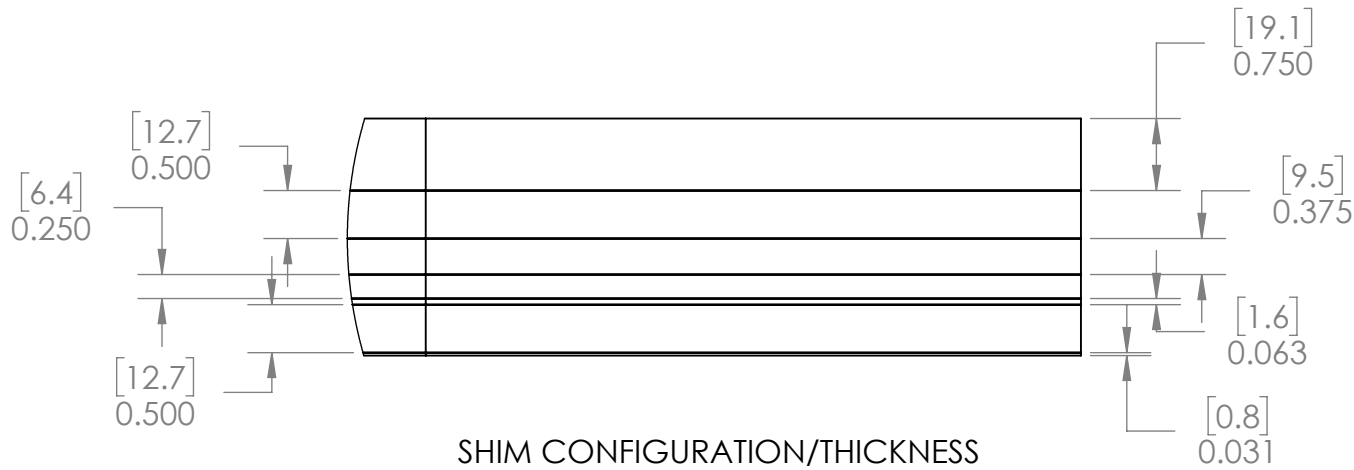
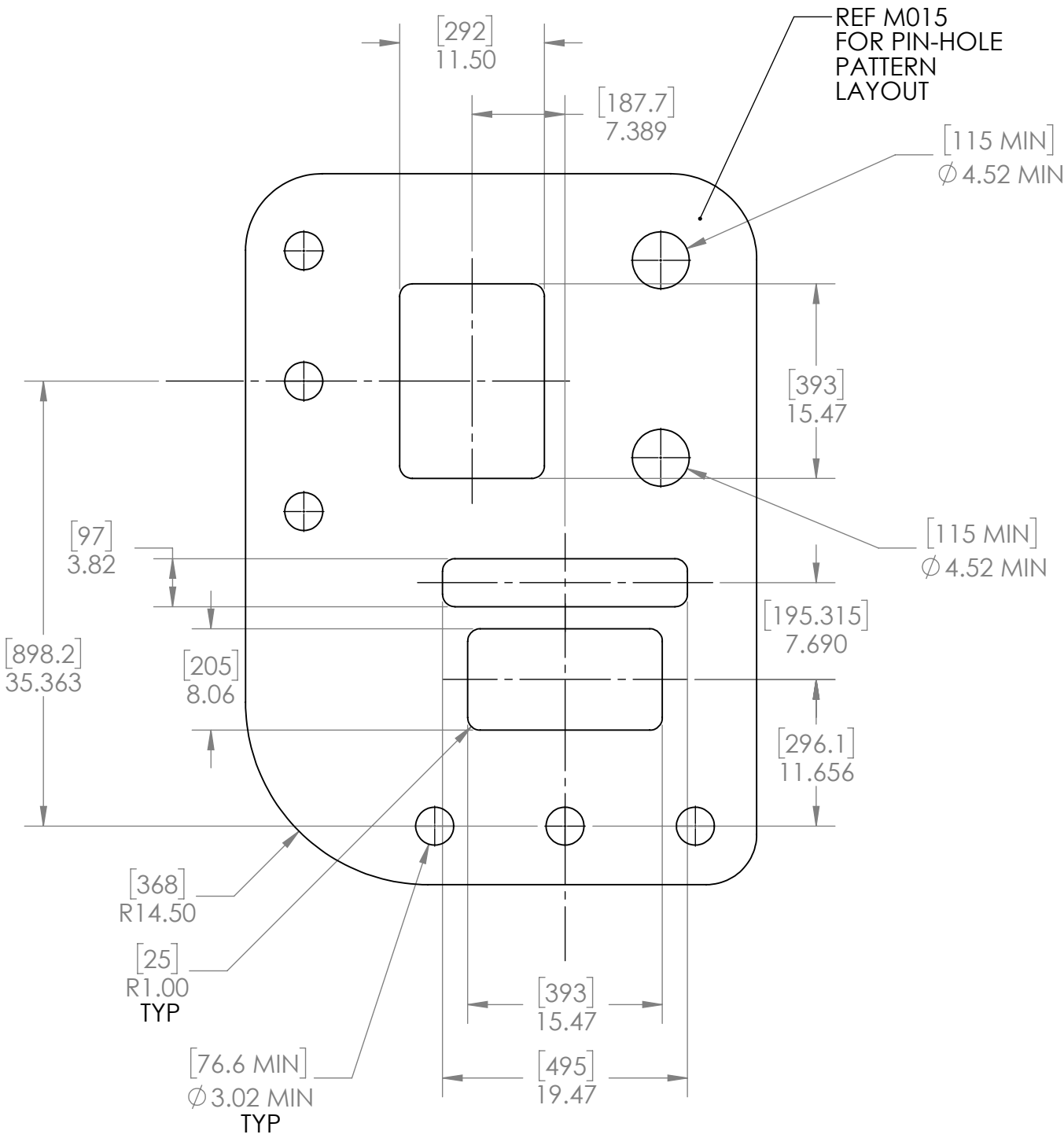
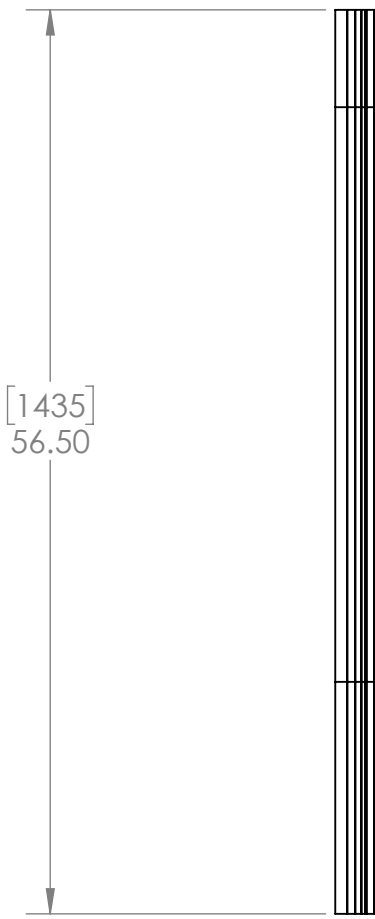
