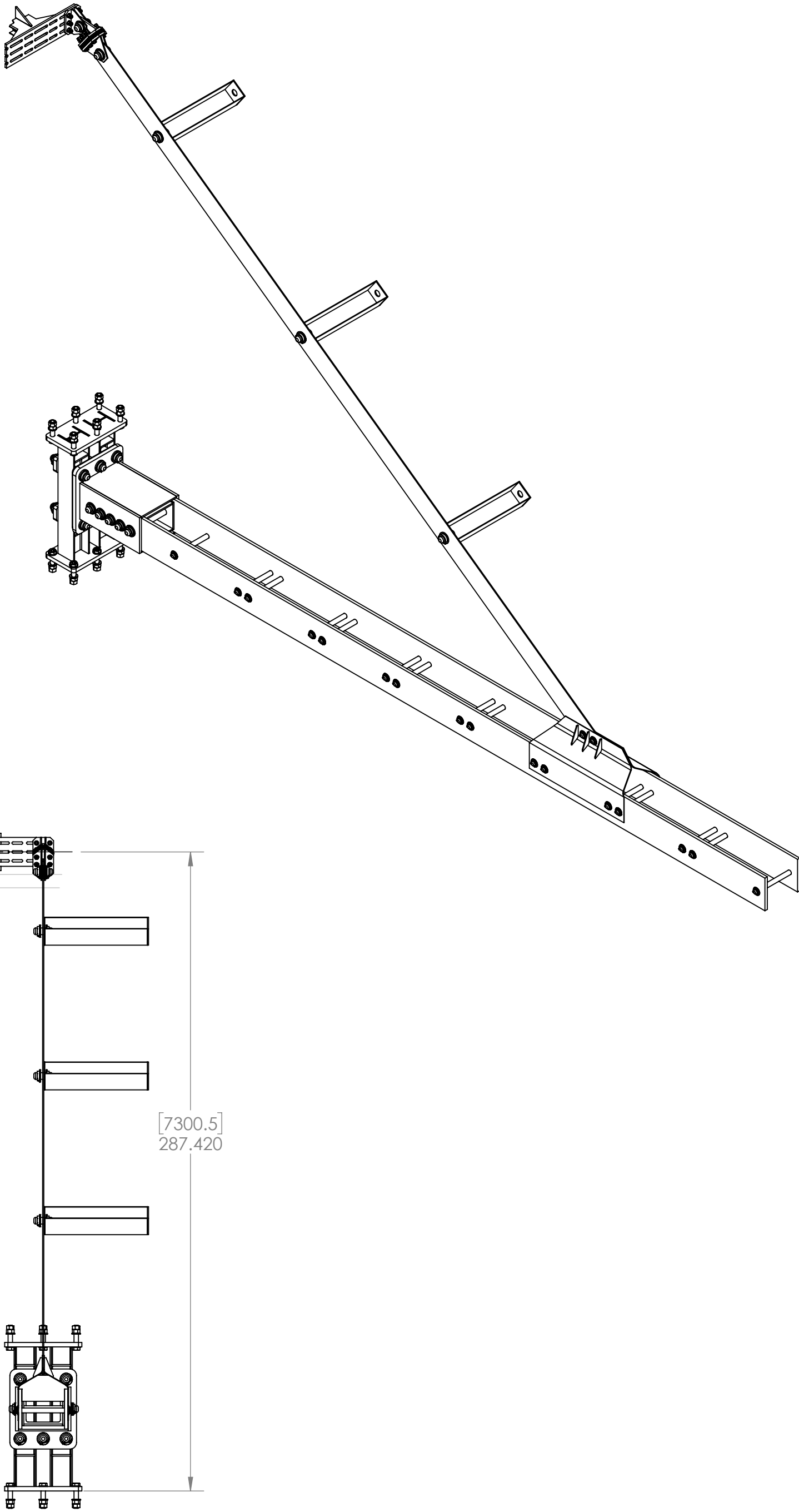
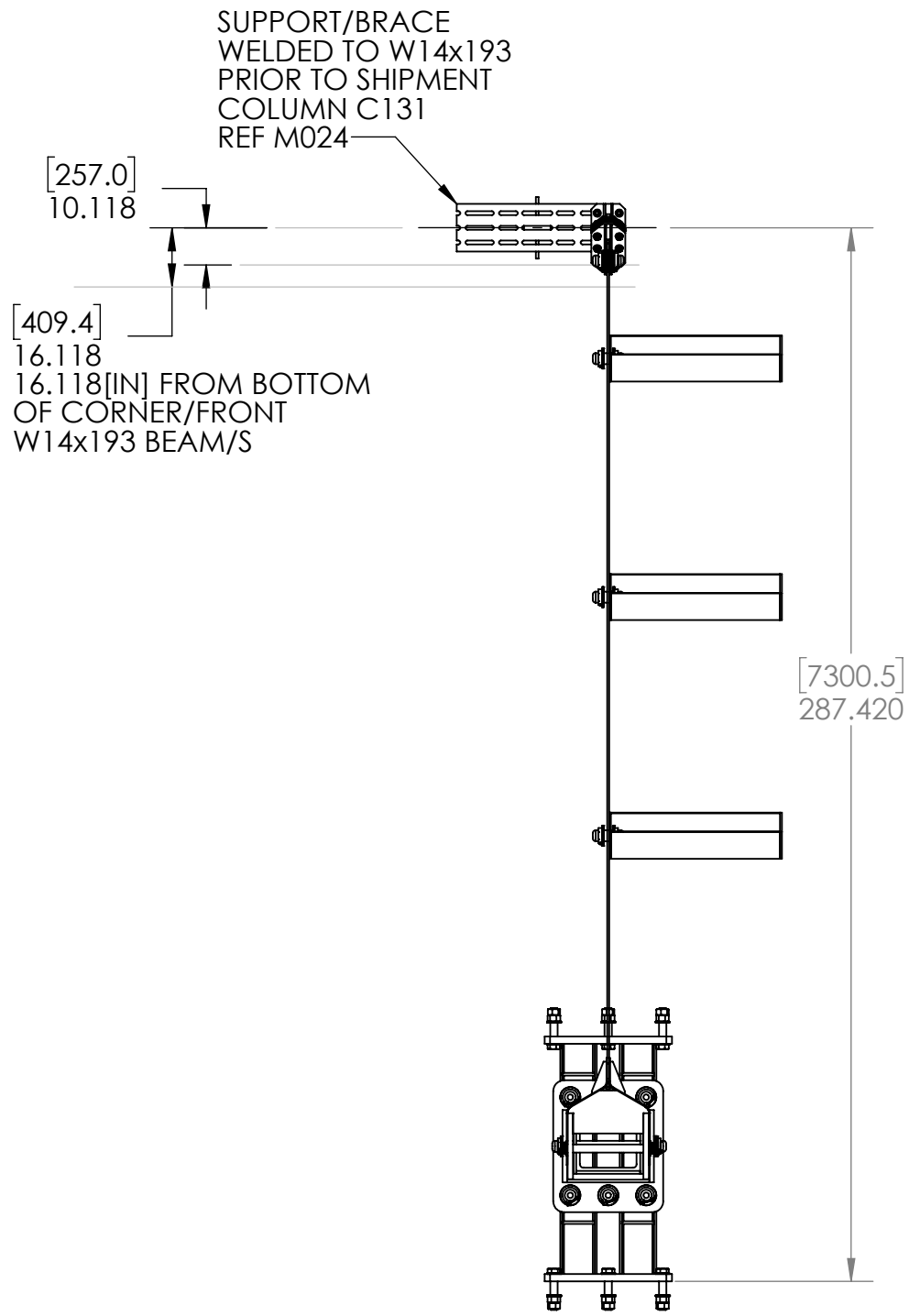
