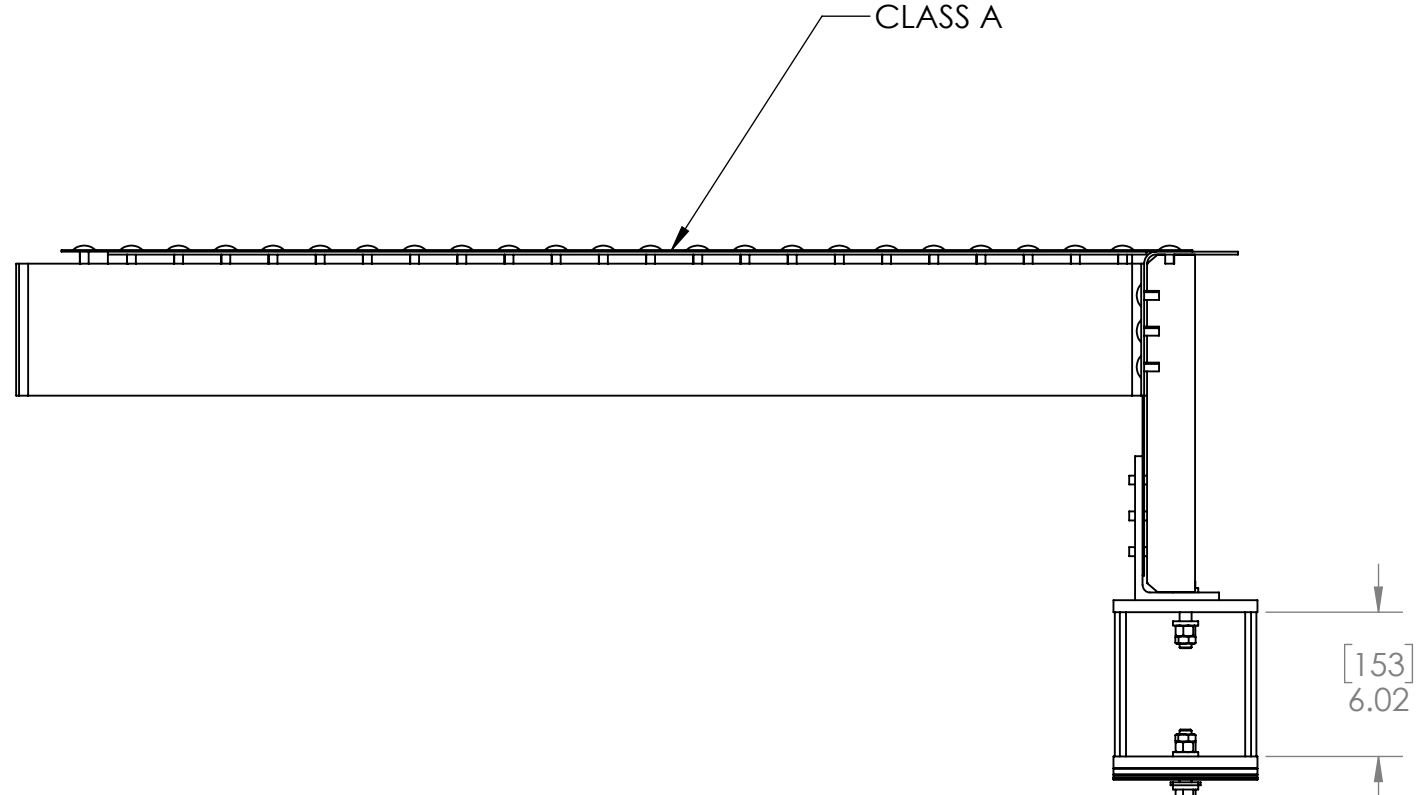
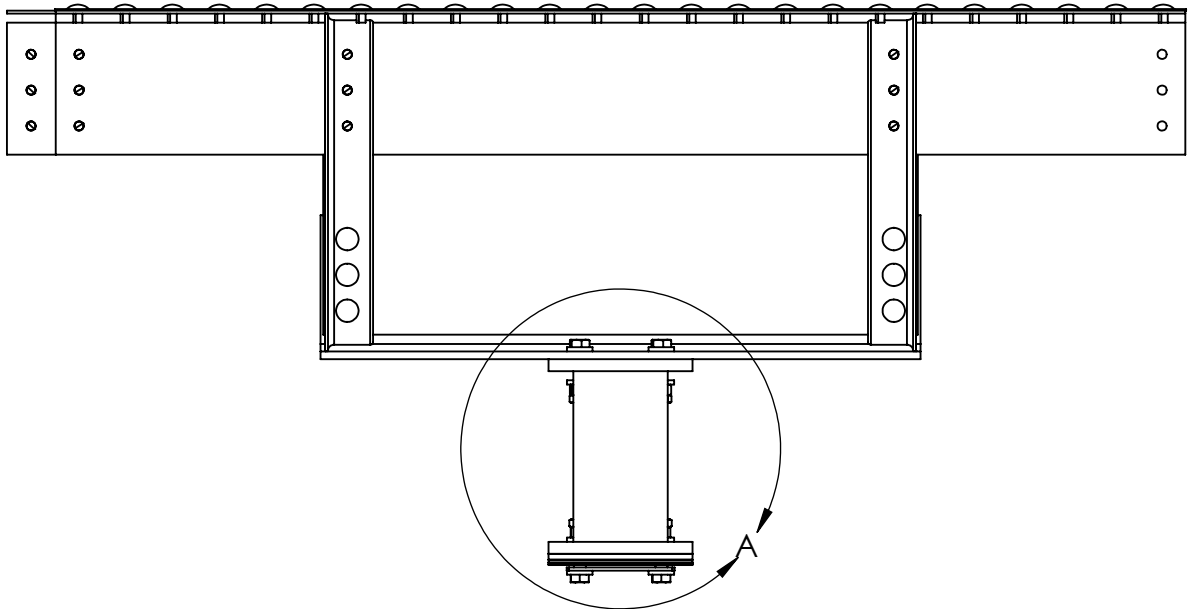


