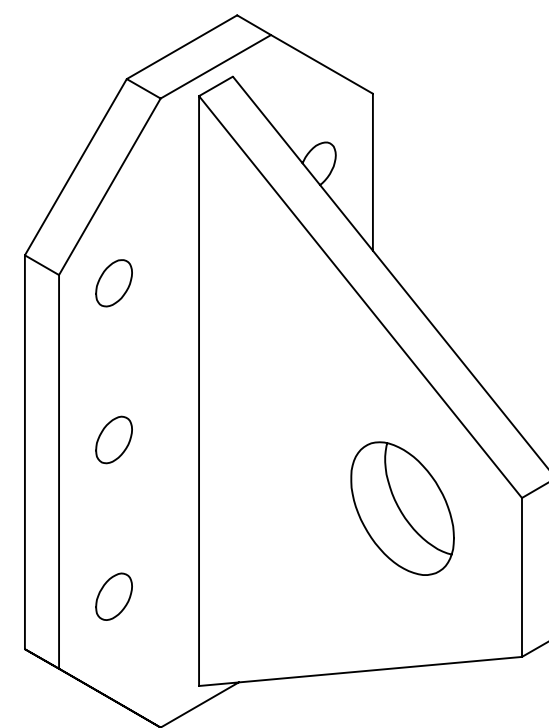
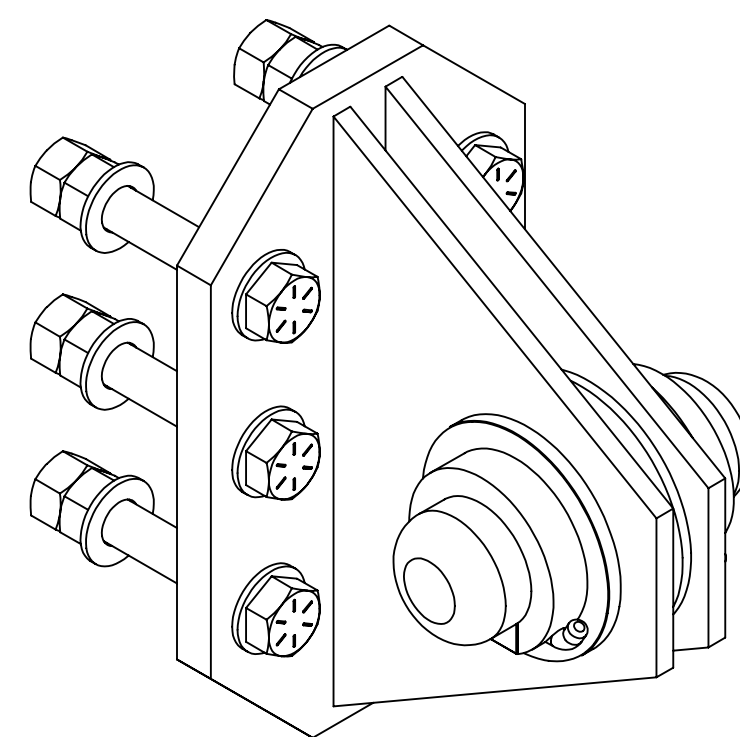


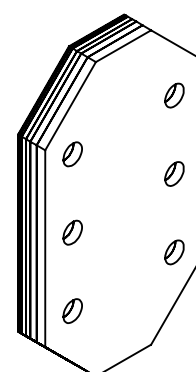
PART - 1



PART - 2



PART - 3



PART/S - 4

PART - 1				
ITEM NO.	PART NUMBER	DESCRIPTION	WEIGHT	QTY.
1	Brace angle 1 20201124 2			2
2	Brace angle wash 1 20201124 2			2
3	Brace angle plate 1 20201124 2			1
4	Rod connect 19 20201124 2			1
5	Clevis key 3 20200915 2			2
6	Bent pin key 2 20200910 2			2
7	98450A774			2
8	Clevis block 3 20200915 2			2
9	Clevis wash 8 20201124 2			2
10	94895A038			12
11	98023A038			12
12	91257A962			6

PART - 2				
ITEM NO.	PART NUMBER	DESCRIPTION	WEIGHT	QTY.
1	Brace angle plate 1 20201124 2			1
2	Brace angle 2 20201124 2			1

PART - 3				
ITEM NO.	PART NUMBER	DESCRIPTION	WEIGHT	QTY.
1	Brace angle 1 20201124 2			2
2	Brace angle wash 1 20201124 2			2
3	Brace angle plate 1 20201124 2			1
4	92620A966			6
5	94895A038			12
6	98023A038			12
7	Rod connect 19 20201124 2			1
8	Clevis key 3 20200915 2			2
9	Bent pin key 2 20200910 2			2
10	98450A774			2
11	Clevis block 3 20200915 2			2
12	Clevis wash 8 20201124 2			2

PART - 4				
ITEM NO.	PART NUMBER	DESCRIPTION	WEIGHT	QTY.
1	Brace angle plate shim 1 20201126 2			1
2	Brace angle plate shim 1 20201126 2			1
3	Brace angle plate shim 1 20201126 2			2
4	Brace angle plate shim 1 20201126 2			1
5	Brace angle plate shim 1 20201126 2			1
6	Brace angle plate shim 1 20201126 2			1

NOTE/S:
DEFINITION:
INT = INTERSECTION
AKA: ARM/BEAM PANEL SUPPORT/BRACE - 1
NO SHARP EDGES/CORNERS
W14, ASTM A913 G65, Sy A513[KSI]
W6-BEAMS, Sy 42[KSI] (PERF A572 G42)
C6-BEAMS, Sy 36[KSI]
AL, T6061-T6, Sy 40[KSI] MIN
AL, ALLOY, Sy 40[KSI] MIN
PLATE/S AISI 1045, Sy 75[KSI] (MIN)
ALUMINIZATION TYPE II (PERF)
GALVINIZE ASTM A123 G100 ACCPTABLE
MASKING OF MATING SURFACES
OIL-SHEEN, SAE 50+, PRIOR TO ASM
NO AGGLOMERATION OF OIL
AL/ALLOY TO STEEL INTERFACE, POLYMER FILM OR OTHER
MINIMIZE/NEUTRALIZE IONIC EXCHANGE
BOLT/S ASM G8
CLASS B, AS-BUILT
CAD/DATA IS MASTER

[illegible]