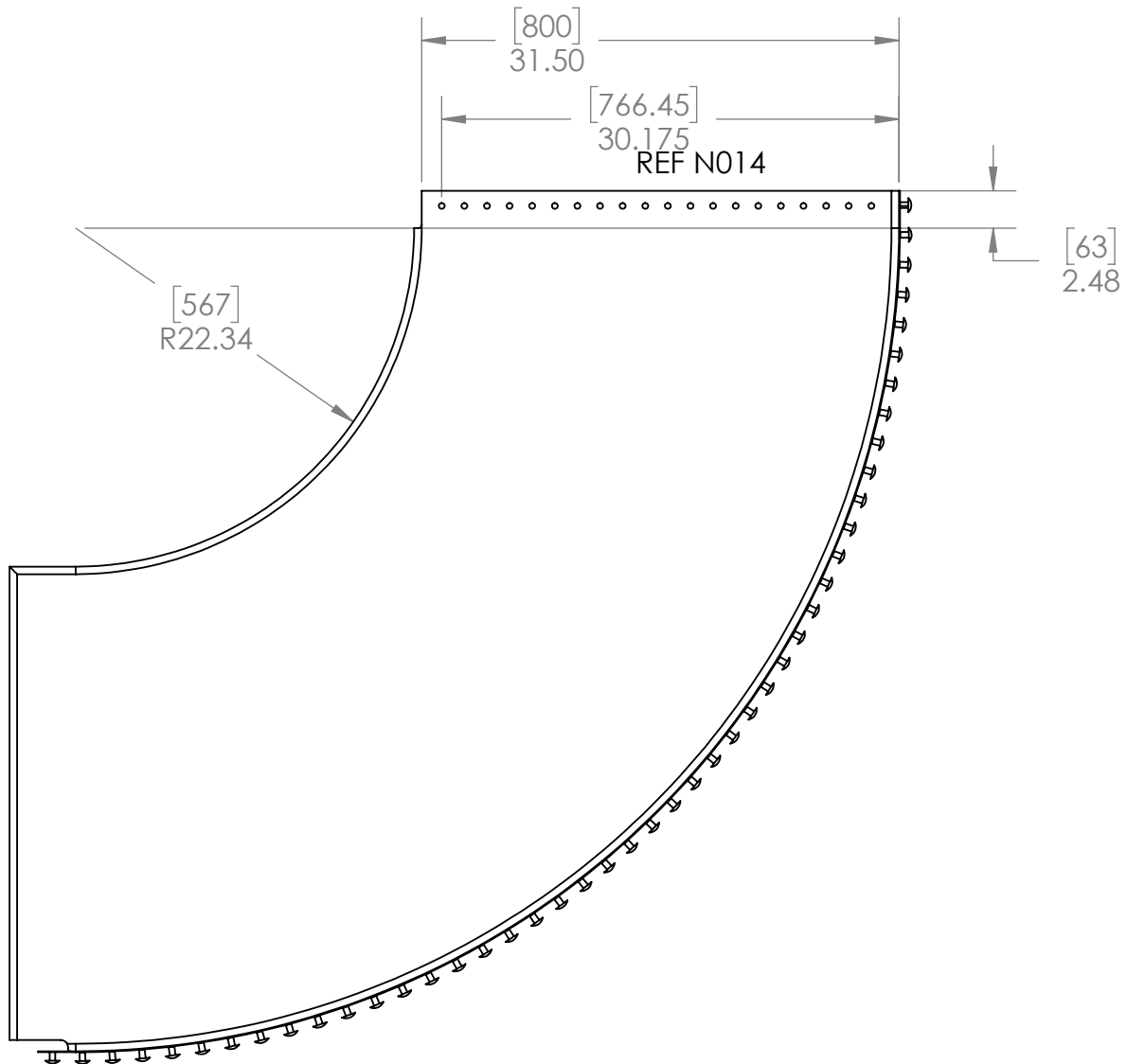
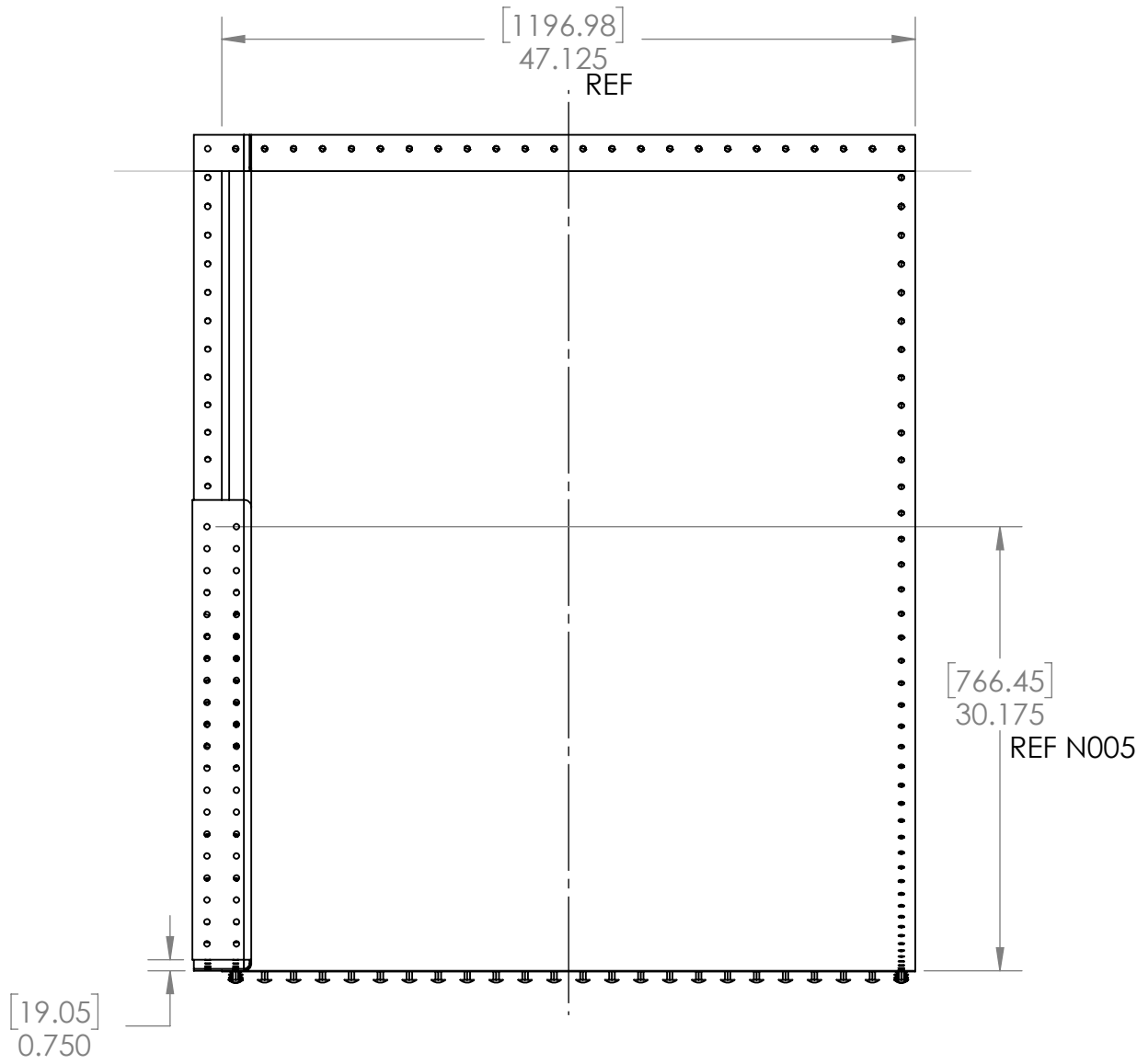
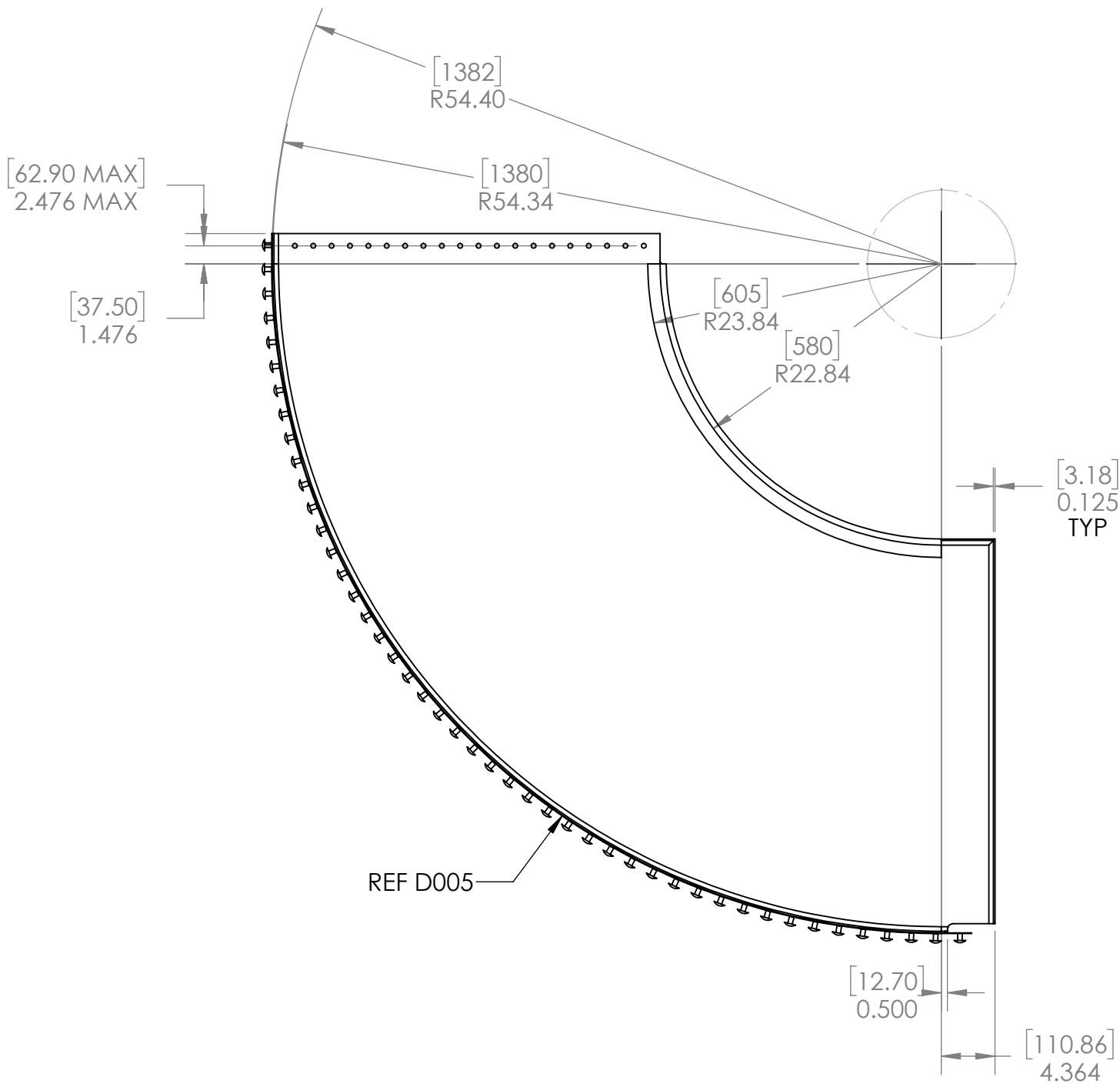
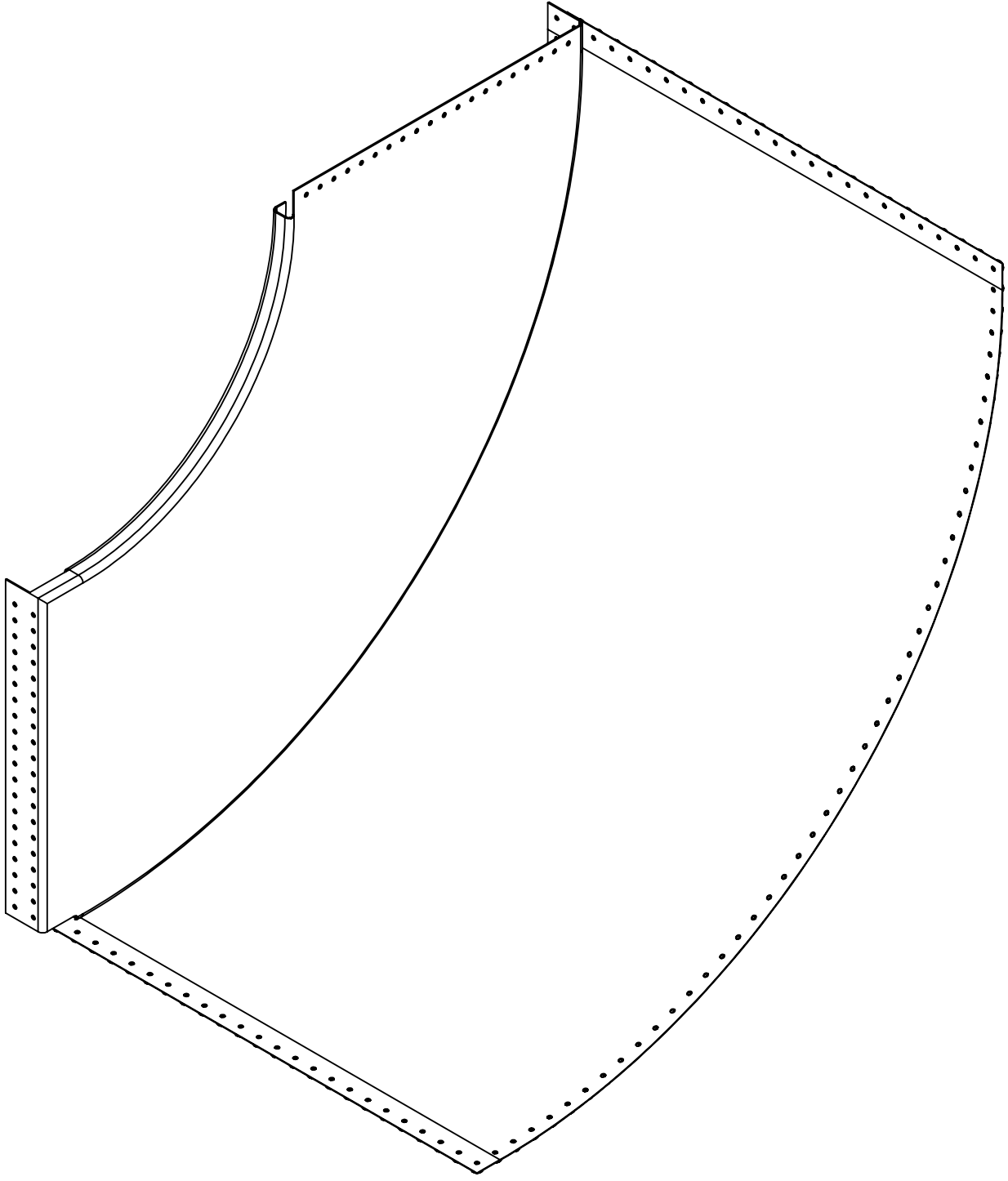
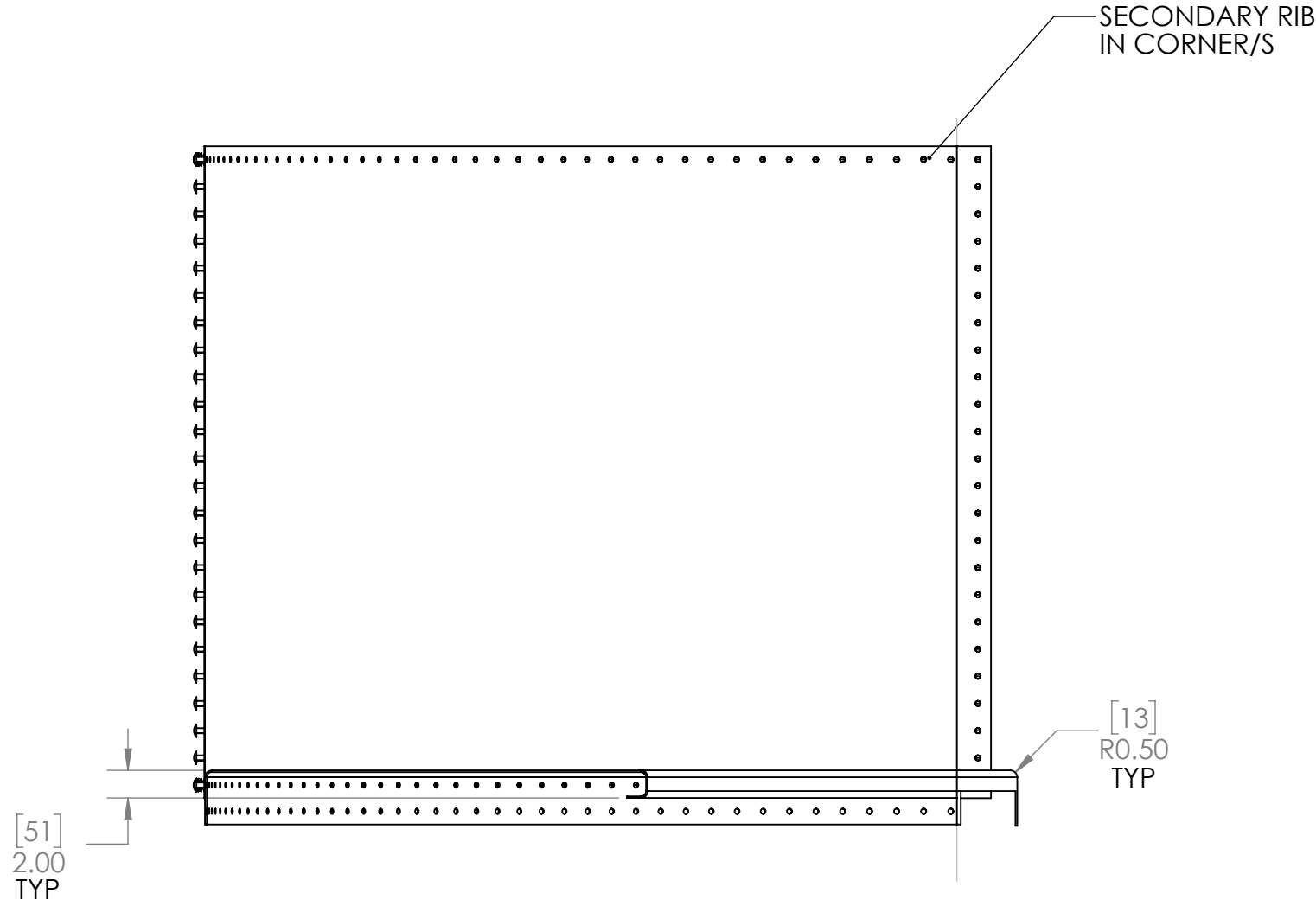


ITEM NO.	PART NUMBER	DESCRIPTION	WEIGHT	QTY.
1	Rib Radius 3 20200515			1
2	Rivet Brazier head for Panel 20200510			136
3	Rib Radius 8 20200516			1