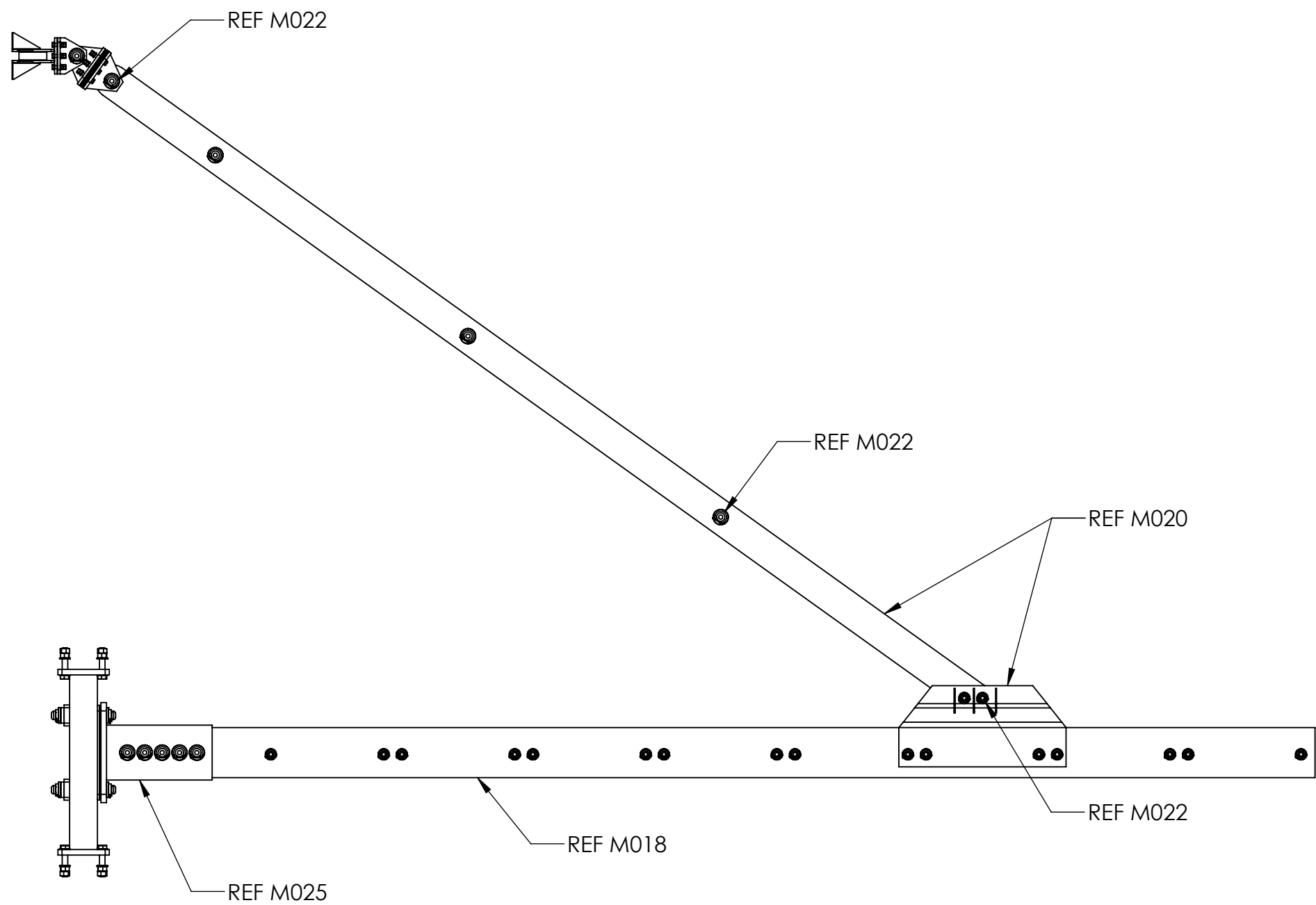
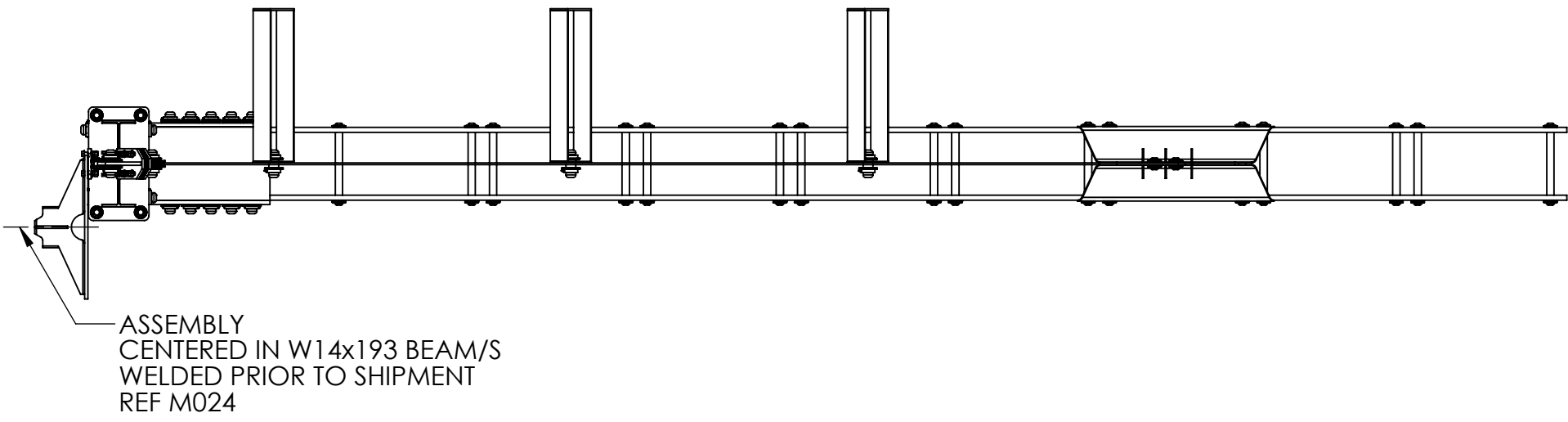


