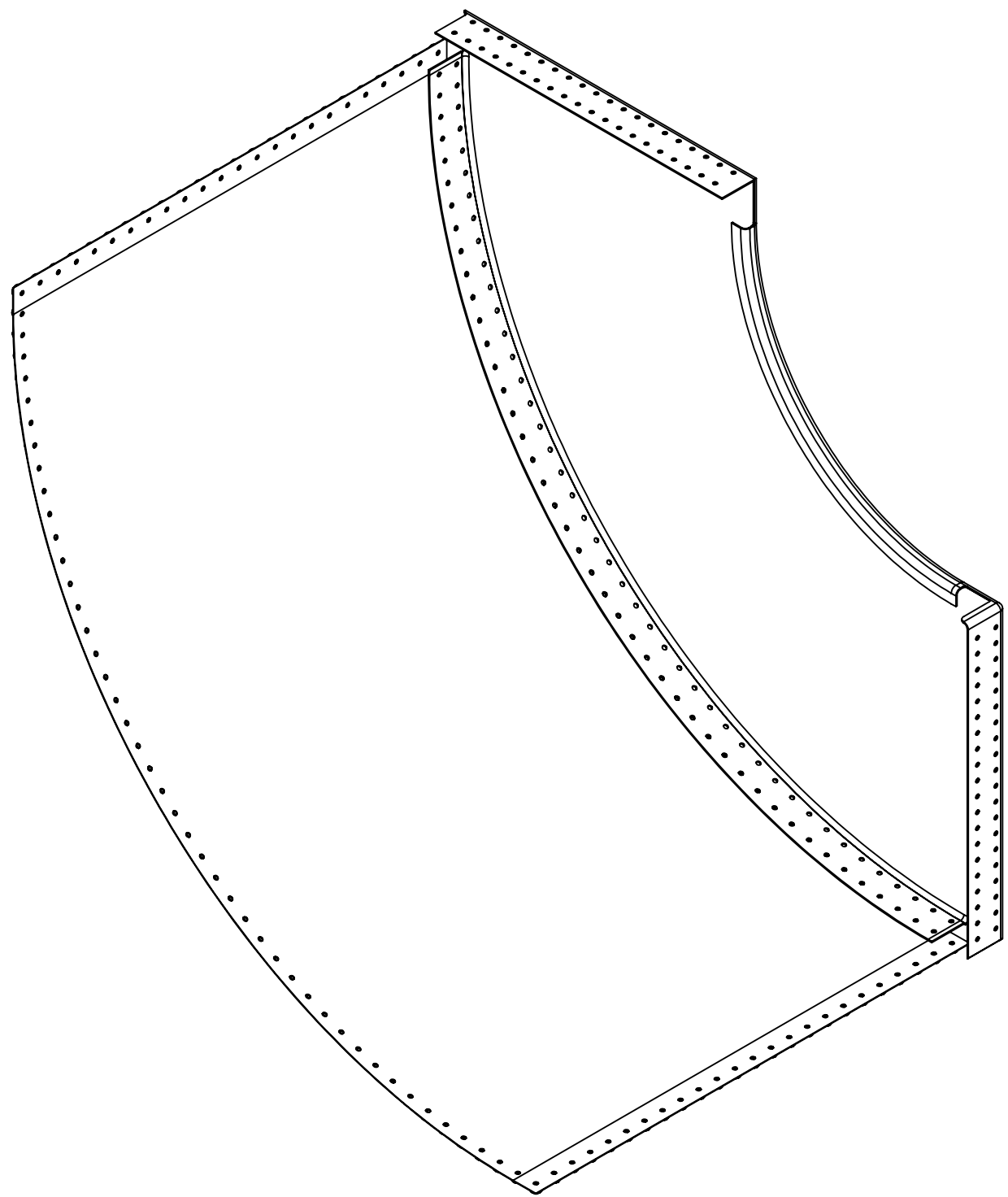