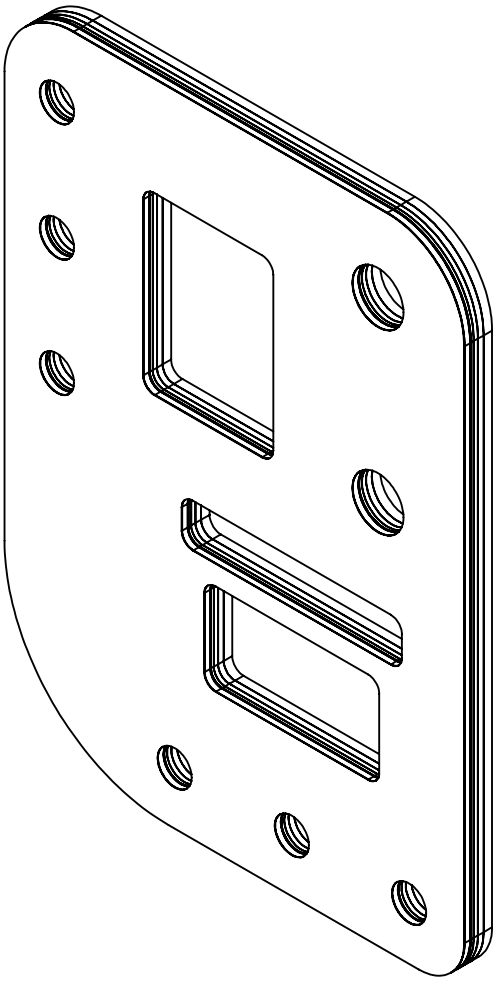
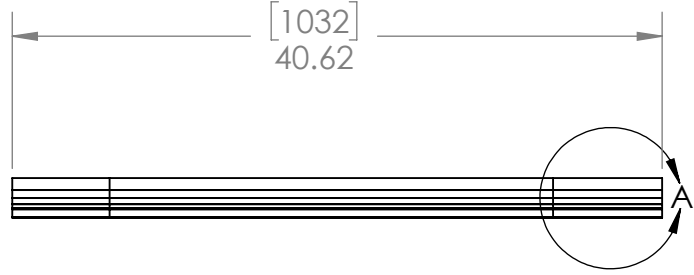


