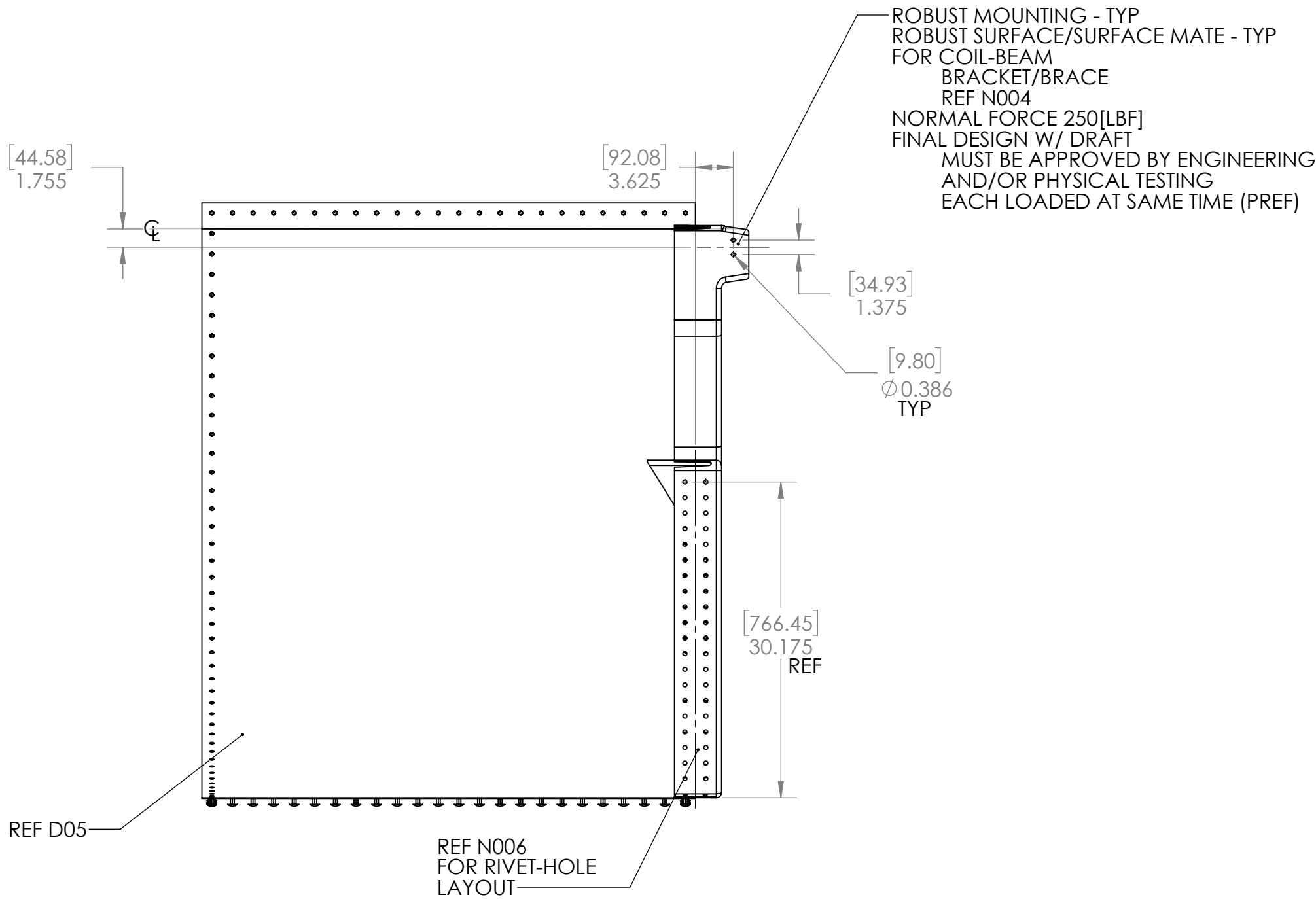
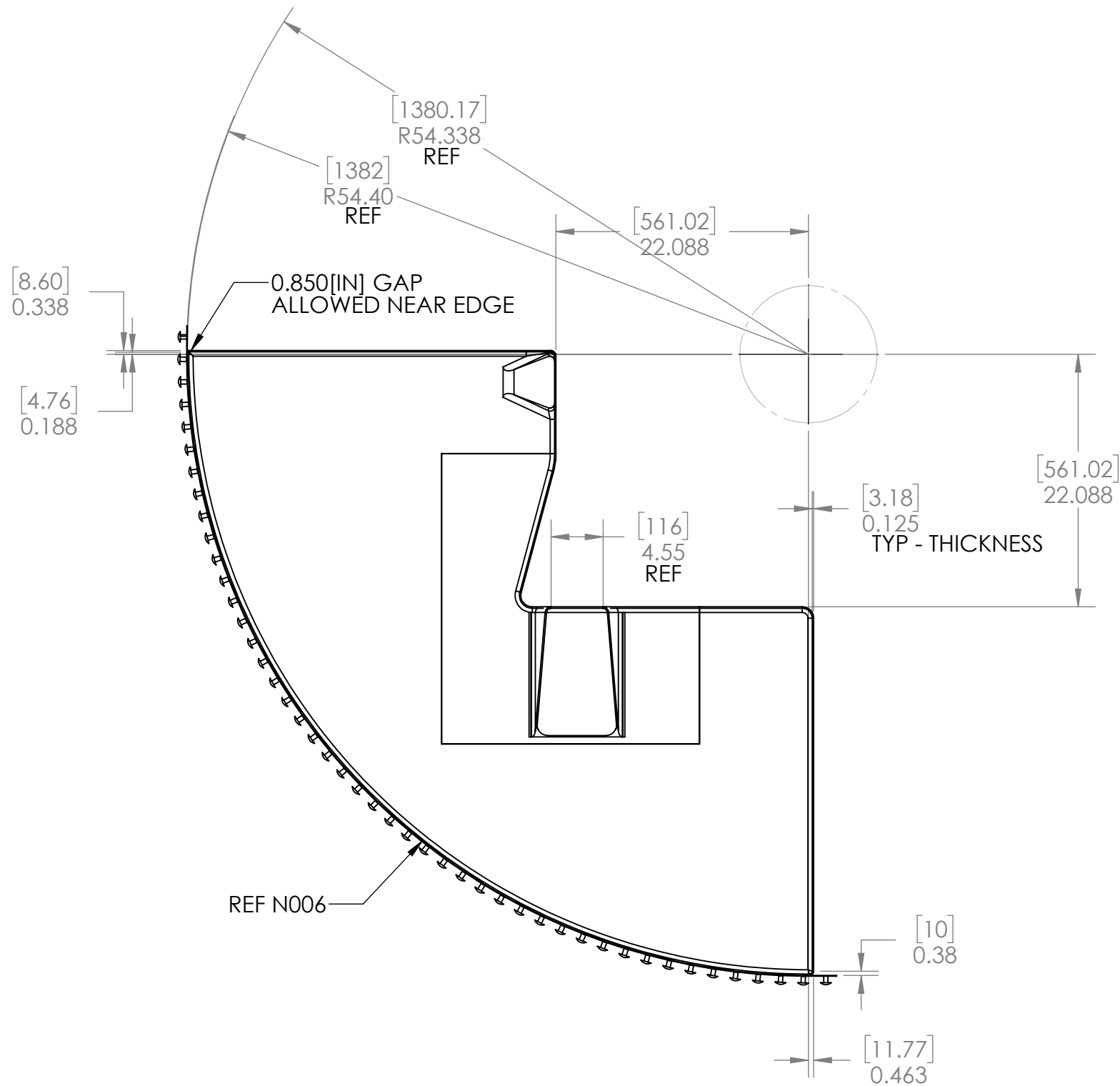
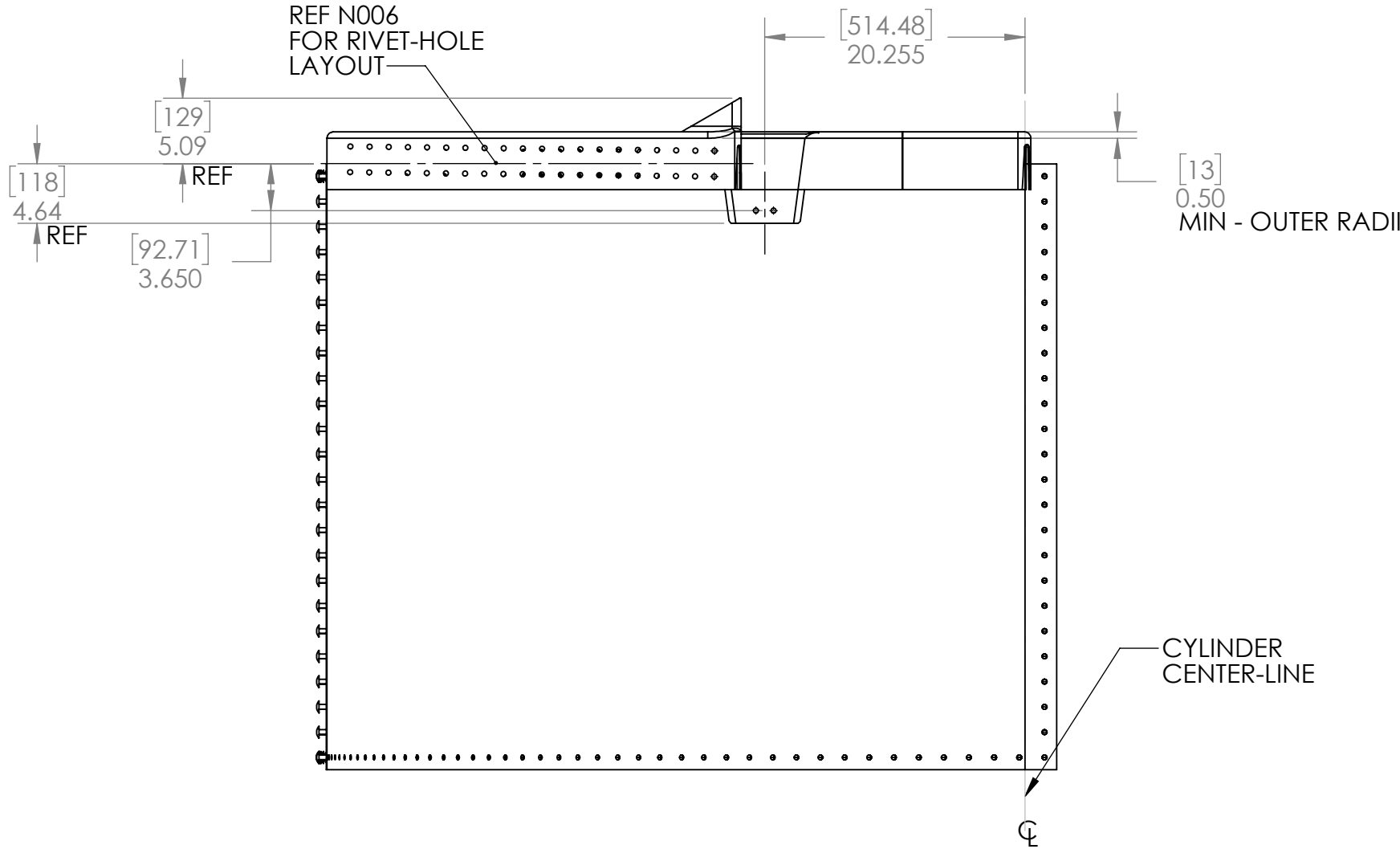


ITEM NO.	PART NUMBER	DESCRIPTION	WEIGHT	QTY.
1	Rib Radius 3 20200515			1
2	Rivet Brazier head for Panel 20200510			136
3	Rib Radius 14 Copy 20210108			1
4	Coilbeam attach Ledge i Copy 20210108			1



NOTE/S:  
NO SHARP EDGES/CORNERS  
FORM/SHAPE OF CLASS B PARTS ARE IDEALIZED  
ACTUAL TOOLING DRAFT MAY VARY OUTSIDE OF PRINT/TOLERANCE  
RIVET/MATING SEGMENTS/ZONES SEPARATION/S TO BE LESS THAN 0.045[IN]  
WHERE THE AXIS OF THE RIVET/SARE COLINEAR, THE RIVET-HOLE/S ARE IN-LINE  