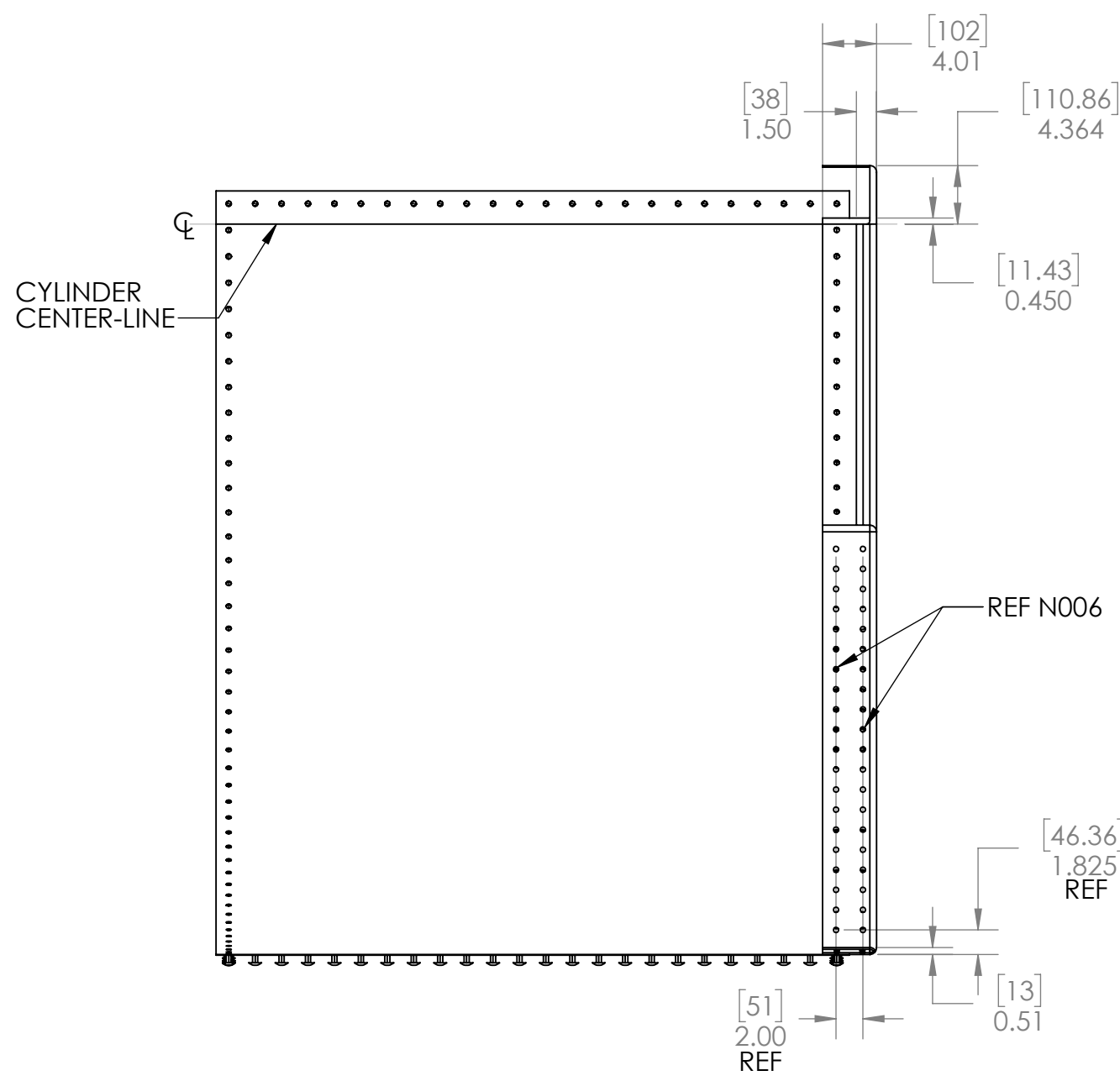
