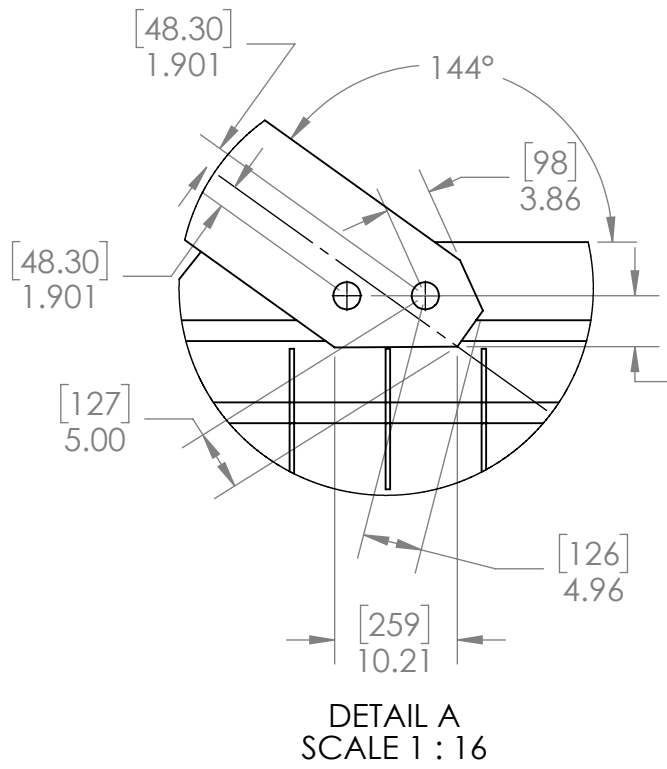
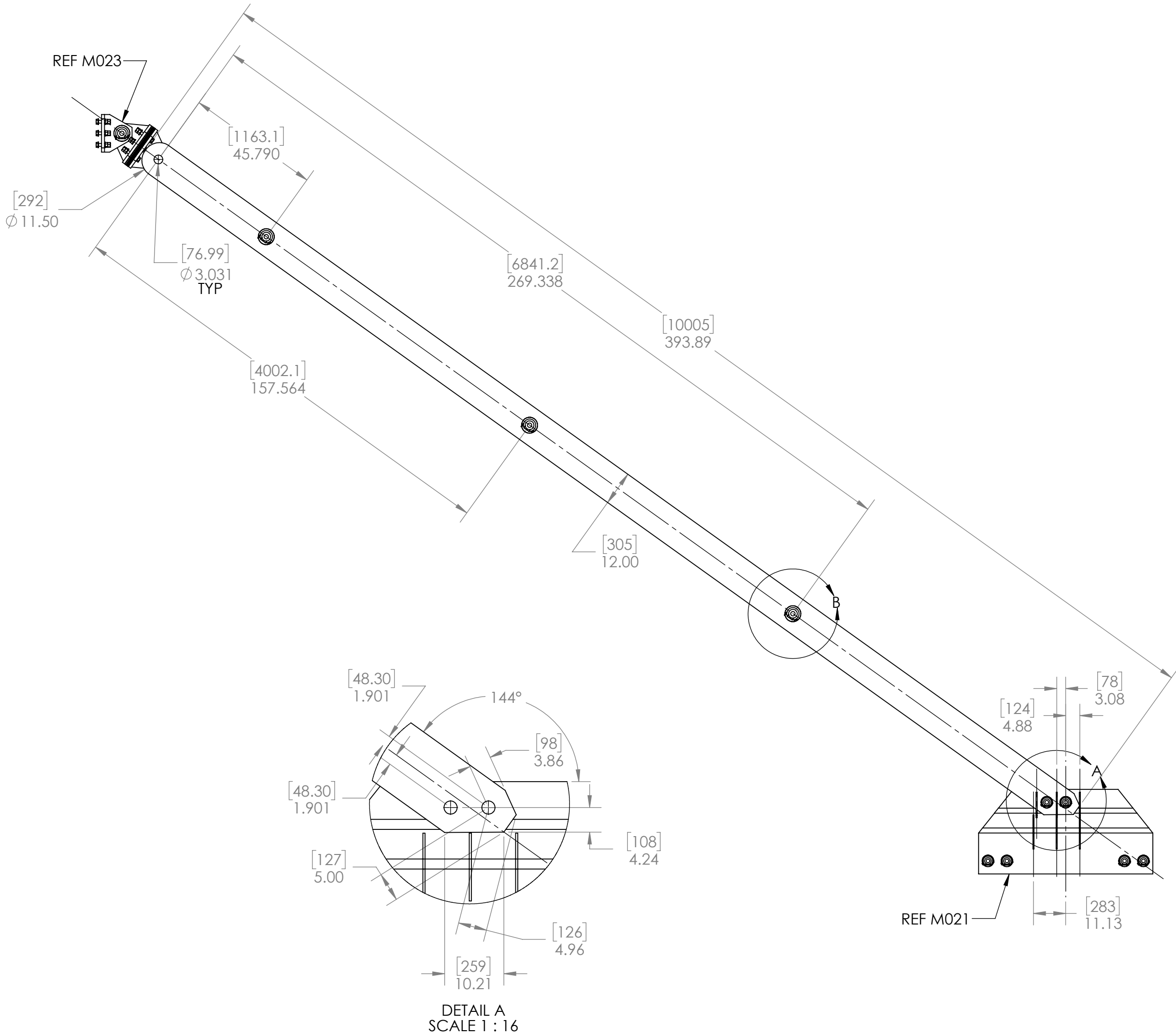
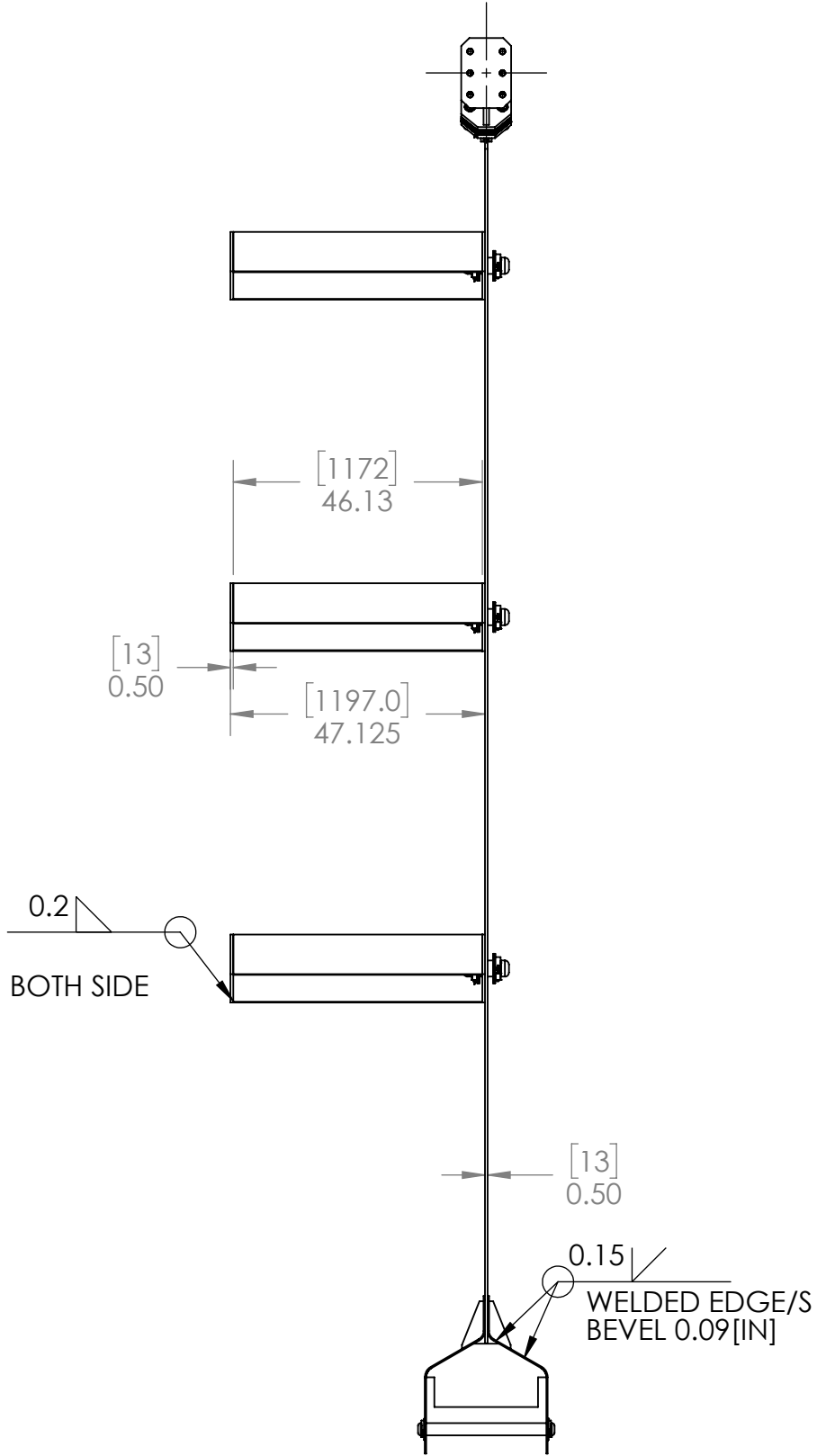
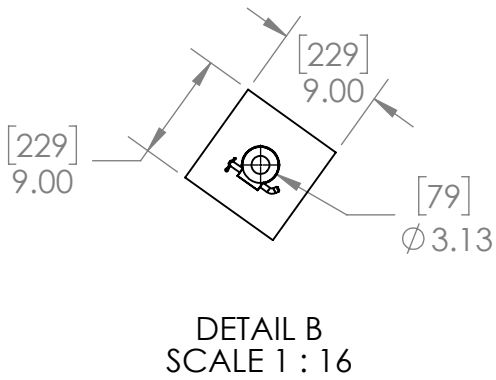


ITEM NO.	PART NUMBER	DESCRIPTION	WEIGHT	QTY.
