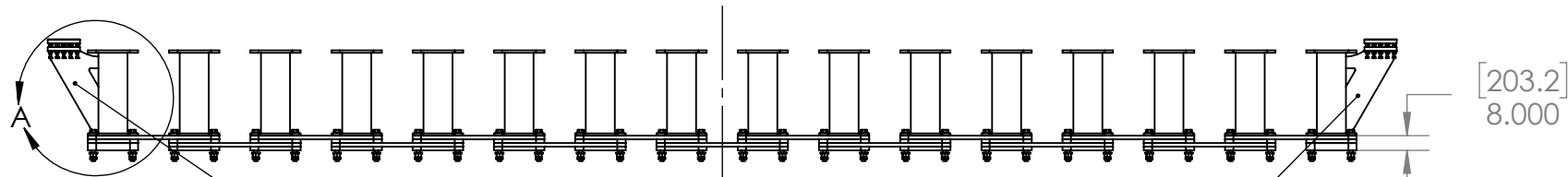
MASS W/O OXIDATION PROTECTION 78,6706[LBF]



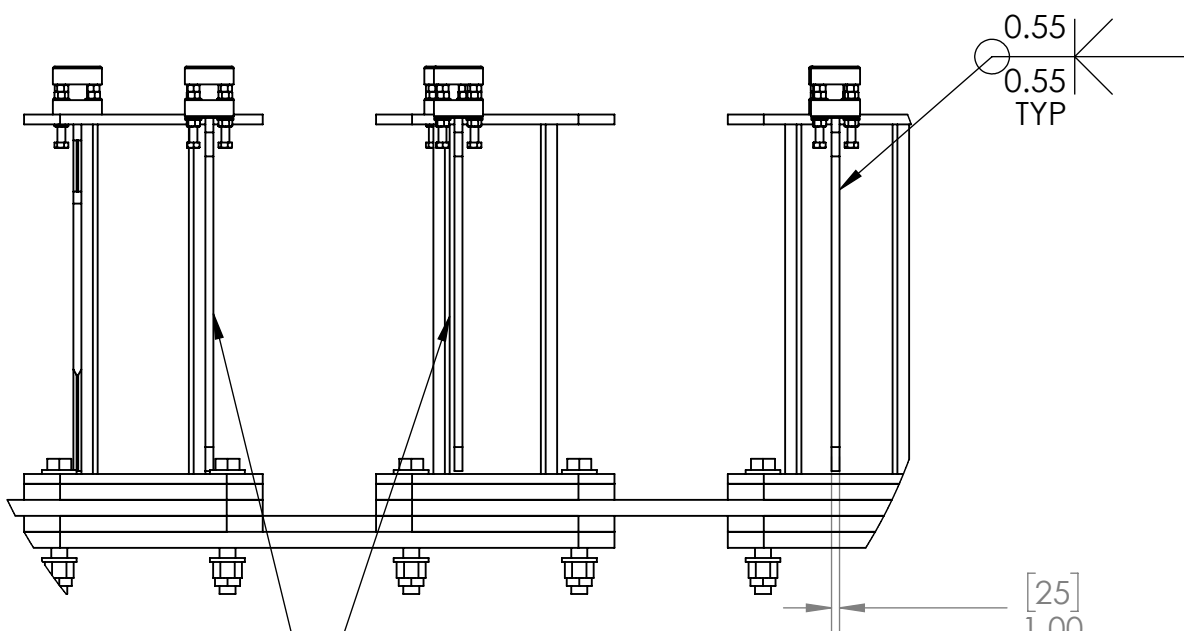
DETAIL A
SCALE 1 : 12



FOLLOWS PREVIOUS PATTERN/S
(x16) W14x193 BEAM/S
EQUALLY SPACED

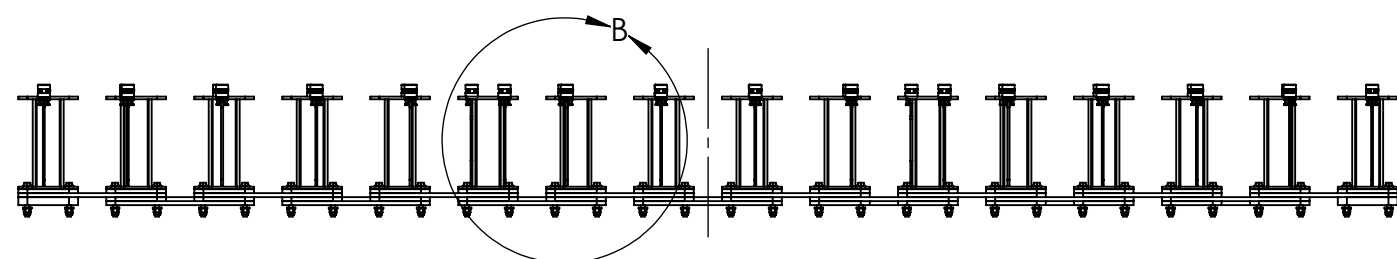
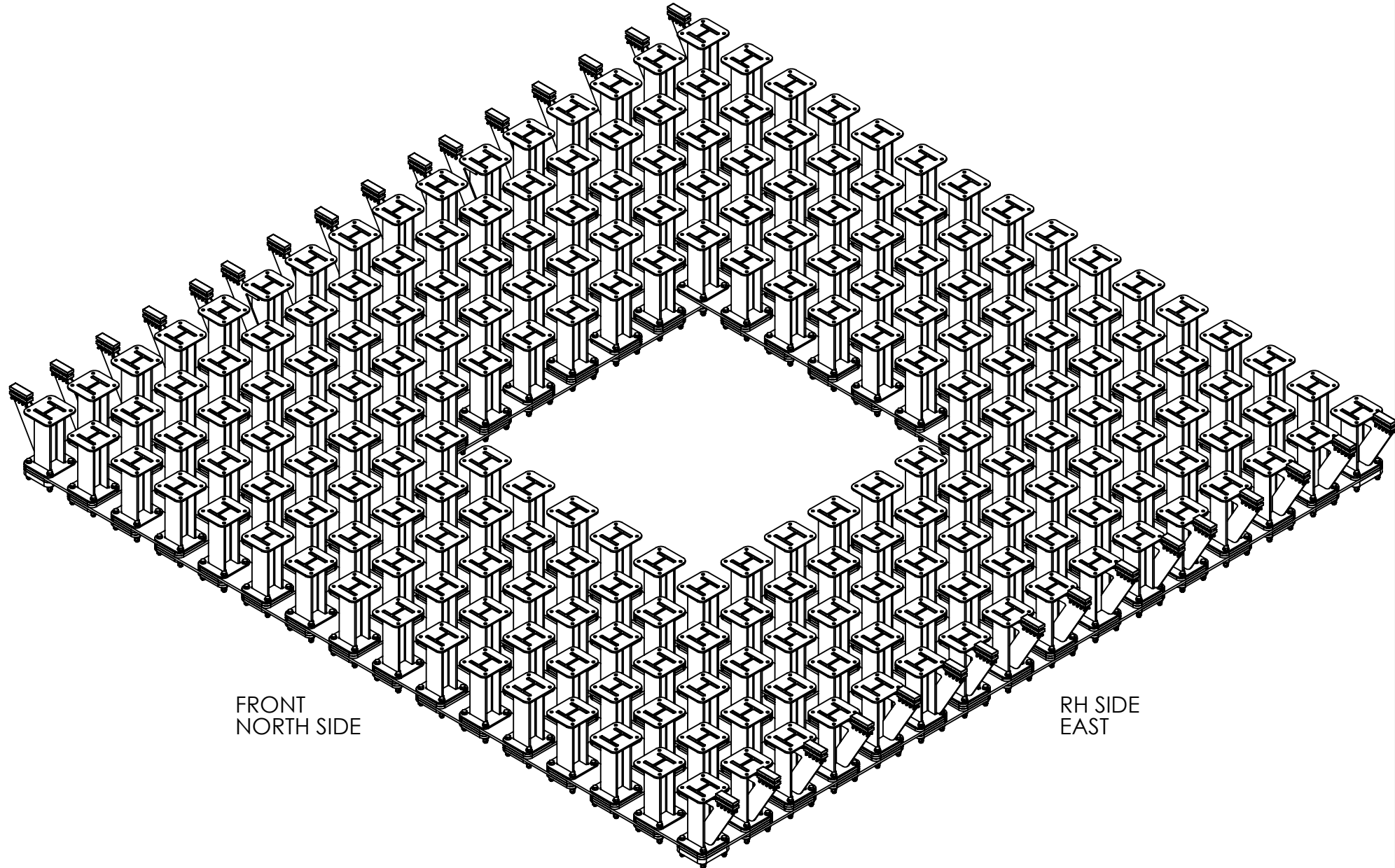


TECHNICALLY NOT REQUIRED
LOWER ARM BRACES REDUCE
DEFLECTION DUE TO WEIGHT/SIZE.
AS WITH OTHER SUB-ASSEMBLIES
PARTS ARE WELDED AND GALVINIZED
PRIOR TO SHIPMENT.
AS REFERENCED IN M001
PARTS ARE MIRRORED



WELDING TO OUTSIDE OR INSIDE-TIGHT
ONE BELVE-WELD 1.1 [IN]