ITEM NO.	PART NUMBER	DESCRIPTION	WEIGHT	QTY.
1	Connect beam i 20200619 2			2
2	Rod connect 11 20200909 2			12
3	Clevis key 1a 20200904 2			36
4	Bent pin 2 20200904 2			36
5	98450A774			68
6	Clevis wash 1a 20200904 2			36
7	Clevis block 1 20200907 2			36
8	Connect sup i 20200622 2			1
9	Connect sup i 20200622 2			1
10	Rod connect 13 20200909 2			4
11	Rod connect 12 20200909 2			2
12	Connect beam iv 20201125 2			1
13	Brace angle 1 20201124 2			4
14	Brace angle wash 1 20201124 2			4
15	Brace angle plate 1 20201124 2			3
16	Brace angle 2 20201124 2			1
17	92620A966			6
18	94895A038			24
19	98023A038			24
20	Rod connect 19 20201124 2			5
21	Clevis key 3 20200915 2			22
22	Bent pin key 2 20200910 2			32
23	Clevis block 3 20200915 2			22
24	Clevis wash 8 20201124 2			10
25	91257A962			6
26	Brace angle plate shim 1 20201126 2			1
27	Brace angle plate shim 1 20201126 2			1
28	Brace angle plate shim 1 20201126 2			2
29	Brace angle plate shim 1 20201126 2			1
30	Brace angle plate shim 1 20201126 2			1
31	Brace angle plate shim 1 20201126 2			1
32	Plate cross string 1 20210112 2			6
33	Plate cross string 2 20210112 2			6
34	Plate arm angle sup up 1 20210112 2			3
35	Plate arm angle sup up 2 20210113 2			6
36	Rod connect 14 20200910 2			5
37	Clevis key 2 20200910 2			10
38	Clevis wash 2 20200910 2			15
39	Clevis block 2 20200910 2			10
40	Rod connect 15 20200915 2			6
41	Clevis wash 3 20200915 2			12
42	Clevis wash 5 20200920 2			6
43	Plate base arm main coup 1 20200919 2			1
44	Plate arm main coup 1 20200919 2			2
45	Plate arm main coup 2 20200919 2			2
46	Plate arm main coup 3 20200919 2			2
47	Plate arm main coup 4 20200919 2			2
48	W10x49 arm conect 10 20200919 2			1
49	Brace rib W10x49 10 20200919 2			16
50	W10x49 arm conect 10 20200919 2			1
51	Brace sup plate W10x49 10 20200919 2			2
52	Brace plate W10x49 10 20200919 2			2
53	91268A982			12
54	Plate washer i 20200728 2			24
55	93827A301			24
56	Shim arm main coup 1a 20200919 2			1
57	Shim arm main coup 1b 20200919 2			2
58	Shim arm main coup 1c 20200919 2			1
59	Shim arm main coup 1d 20200919 2			1
60	Shim arm main coup 1e 20200919 2			1
61	Shim arm main coup 1f 20200919 2			1
62	Brace angle plate 2 20201126 2 top			1
63	Brace angle plate 4 20201130 2 top			2
64	Brace plate sup 1 20210707			2
65	Plate brace 3 20210707			2



