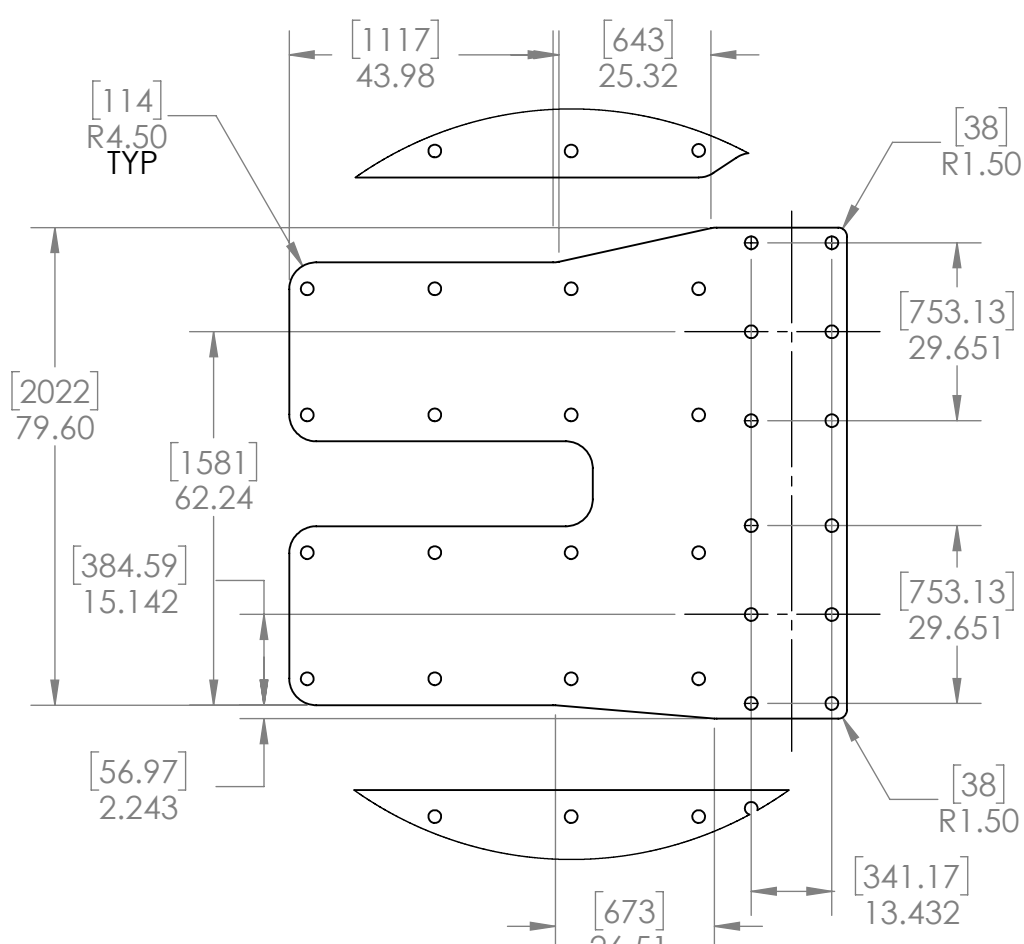
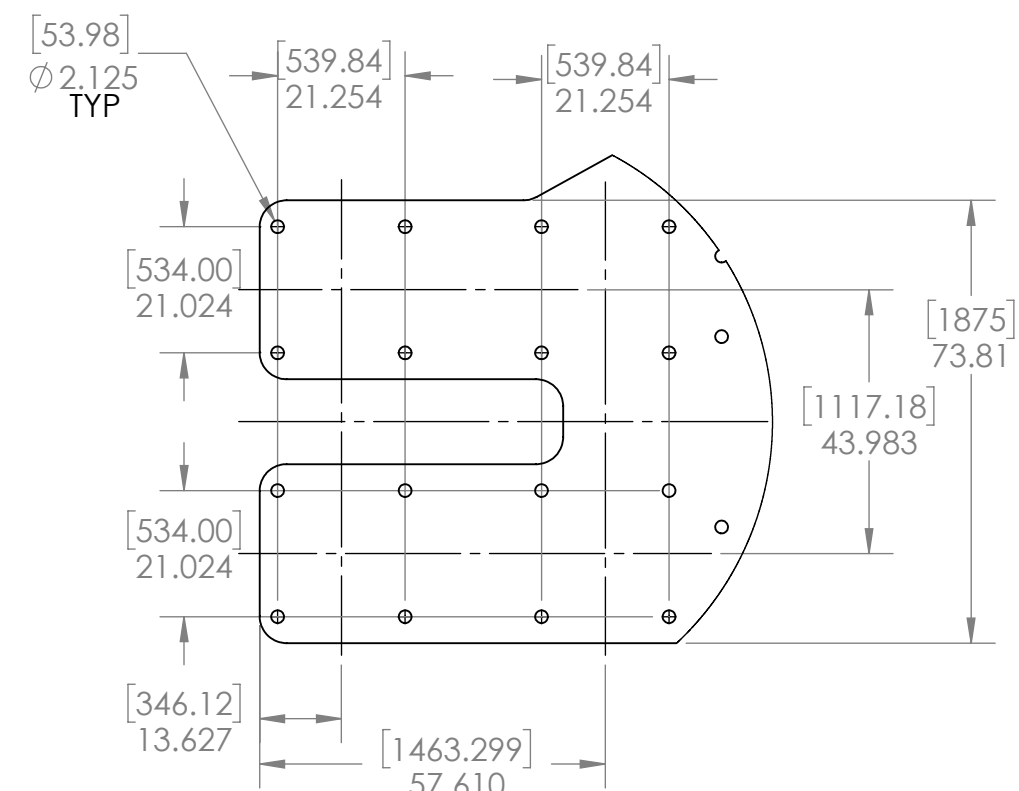


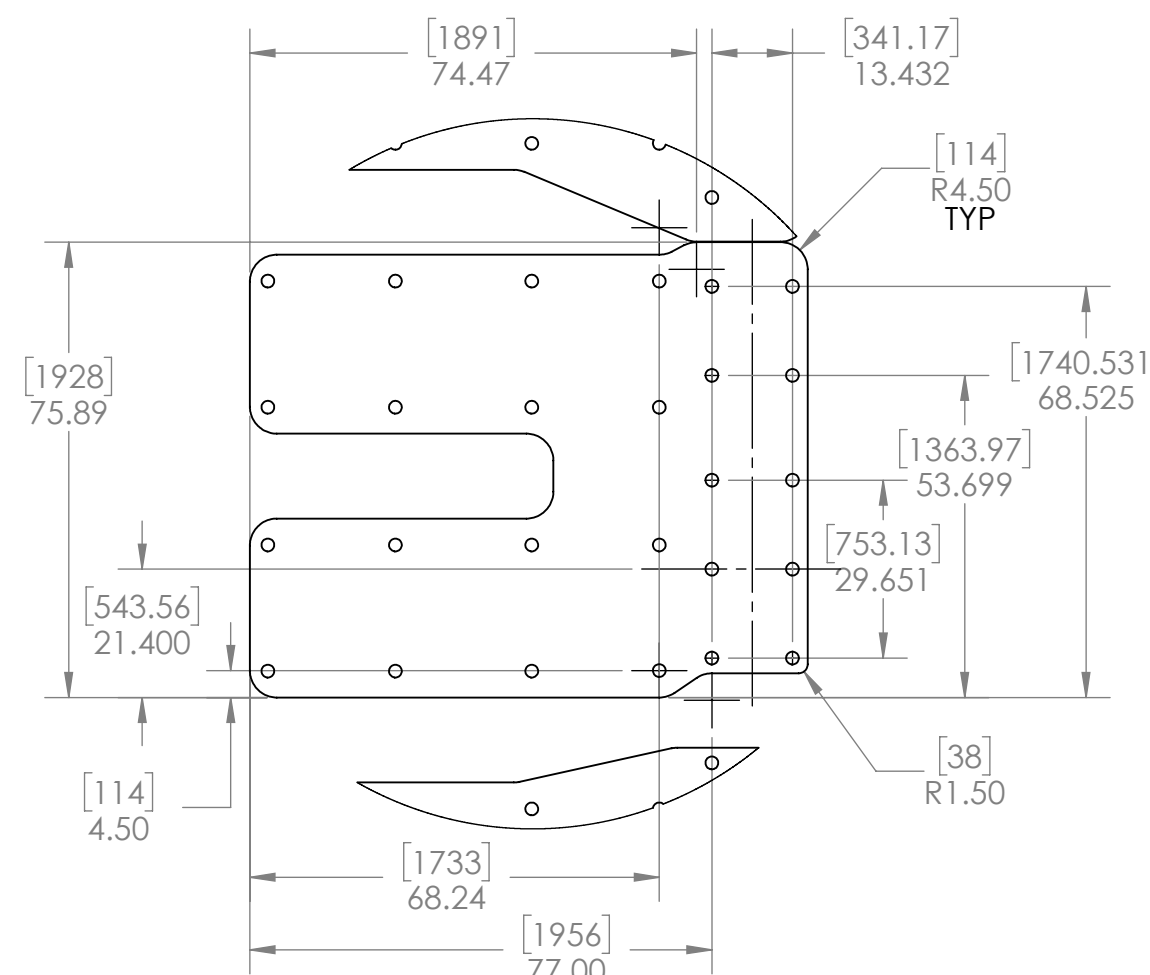
DETAIL G
SCALE 1 : 32



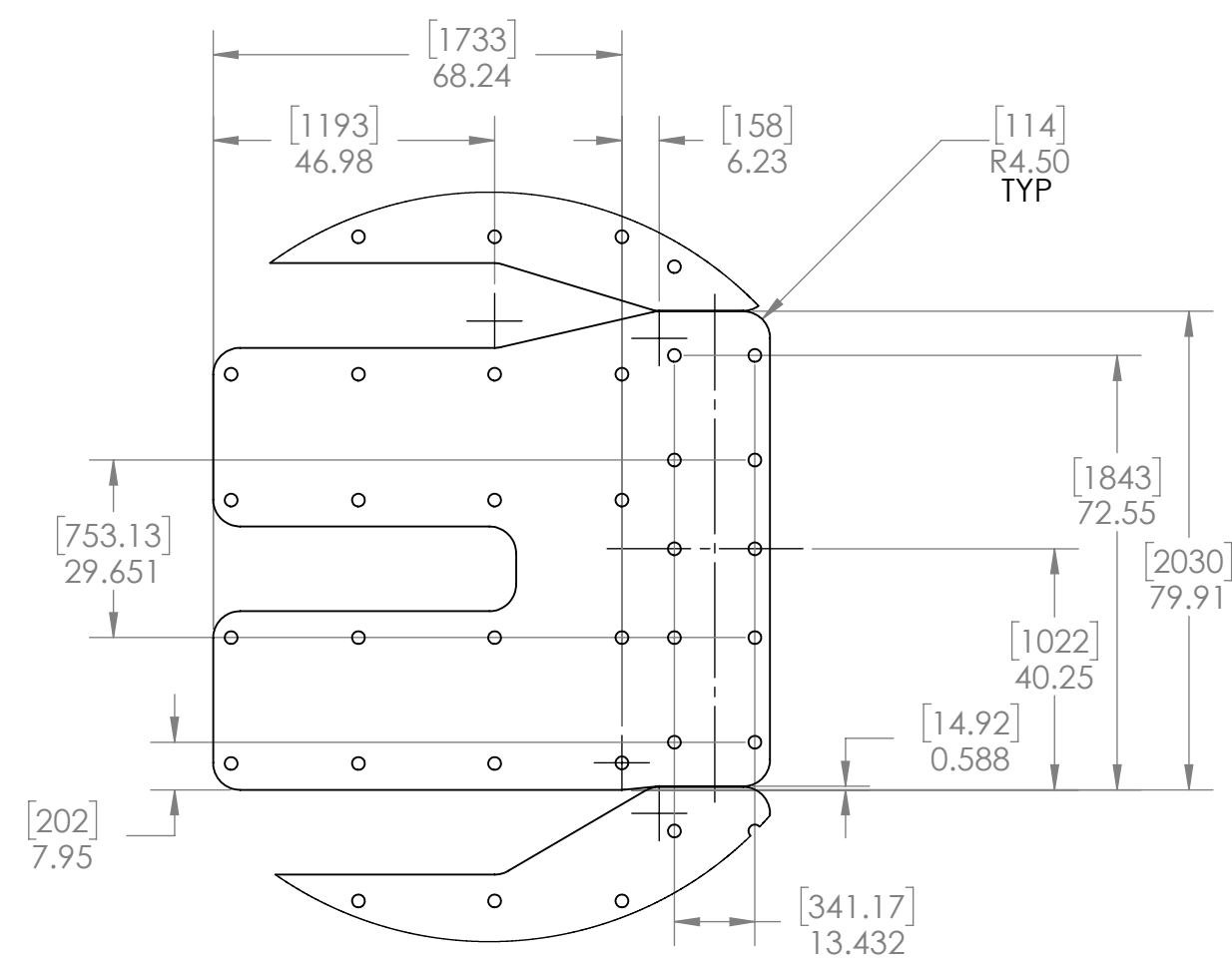
DETAIL D
SCALE 1 : 32