| ITEM NO. | PART NUMBER | DESCRIPTION | WEIGHT | QTY. |
|----------|---|-------------|--------|------|
| 1 | Shim arm main coup 4a 20200929 LowL1 | | | 1 |
| 2 | Shim arm main coup 4b 20200929 LowL1 | | | 2 |
| 3 | Shim arm main coup 4c 20200929 LowL1 | | | 1 |
| 4 | Shim arm main coup 4d 20200929 LowL1 | | | 1 |
| 5 | Shim arm main coup 4e 20200929 LowL1 | | | 1 |
| 6 | Shim arm main coup 4f 20200929 LowL1 | | | 1 |



SHIM CONFIGURATION/THICKNESS
DEPENDENT UPON TIME OF ASM
ON-SIGHT MILLING OPERATION
FOR SINGLE-PLATE SHIM PREF
ON-SIGHT PORTABLE OXIDATION
PROTECTION REQUIRED

DETAIL A
SCALE 1 : 2

NOTE/S:
DEFINITION:
INT = INTERSECTION
NO SHARP EDGES/CORNERS
PLATE/S AISI 1045, Sy 75[KSI] (MIN)
ALUMINIZATION TYPE II (PREF)
GALVINIZE ASTM A123 G100 ACCPTABLE
MASKING OF MATING SURFACES
OIL-SHEEN, SAE 50+, PRIOR TO ASM
NO AGGLOMERATION OF OIL
AL/ALLOY TO STEEL INTERFACE. POLYMER FILM OR OTHER
MINIMIZE/NEUTRALIZE IONIC EXCHANGE
BOLT/S ASM G8
CLASS B, AS-BUILT
CAD/DATA IS MASTER

| | | | | | |
|--|--|---|--|---|--|
| EXAMPLE: TEMP [F] 45.00 TEMP [C] 7.22 DIM PER 1000[IN] -0.183 DIM PER 1000[MM] -4.658 FRACTIONAL ±0.13[IN] ANGULAR: 0.31[DEG] TWO PLACE DECIMAL ±0.05[IN] THREE PLACE DECIMAL ±0.005[IN] | EXAMPLE: LET DIM = 47.125[IN] (16041-16) dL = 0.000013184 - 591407.155 dL = 0.0167[IN] (0.4234[mm]) | UNLESS OTHERWISE SPECIFIED: TOLERANCES: DIMENSIONS TAKEN AT 59[F] DIMENSIONS TAKEN AT 15[C] FRACTIONAL ±0.13[IN] ANGULAR: 0.31[DEG] TWO PLACE DECIMAL ±0.05[IN] THREE PLACE DECIMAL ±0.005[IN] | VERIFICATION OF COMPONENTS MUST BE PERFORMED WITH TEMPERATURE COMPENSATION INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5 | GALVANIC PROTECTION REQUIRED: ALUMINIZE TYPE II PREFERRED GALV W/VE G100 ACCEPTABLE THERMAL SPRAY AS/FOR ASSEMBLED | PARALLEL PLANES MAX 0.002[IN] FLATNESS MAX 0.002[IN] FINISH: AS REQUIRED |
| DRAWN | CHECKED | ENG APPR. | MFG APPR. | | |

| | | | | |
|-----------------------|--------------------------------|-------------|----------|--------------|
| CREO DESIGNS, ENG DPT | TITLE: GLORIOUS CROSS | SIZE | DWG. NO. | REV |
| | INT - C126 LOWER LEFT SHIMPACK | D | M - 014 | 1 |
| | | SCALE: 1:12 | | SHEET 1 OF 1 |