1	Connect sup i 20200622 2			1
2	Connect sup i 20200622 2			1
3	Rod connect 13 20200909 2			4
4	Clevis key 1a 20200904 2			12
5	Bent pin 2 20200904 2			12
6	98450A774			22
7	Clevis wash 1a 20200904 2			12
8	Clevis block 1 20200907 2			12
9	Rod connect 12 20200909 2			2
10	Connect beam iv 20201125 2			1
11	Brace angle 1 20201124 2			4
12	Brace angle wash 1 20201124 2			4
13	Brace angle plate 1 20201124 2			3
14	Brace angle 2 20201124 2			1
15	92620A966			6
16	94895A038			24
17	98023A038			24
18	Rod connect 19 20201124 2			5
19	Clevis key 3 20200915 2			10
20	Bent pin key 2 20200910 2			10
21	Clevis block 3 20200915 2			10
22	Clevis wash 8 20201124 2			10
23	91257A962			6
24	Brace angle plate shim 1 20201126 2			1
25	Brace angle plate shim 1 20201126 2			1
26	Brace angle plate shim 1 20201126 2			2
27	Brace angle plate shim 1 20201126 2			1
28	Brace angle plate shim 1 20201126 2			1
29	Brace angle plate shim 1 20201126 2			1
30	Plate cross string 1 20210112 2			6
31	Plate cross string 2 20210112 2			6
32	Plate arm angle sup up 1 20210112 2			3
33	Plate arm angle sup up 2 20210113 2			6



NOTE/S:  
DEFINITION:  
INT = INTERSECTION  
NO SHARP EDGES/CORNERS  
AL, T6061-T6, Sy 40[KSI] MIN  
AL, ALLOY, Sy 40[KSI] MIN  
CLASS B, AS-BUILT  
CAD/DATA IS MASTER

EXAMPLE: TEMP [F] 45.00 TEMP [C] 7.22 DIM PER 1000[IN] -0.183 DIM PER 1000[MM] -4.658 FRACTIONAL ±0.13[IN] ANGULAR: 0.31[DEG] TWO PLACE DECIMAL ±0.05[IN] THREE PLACE DECIMAL ±0.005[IN] Q.A.	UNLESS OTHERWISE SPECIFIED: TOLERANCES: DIMENSIONS TAKEN AT 59[F] DIMENSIONS TAKEN AT 15[C] FRACTIONAL ±0.13[IN] ANGULAR: 0.31[DEG] TWO PLACE DECIMAL ±0.05[IN] THREE PLACE DECIMAL ±0.005[IN] Q.A.	VERIFICATION OF COMPONENTS MUST BE PERFORMED WITH TEMPERATURE COMPENSATION INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5	GAUGE/S: DRAWINGS ARE AT 59[F] (15[C]): REFER TO MATERIAL SUPPLIER FOR THERMAL EXPANSION COEFFICIENT [CTE] d[ENG] = [DIM]*[CTE][F]/[TEMP-59] d[IN] = [DIM]*[CTE][F]/[TEMP-15] ***TOLERANCES DO NOT CHANGE	NAME DATE	CREO DESIGNS, ENG DPT
DRAWN	CHECKED	ENG APPR.	MFG APPR.		
TITLE: GLORIOUS CROSS INT - ANGLE/BRACE FOR SUPPORT - 2					
SIZE	DWG. NO.	REV			
D	M - 020	1			
SCALE: 1:32			SHEET 1 OF 1		