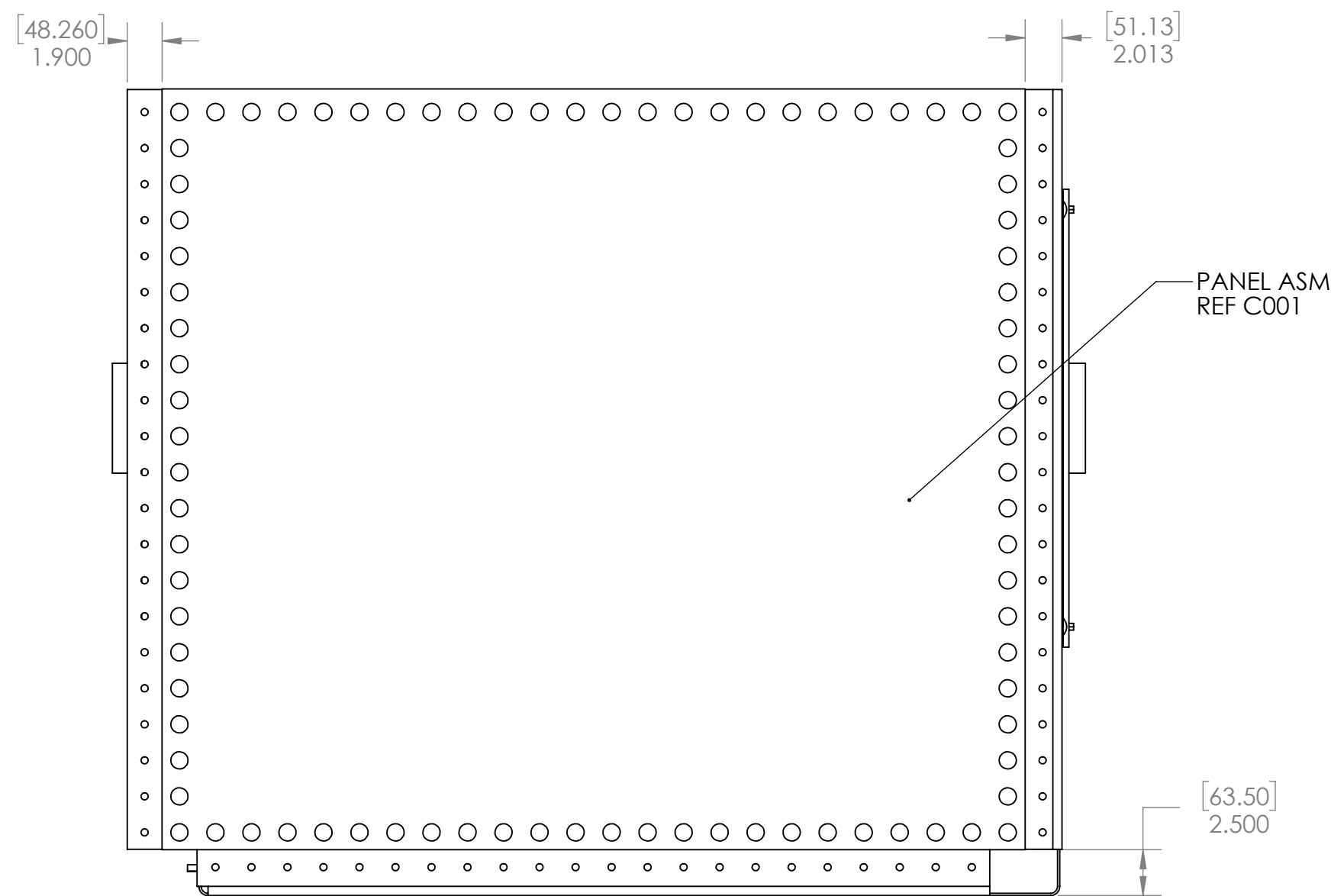
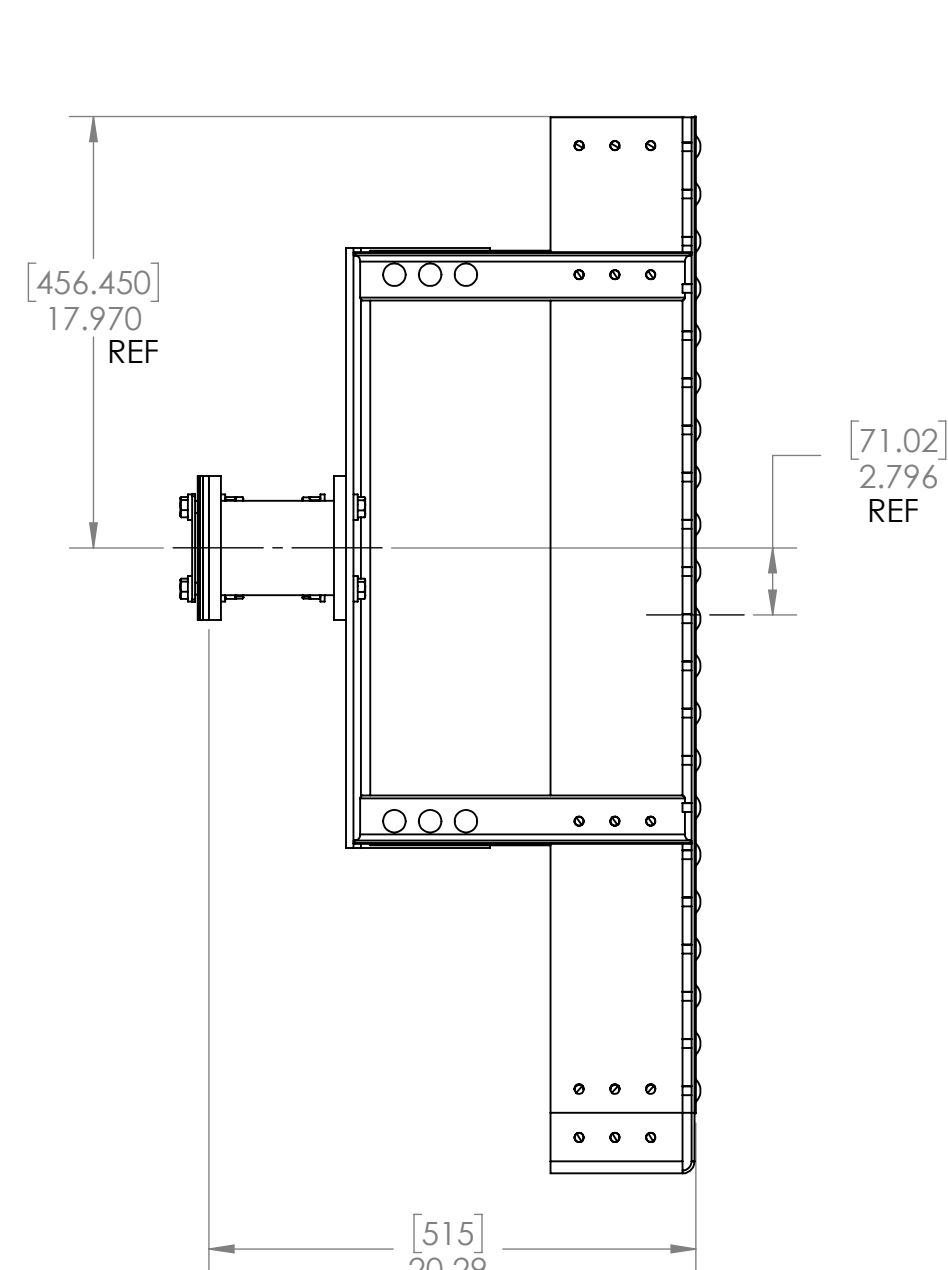