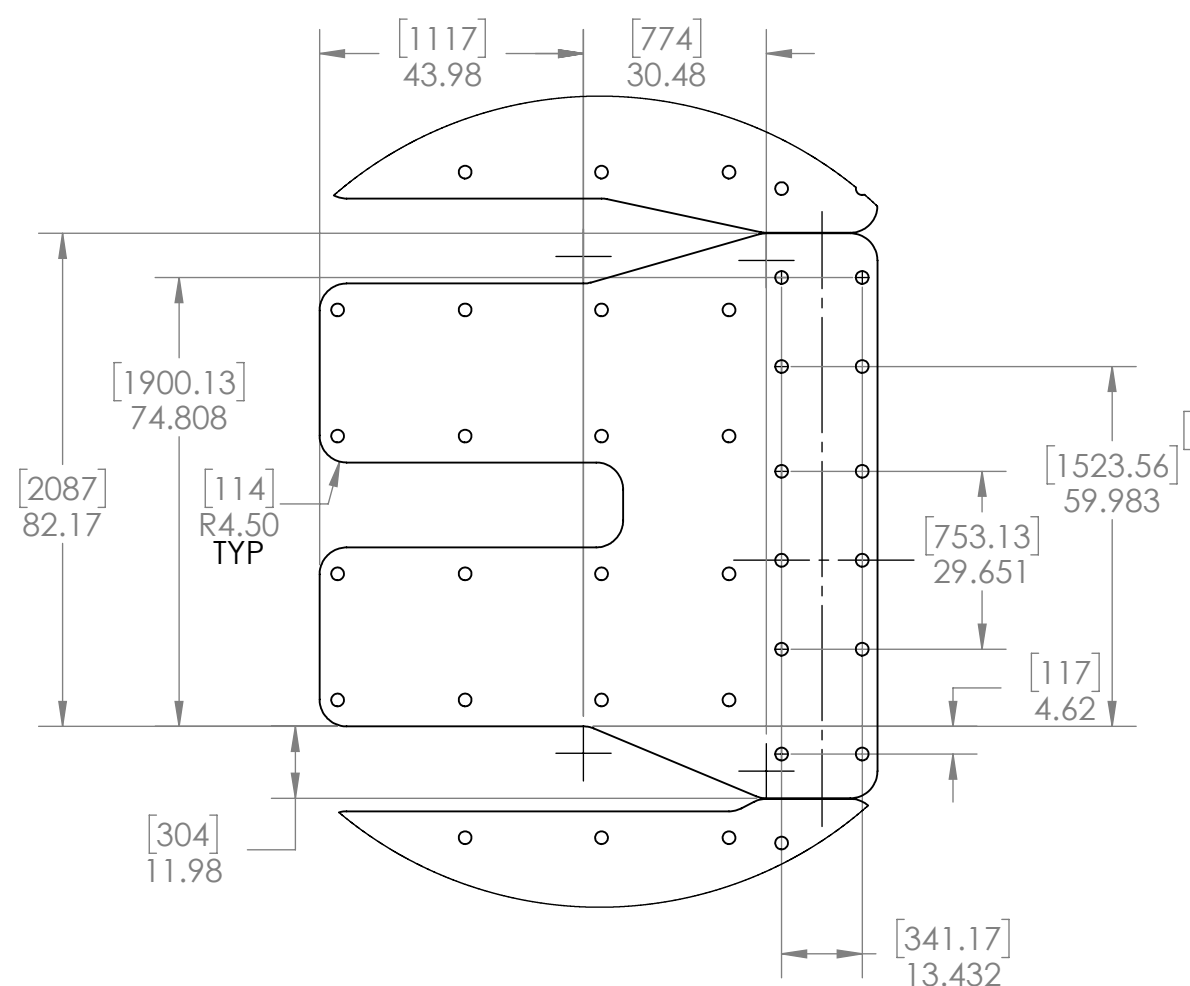
TYPICAL FOR ALL
DETAIL A
SCALE 1 : 32



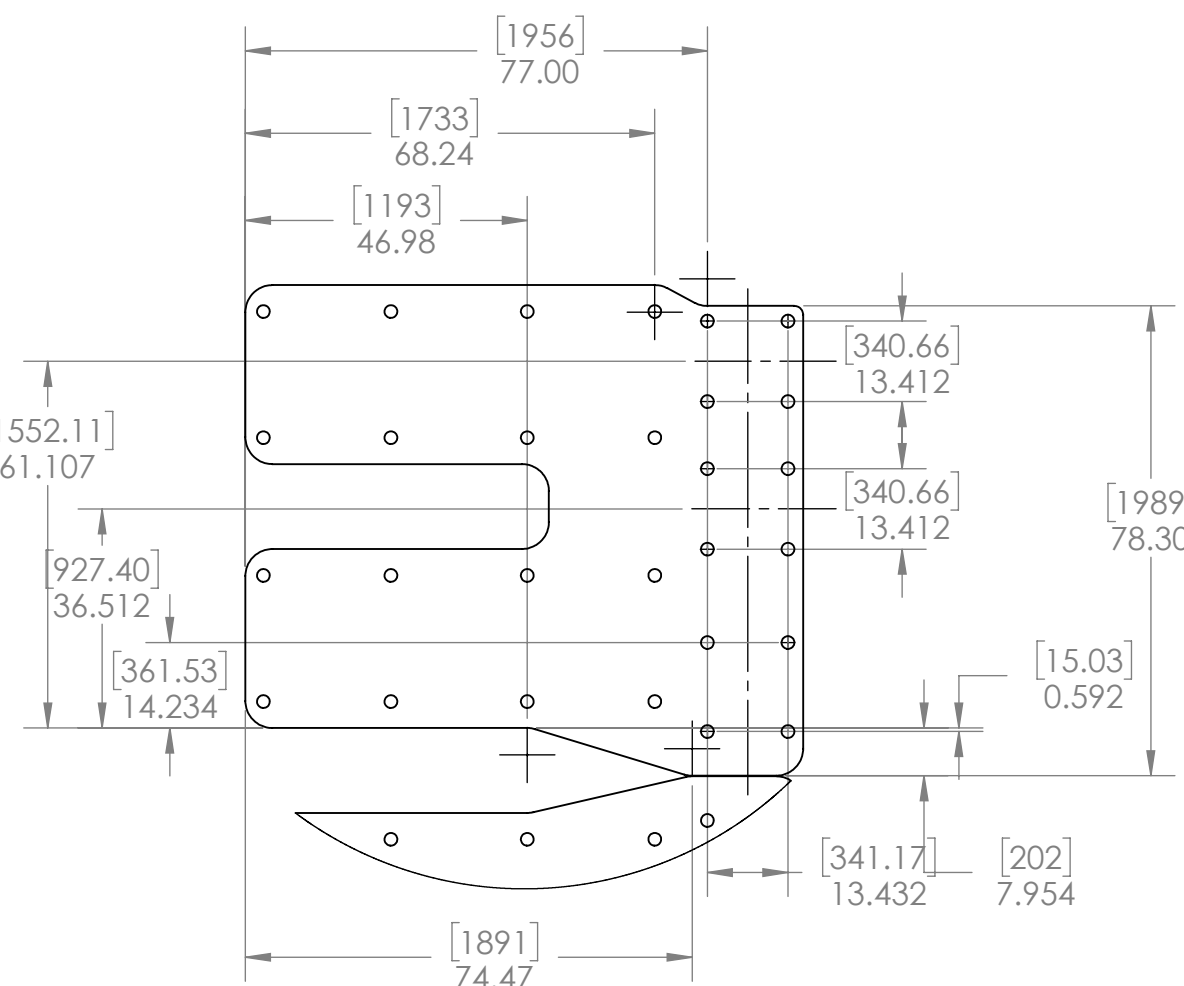
DETAIL E
SCALE 1 : 32



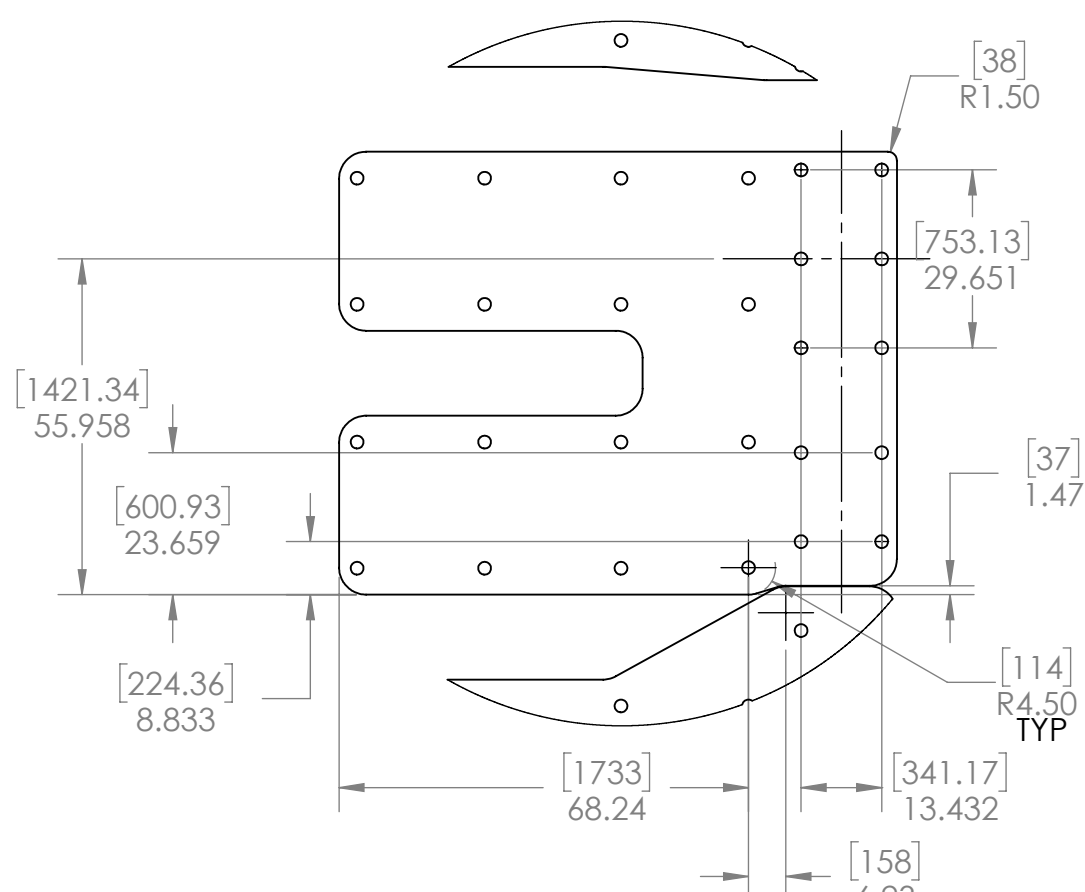
DETAIL H
SCALE 1 : 32