NOTE/S:
NO SHARP EDGES/CORNERS
FORM/SHAPE OF CLASS B PARTS ARE IDEALIZED
ACTUAL TOOLING DRAFT MAY VARY OUTSIDE OF PRINT/TOLERANCE
RIVET/MATING SEGMENTS/ZONES SEPARATION/S TO BE LESS THAN 0.045[IN]
WHERE THE AXIS OF THE RIVET/S ARE COLINEAR, THE RIVET-HOLE/S ARE IN-LINE
NO GAP/S ALLOWED AFTER RIVETING
AL, T6061-T6, Sy 40[KSI] MIN
AL, ALLOY, Sy 40[KSI] MIN
CLASS B, AS-BUILT
CLASS A, REF A001, D001
CAD/DATA IS MASTER

EXAMPLE: TEMP [F] 45.00 DIM [IN] 59.00 DIM [MM] 84.00	EXAMPLE: TEMP [C] 7.22 DIM [IN] 10.00 DIM [MM] 30.00	EXAMPLE: TEMP [F] 16061-T6 DIM [IN] 47.125 DIM [MM] 1196.98	EXAMPLE: TEMP [C] 16061-T6 DIM [IN] 47.125 DIM [MM] 1196.98	UNLESS OTHERWISE SPECIFIED: TOLERANCES: DIMENSIONS TAKEN AT 59[F] DIMENSIONS TAKEN AT 15[C] FRACTIONAL ±0.13[IN] ANGULAR: 0.31[DEG] TWO PLACE DECIMAL ±0.05[IN] THREE PLACE DECIMAL ±0.005[IN] Q.A.	VERIFICATION OF COMPONENTS MUST BE PERFORMED WITH TEMPERATURE COMPENSATION INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5	GAUGES: DRAWINGS ARE AT 59[F] (15[C]): REFER TO MATERIAL SUPPLIER FOR THERMAL EXPANSION COEFFICIENT [CTE] d[ENG] = (DIM)*[CTE]*(F-59) d[SI] = (DIM)*[CTE]*(F-15) ***TOLERANCES DO NOT CHANGE	NAME DATE	CREO DESIGNS, ENG DPT
DRAWN	CHECKED	ENG APPR.	MFG APPR.	Q.A.				
TITLE: GLORIOUS CROSS								
ARM - ENDCAP LH, FRT								
CORNER RADIUS PANEL								
SIZE	DWG. NO.	REV						
D	N - 025	1						
SCALE: 1:12								SHEET 1 OF 1