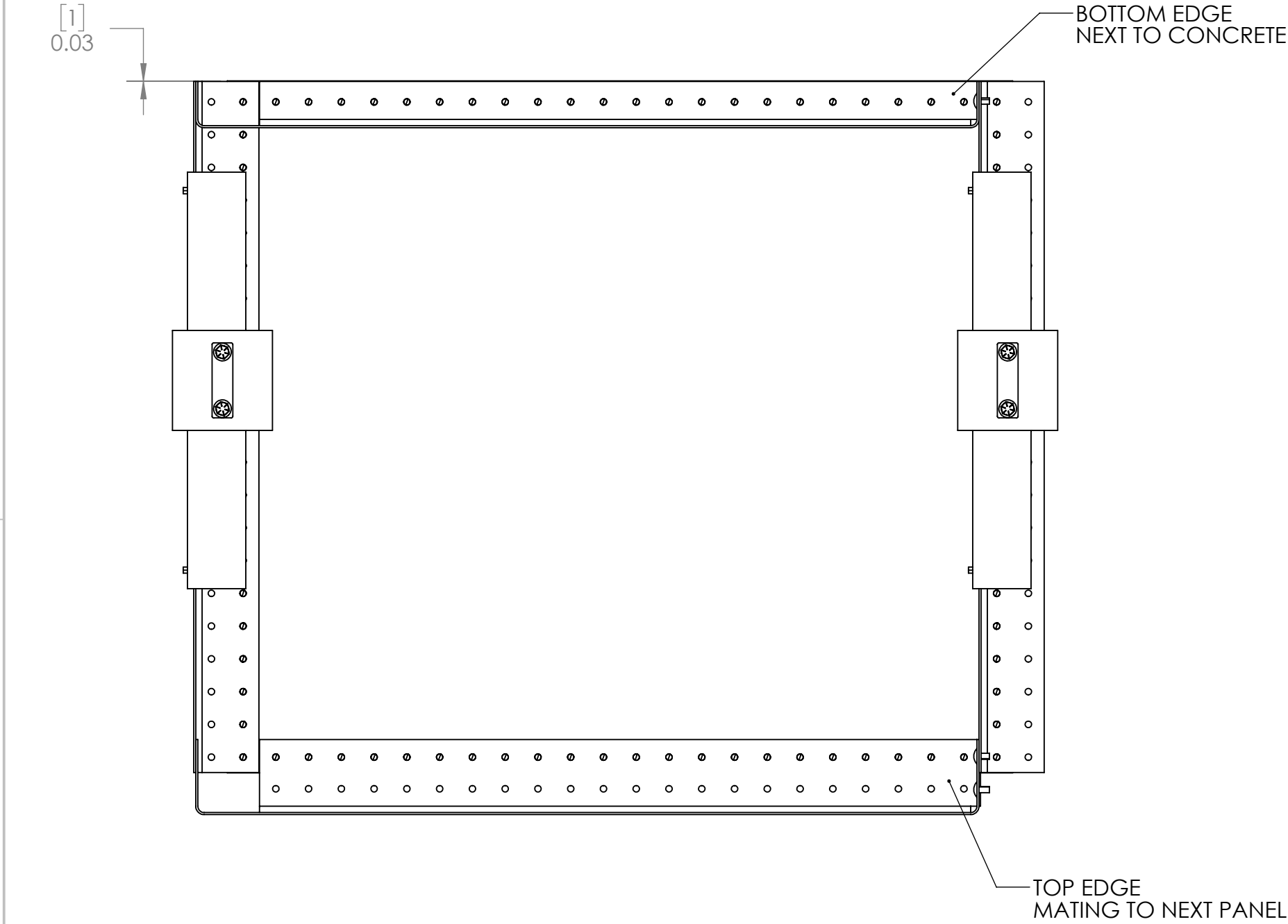


8	7	6	5	4	3	2	1
ITEM NO.	PART NUMBER	DESCRIPTION		WEIGHT	QTY.		