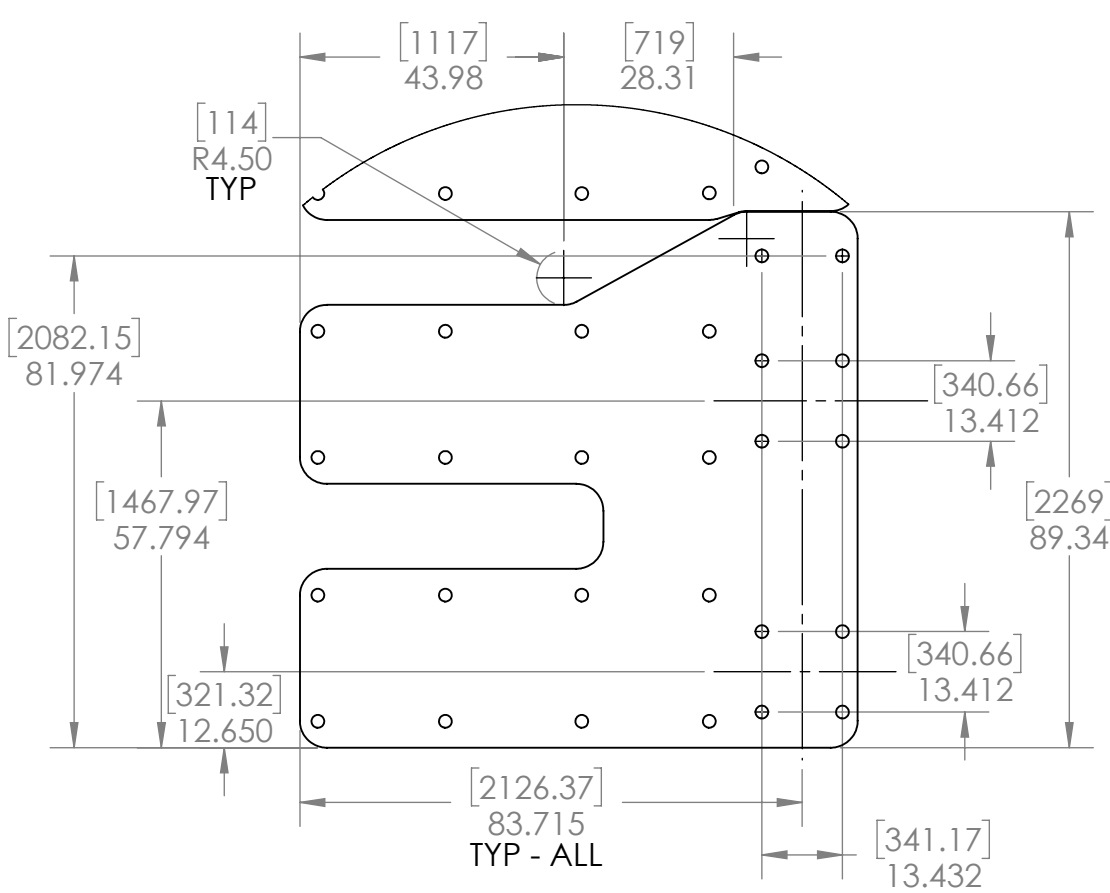
DETAIL F
SCALE 1 : 32



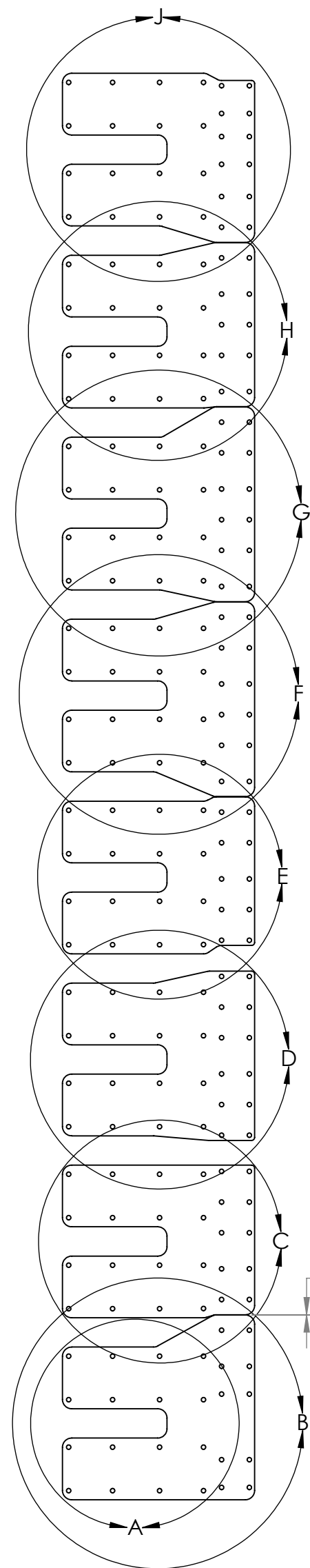
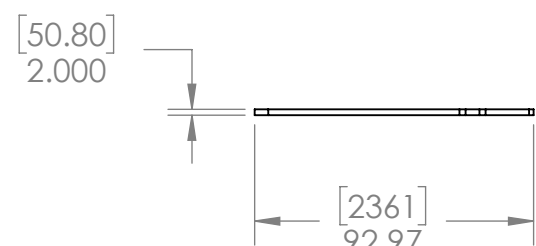
DETAIL J
SCALE 1 : 32



DETAIL C
SCALE 1 : 32



DETAIL B
SCALE 1 : 32



NOTE/S:
DEFINITION:
INT = INTERSECTION
NO SHARP EDGES/CORNERS
W14/W10, ASTM A913 G65, Sy 65[KSI]
W6-BEAMS, Sy 42[KSI] (PERF A572 G42)
C6-BEAMS, Sy 36[KSI]
AL T6061-T6, Sy 40[KSI] MIN
AL ALLOY, Sy 40[KSI] MIN
PLATE/S AISI 1045, Sy 75[KSI] (MIN)
ALUMINIZATION TYPE II (PREF)
GALVINIZE ASTM A122 G100 ACCEPTABLE
MASKING OF MATING SURFACES
OIL-SHEEN, SAE 50+, PRIOR TO ASM
NO AGGLOMERATION OF OIL
AL/ALLOY TO STEEL INTERFACE, POLYMER FILM OR OTHER
MINIMIZE/NEUTRALIZE IONIC EXCHANGE
BOLT/S ASM G8
CLASS B, AS-BUILT
CAD/DATA IS MASTER

EXAMPLE ITEM	TEMP	TIME	UNLESS OTHERWISE SPECIFIED:	NAME	DATE	REV
16061.61	16061.61	1000hrs	TOLERANCES:			
			UNLESS OTHERWISE SPECIFIED:			
45.00	7.22	-0.183	CHAMFERED CHAMF AT 90°	DRAWN		
45.00	7.22	-0.183	CHAMFERED CHAMF AT 151°	CHECKED		
59.00	13.00	0.00	CHAMFERED CHAMF AT 131°	ENG APPR.		
46.00	30.00	0.384	ANGULAR: 0.302CD	MFG APPR.		
			THREE PLACE DECIMAL INCHES			
			VERIFICATION OF COMPONENTS			
			NOT BE DISCREPANCY WITH			
			TEMPERATURE COMPENSATION			
			FOR 1000 HOURS			
			TOLERANCING PER ASME Y14.5			
			PARALLEL PLATES MAX. 0.022IN			
			FLATNESS MAX. 0.020IN			
			FINISH: AS REQUIRED			