DETAIL B
SCALE 1 : 24



NOTE/S:
DEFINITION:
INT = [INTERSECTION
NO SHARP EDGES/CORNERS
W14, ASTM A913 G65, Sy 65[KSI]
W6-BEAMS, Sy 42[KSI] (PERF A572 G42)
C6-BEAMS, Sy 36[KSI]
PLATE/S AISI 1045, Sy 75[KSI] (MIN)
ALUMINIZATION TYPE II (PREF)
GALVINIZE ASTM A123 G100 ACCPTABLE
MASKING OF MATING SURFACES
OIL-SHEEN, SAE 50+, PRIOR TO ASM
NO AGGLOMERATION OF OIL
AL/ALLOY TO STEEL INTERFACE, POLYMER FILM OR OTHER
MINIMIZE/NEUTRALIZE IONIC EXCHANGE
BOLT/S ASM G8
CLASS B, AS-BUILT
CAD/DATA IS MASTER

EXAMPLE 1	EXAMPLE 2	EXAMPLE 3	EXAMPLE 4	EXAMPLE 5	EXAMPLE 6	EXAMPLE 7	EXAMPLE 8	EXAMPLE 9	EXAMPLE 10	EXAMPLE 11	EXAMPLE 12	EXAMPLE 13	EXAMPLE 14	EXAMPLE 15	EXAMPLE 16	EXAMPLE 17	EXAMPLE 18	EXAMPLE 19	EXAMPLE 20	EXAMPLE 21	EXAMPLE 22	EXAMPLE 23	EXAMPLE 24	EXAMPLE 25	EXAMPLE 26	EXAMPLE 27	EXAMPLE 28	EXAMPLE 29	EXAMPLE 30	EXAMPLE 31	EXAMPLE 32	EXAMPLE 33	EXAMPLE 34	EXAMPLE 35	EXAMPLE 36	EXAMPLE 37	EXAMPLE 38	EXAMPLE 39	EXAMPLE 40	EXAMPLE 41	EXAMPLE 42	EXAMPLE 43	EXAMPLE 44	EXAMPLE 45	EXAMPLE 46	EXAMPLE 47	EXAMPLE 48	EXAMPLE 49	EXAMPLE 50	EXAMPLE 51	EXAMPLE 52	EXAMPLE 53	EXAMPLE 54	EXAMPLE 55	EXAMPLE 56	EXAMPLE 57	EXAMPLE 58	EXAMPLE 59	EXAMPLE 60	EXAMPLE 61	EXAMPLE 62	EXAMPLE 63	EXAMPLE 64	EXAMPLE 65	EXAMPLE 66	EXAMPLE 67	EXAMPLE 68	EXAMPLE 69	EXAMPLE 70	EXAMPLE 71	EXAMPLE 72	EXAMPLE 73	EXAMPLE 74	EXAMPLE 75	EXAMPLE 76	EXAMPLE 77	EXAMPLE 78	EXAMPLE 79	EXAMPLE 80	EXAMPLE 81	EXAMPLE 82	EXAMPLE 83	EXAMPLE 84	EXAMPLE 85	EXAMPLE 86	EXAMPLE 87	EXAMPLE 88	EXAMPLE 89	EXAMPLE 90	EXAMPLE 91	EXAMPLE 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1159	EXAMPLE 1160	EXAMPLE 1161	EXAMPLE 1162	EXAMPLE 1163	EXAMPLE 1164	EXAMPLE 1165	EXAMPLE 1166	EXAMPLE 1167	EXAMPLE 1168	EXAMPLE 1169	EXAMPLE 1170	EXAMPLE 1171	EXAMPLE 1172	EXAMPLE 1173	EXAMPLE 1174	EXAMPLE 1175	EXAMPLE 1176	EXAMPLE 1177	EXAMPLE 1178	EXAMPLE 1179	EXAMPLE 1180	EXAMPLE 1181	EXAMPLE 1182	EXAMPLE 1183	EXAMPLE 1184	EXAMPLE 1185	EXAMPLE 1186	EXAMPLE 1187	EXAMPLE 1188	EXAMPLE 1189	EXAMPLE 1190	EXAMPLE 1191	EXAMPLE 1192	EXAMPLE 1193	EXAMPLE 1194	EXAMPLE 1195	EXAMPLE 1196	EXAMPLE 1197	EXAMPLE 1198	EXAMPLE 1199	EXAMPLE 1200	EXAMPLE 1201	EXAMPLE 1202	EXAMPLE 1203	EXAMPLE 1204	EXAMPLE 1205	EXAMPLE 1206	EXAMPLE 1207	EXAMPLE 1208	EXAMPLE 1209	EXAMPLE 1210	EXAMPLE 1211	EXAMPLE 1212	EXAMPLE 1213	EXAMPLE 1214	EXAMPLE 1215	EXAMPLE 1216	EXAMPLE 1217	EXAMPLE 1218	EXAMPLE 1219	EXAMPLE 1220	EXAMPLE 1221	EXAMPLE 1222	EXAMPLE 1223	EXAMPLE 1224	EXAMPLE 1225	EXAMPLE 1226
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