1	Panel rivet asm 1 41.533in 20210421 S				1		
	Panel rec 41.533in 20210421 S				1		
	Rivet Brazier head for Panel 20200510 S	(3/8)[IN] BRAZIER HEAD RIVET WORKING THICKNESS [WT] 0.188[IN]			86		
2	Rib 32 ASM 20210120 S				1		
	Rib 32 20210118 S				1		
	Rivet Brazier 3t 20200514 S				6		
3	Rib 33 ASM 20210421 S				2		
	Rib 33 20210421 S				1		
	L2x2x0.125 3 20210118 S				1		
	L2x2x0.125 3 20210118 S				1		
	Plate Pnl sup 2 20210118 S				1		
	Rivet Brazier 2t +0.0625 20210107 S				6		
	Rivet Brazier t+0.313+0.0625 20210104 S				6		
	LS6x3.5x0.312 2 20210118 S				1		
	W6x9 ASM pnl sup 1 20210118 S				1		
	W6x9 1 20210118 S	FRONT/BK I-BEAM W6X9			1		
	Plate pnl sup 3 20210118 S				2		
	Shim plate ASM 30 20210120 S				1		
	Shim Plate 30 1 pnl 20210120 S				1		
	Shim Plate 30 2 pnl 20210120 S				1		
	Shim Plate 30 3 pnl 20210120 S				1		
	Shim Plate 30 4 pnl 20210120 S				1		
	Plate pnl was 1 20210120 S				1		
	Bolt Asm 0.5in x 2.5in gr8 20tpi 20210311 S				4		
	91286A377				1		
	98180A150				2		
	93827A249				1		
	93839A825				1		
4	Rib 34 asm 1 20210421 S				1		
	Rib 34 20210421 S				1		
	Rivet Brazier 3t 20200514 S				3		



NOTES:
NO SHARP EDGES
MATERIAL:
T6061-T6, Sy 40[KSI]
W6x9, Sy 42[KSI]
RIVETS AL ALLOY
AISI 1045
BOLT ASM G8
OXIDATION PROTECTION
ALUMINIZED TYPE II (PREFERRED)
GALVINIZE G100
FLATNESS/WARP LESS THAN 0.001[IN]
CLASS B SURFACE AS BUILT

EXAMPLE: AMBIENT TEMP [F]	EXAMPLE: AMBIENT TEMP [C]	EXAMPLE: DIM PER 1000[IN]	EXAMPLE: DIM PER 1000[mm]	UNLESS OTHERWISE SPECIFIED: TOLERANCES: DIMENSIONS TAKEN AT 59[F]	DRAWN	CREO DESIGNS, ENG DPT
45.00	7.22	-0.183	-4.658	DIMENSIONS TAKEN AT 15[C]	CHECKED	TITLE: GLORIOUS CROSS
59.00	15.00	0.0	0.0	FRAC TIONAL ±0.13[IN]	ENG APPR:	PANEL ASM - 1
84.00	30.00	0.354	8.984	ANGULAR: 0.31[DEG]	MPF APPR:	PR41
EXAMPLE: LET DIM = 47.125[IN] (16061-16), dL = 0.000213 [84-59]x0.125 (dL = 0.0167[IN] [0.4234[mm]])				TWO PLACE DECIMAL ±0.05[IN]	Q.A.	
[AT 84°F] THE DIMENSION OF THE PART IS 0.167 [IN] (4.234 [mm])				THREE PLACE DECIMAL ±0.005[IN]	VERIFICATION OF COMPONENTS MUST BE PERFORMED WITH TEMPERATURE COMPENSATION INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5	
CALCULATING INJECTION REQUIRED: THERMAL SPREAD APPROX ASSEMBLED					GAUGE/S: DRAWINGS ARE AT 59[F] (15[C]): REFER TO MATERIAL SUPPLIER FOR THERMAL EXPANSION COEFFICIENT [CTE]	SIZE DWG. NO.
					PARALLEL PLANES MAX 0.002[IN] FLATNESS MAX 0.002[IN] FINISH: AS REQUIRED	REV
						D C - 009
						SCALE: 1:8
						SHEET 1 OF 1