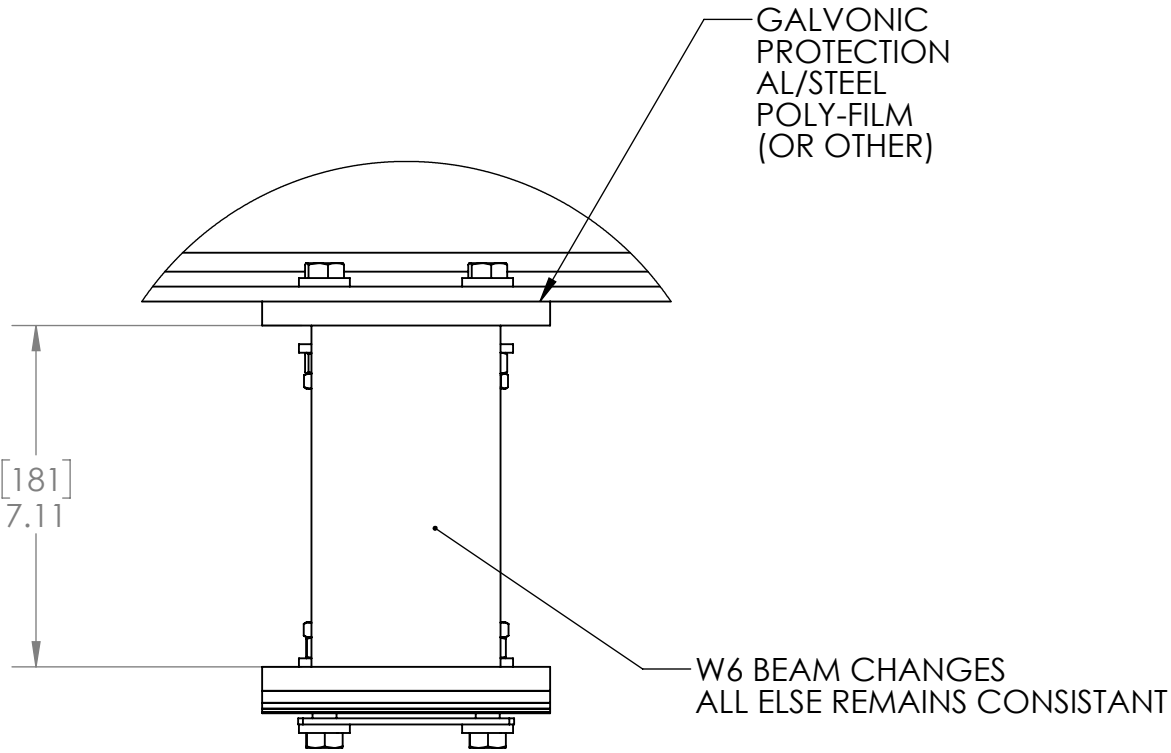
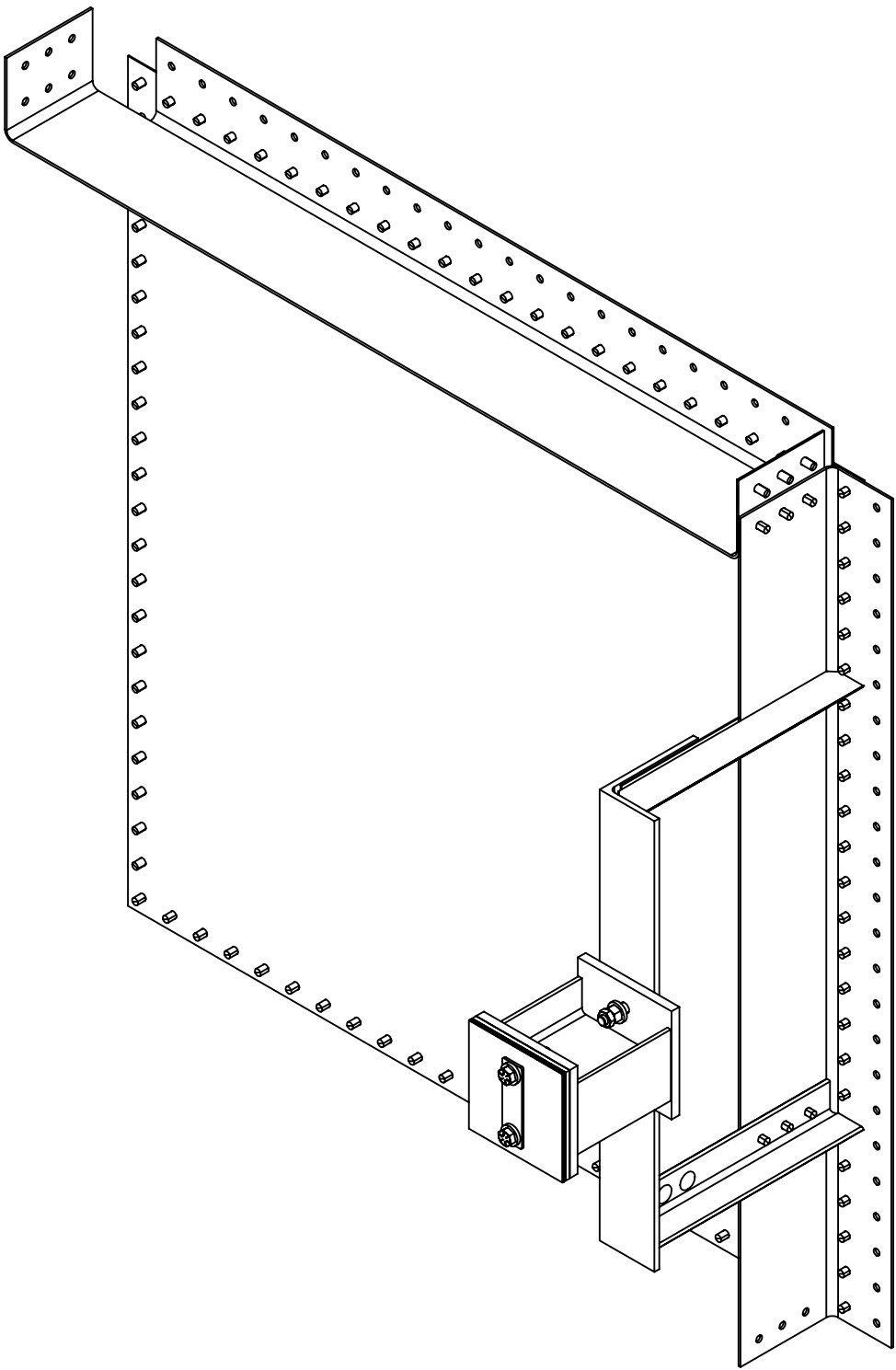
	8	7	6	5	4	3	2	1
ITEM NO.	PART NUMBER	DESCRIPTION	WEIGHT	QTY.				