NOTE/S:
DEFINITION:
INT = INTERSECTION
NO SHARP EDGES/CORNERS
W14, ASTM A913 G65, Sy 65[KSI]
W6-BEAMS, Sy 42[KSI] (PERF AS72 G42)
C6-BEAMS, Sy 36[KSI]
AL, T6061-T6, Sy 40[KSI] MIN
AL, ALLOY, Sy 40[KSI] MIN
PLATE/S AISI 1045, Sy 75[KSI] (MIN)
ALUMINIZATION TYPE II (PREF)
GALVINIZE ASTM A123 G100 ACCEPTABLE
MASKING OF MATING SURFACES
OIL-SHEEN, SAE 50+, PRIOR TO ASM
NO AGGLOMERATION OF OIL
AL/ALLOY TO STEEL INTERFACE, POLYMER FILM OR OTHER
MINIMIZE/NEUTRALIZE IONIC EXCHANGE
BOLT/S ASM G8
CLASS B, AS-BUILT
CAD/DATA IS MASTER

TEMP

EXAMPLE
ADDITION

16041-16
[10000]

16041-16
[10000]

UNLESS OTHERWISE SPECIFIED:
TOLERANCES: DIMENSIONS TAKEN AT 99°F
DIMENSIONS TAKEN AT 99°F
DIMENSIONS TAKEN AT 99°F
ANGULAR: 0.3(DIGIT)
SURFACE: 0.00125
TWO PLACE DECIMAL: 0.05(15)

NAME

DATE

CRO DESIGNS, ENG DPT