NO GAP/S ALLOWED AFTER RIVETING  
AL, T6061-T6, Sy 40[KSI] MIN  
AL, ALLOY, Sy 40[KSI] MIN  
CLASS B, AS-BUILT  
CLASS A, REF A001, D001  
CAD/DATA IS MASTER

EXAMPLE: TEMP [F] 45.00 TEMP [C] 7.22 DIM PER 1000[IN] -0.183 DIM PER 1000[MM] -4.658 DIMENSIONS TAKEN AT 59[F] DIMENSIONS TAKEN AT 15[C] FRACTIONAL ±0.15[IN] ANGULAR: 0.3[DIG] TWO PLACE DECIMAL ±0.05[IN] THREE PLACE DECIMAL ±0.005[IN]	EXAMPLE: LET DIM = 47.125[IN] (16061-T6) dL = 0.00003184 - 59/47.125 dL = 0.0167[IN] (0.4234[mm])	UNLESS OTHERWISE SPECIFIED: TOLERANCES: DIMENSIONS TAKEN AT 59[F] DIMENSIONS TAKEN AT 15[C] FRACTIONAL ±0.15[IN] ANGULAR: 0.3[DIG] TWO PLACE DECIMAL ±0.05[IN] THREE PLACE DECIMAL ±0.005[IN]	VERIFICATION OF COMPONENTS MUST BE PERFORMED WITH TEMPERATURE COMPENSATION INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5	GAUGES: DRAWINGS ARE AT 59[F] (15[C]): REFER TO MATERIAL SUPPLIER FOR THERMAL EXPANSION COEFFICIENT [CTE] dL(ENG) = (DIM)*[CTE](1/R1)[TEMP-59] dL(SI) = (DIM)*[CTE](1/R1)[TEMP-15] ***TOLERANCES DO NOT CHANGE	NAME	DATE	CREO DESIGNS, ENG DPT
DRAWN	CHECKED	ENG APPR.	MFG APPR.				TITLE: GLORIOUS CROSS
							ARM - UPPER RIGHT RADIAL PANEL/RIB ASM
SIZE D	DWG. NO. N - 007	REV 1	SCALE: 1:12	SHEET 1 OF 1			