1	Panel sq 47.125in 20200513 w550 w455			1				
2	Rivet Brazier head for Panel 20200510 w550 w455			92				
3	Rib 31 20210118 w550 w455			1				
4	L2x2x0.125 3 20210118 w550 w455			1				
5	L2x2x0.125 3 20210118 w550 w455			1				
6	Plate Pnl sup 2 20210118 w550 w455			1				
7	Rivet Brazier 2t +0.0625 20210107 w550 w455			6				
8	Rivet Brazier +0.313+0.0625 20210104 w550 w455			6				
9	LS6x3.5x0.312 2 20210118 w550 w455			1				
10	W6x9 1 20210118 w455			1				
11	Plate pnl sup 3 20210118 w550 w455			2				
12	Shim Plate 30 1 pnl 20210120 w550 w455			1				
13	Shim Plate 30 2 pnl 20210120 w550 w455			1				
14	Shim Plate 30 3 pnl 20210120 w550 w455			1				
15	Shim Plate 30 4 pnl 20210120 w550 w455			1				
16	Plate pnl was 1 20210120 w550 w455			1				
17	91286A377			4				
18	98180A150			8				
19	93827A249			4				
20	93839A825			4				
21	Rib 32 20210118 w550 w455			1				
22	Rivet Brazier 3t 20200514 w550 w455			6				



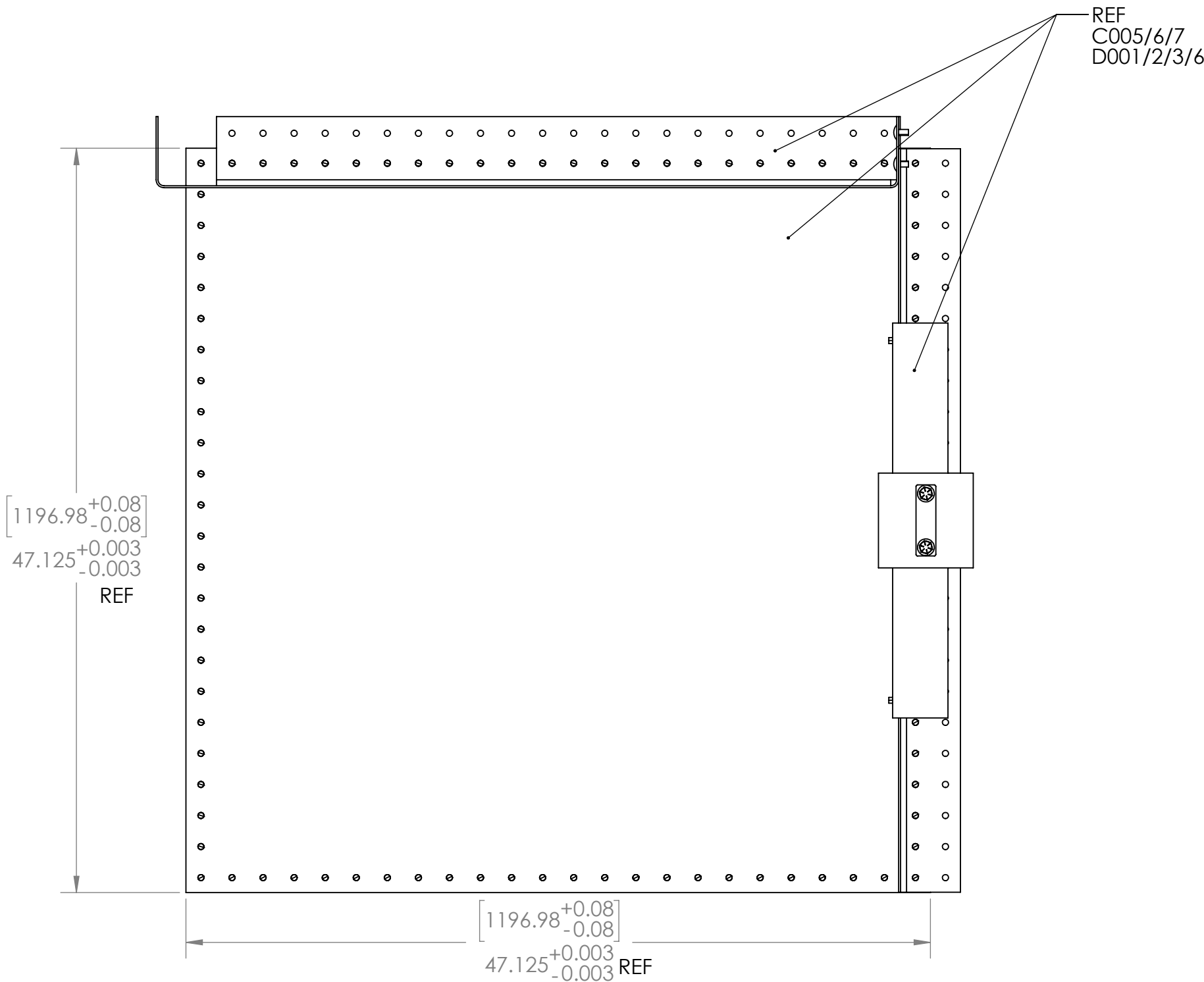
FRONT/REAR
W6 CHANGES (ONLY)



SIDE/SIDE
W6 CHANGES (ONLY)



DETAIL A
SCALE 1 : 4



NOTE/S:
RADIAL PANEL/S AND RIBBING REMAINS SAME
REF D004/5
NO SHARP EDGES/CORNERS
ALL AL, EXCEPT FOR W6 BEAM, SHIMS AND BOLT/S ASM
T6061-T6 FOR CLASS A PLATE
AL ALLOY FOR OTHER
W6 BEAM, Sy 42[KSI]
SHIM/S AISI 1045 OR Sy 42[KSI]
BOLT/S ASM G8
ALUMINIZATION TYPE II (PREF)
GALV. G100 (OPTION)
CLASS A, REF G001
CAD IS MASTER

EXAMPLE: TEMP [F] 45.00 59.00 84.00	EXAMPLE: TEMP [C] 7.22 15.00 30.00	EXAMPLE: DIM PER 1000[N] -0.183 0.0 0.354	EXAMPLE: DIM PER 1000[mm] -4.658 0.0 8.984	UNLESS OTHERWISE SPECIFIED: TOLERANCES: DIMENSIONS TAKEN AT 59[F] DIMENSIONS TAKEN AT 15[C] FRACTIONAL ±0.13[IN] ANGULAR: 0.31[DEG] TWO PLACE DECIMAL ±0.05[IN] THREE PLACE DECIMAL ±0.005[IN] Q.A.	NAME	DATE	CREO DESIGNS, ENG DPT
EXAMPLE: LET DIM = 47.125[IN] (1604.16) dL = 0.00031 [IN] (0.007775) dL = 0.0167[IN] (0.4234mm)	EXAMPLE: LET DIM = 47.125[IN] (1604.16) dL = 0.00031 [IN] (0.007775) dL = 0.0167[IN] (0.4234mm)	EXAMPLE: LET DIM = 47.125[IN] (1604.16) dL = 0.00031 [IN] (0.007775) dL = 0.0167[IN] (0.4234mm)	EXAMPLE: LET DIM = 47.125[IN] (1604.16) dL = 0.00031 [IN] (0.007775) dL = 0.0167[IN] (0.4234mm)	VERIFICATION OF COMPONENTS MUST BE PERFORMED WITH TEMPERATURE COMPENSATION INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5	DRAWN	CHECKED	ENG APPR.
GALVONIC PROTECTION REQUIRED: ALUMINIZE TYPE II PREFERRED GALVANIZE G100 ACCEPTABLE THERMAL SPRAY AS FOR ASSEMBLED	GALVONIC PROTECTION REQUIRED: ALUMINIZE TYPE II PREFERRED GALVANIZE G100 ACCEPTABLE THERMAL SPRAY AS FOR ASSEMBLED	GALVONIC PROTECTION REQUIRED: ALUMINIZE TYPE II PREFERRED GALVANIZE G100 ACCEPTABLE THERMAL SPRAY AS FOR ASSEMBLED	GALVONIC PROTECTION REQUIRED: ALUMINIZE TYPE II PREFERRED GALVANIZE G100 ACCEPTABLE THERMAL SPRAY AS FOR ASSEMBLED	GAUGES: DRAWINGS ARE AT 59[F] (15[C]): REFER TO MATERIAL SUPPLIER FOR THERMAL EXPANSION COEFFICIENT [CTE] dL[ENG] = [DIM]*[CTE][F/R]/[TEMP-59] dL[IN] = [DIM]*[CTE][F/R]/[TEMP-15] ***TOLERANCES DO NOT CHANGE	SIZE D	DWG. NO. G - 002	REV 1
SCALE: 1:8				SHEET 1 OF 1			