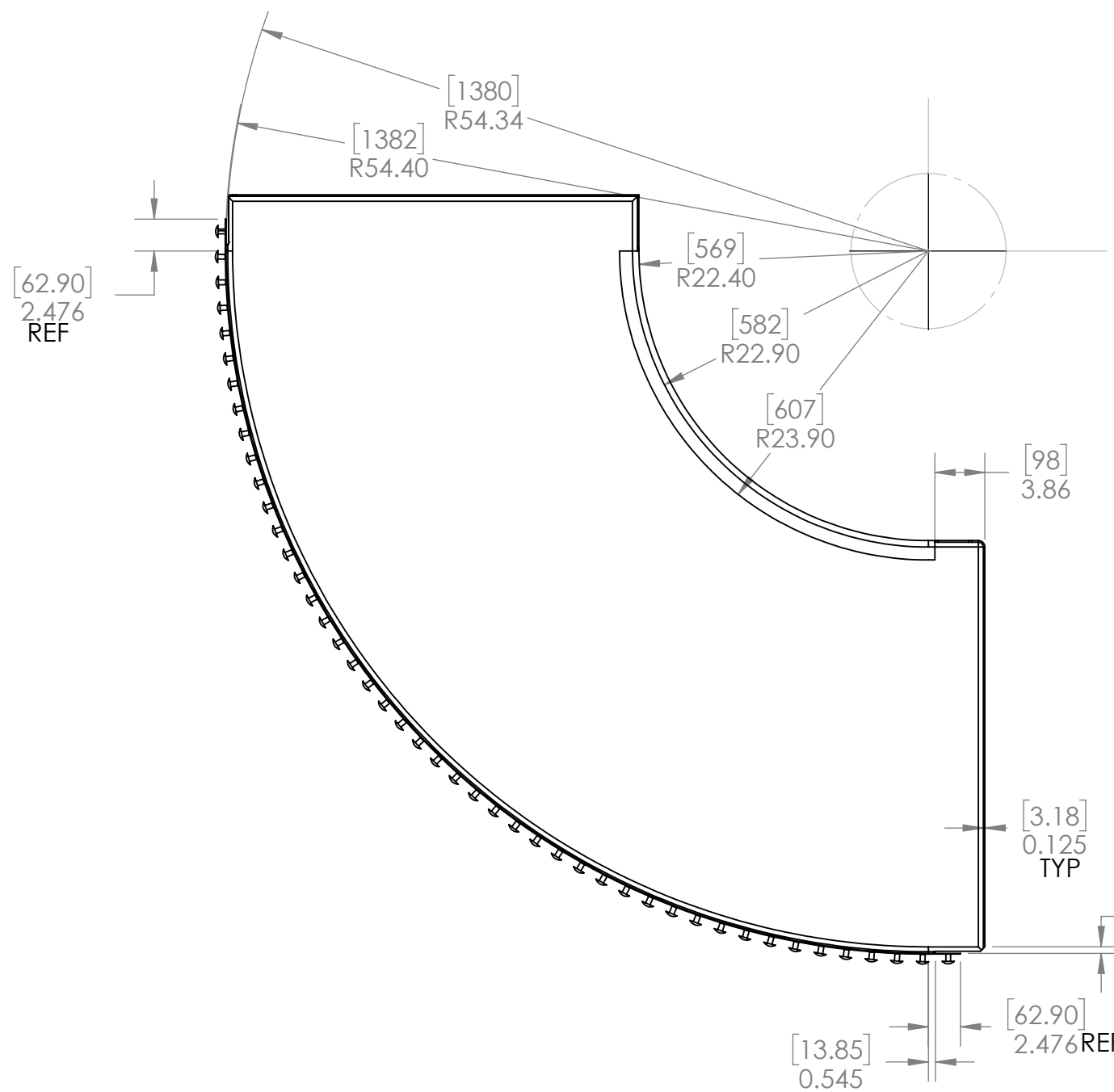
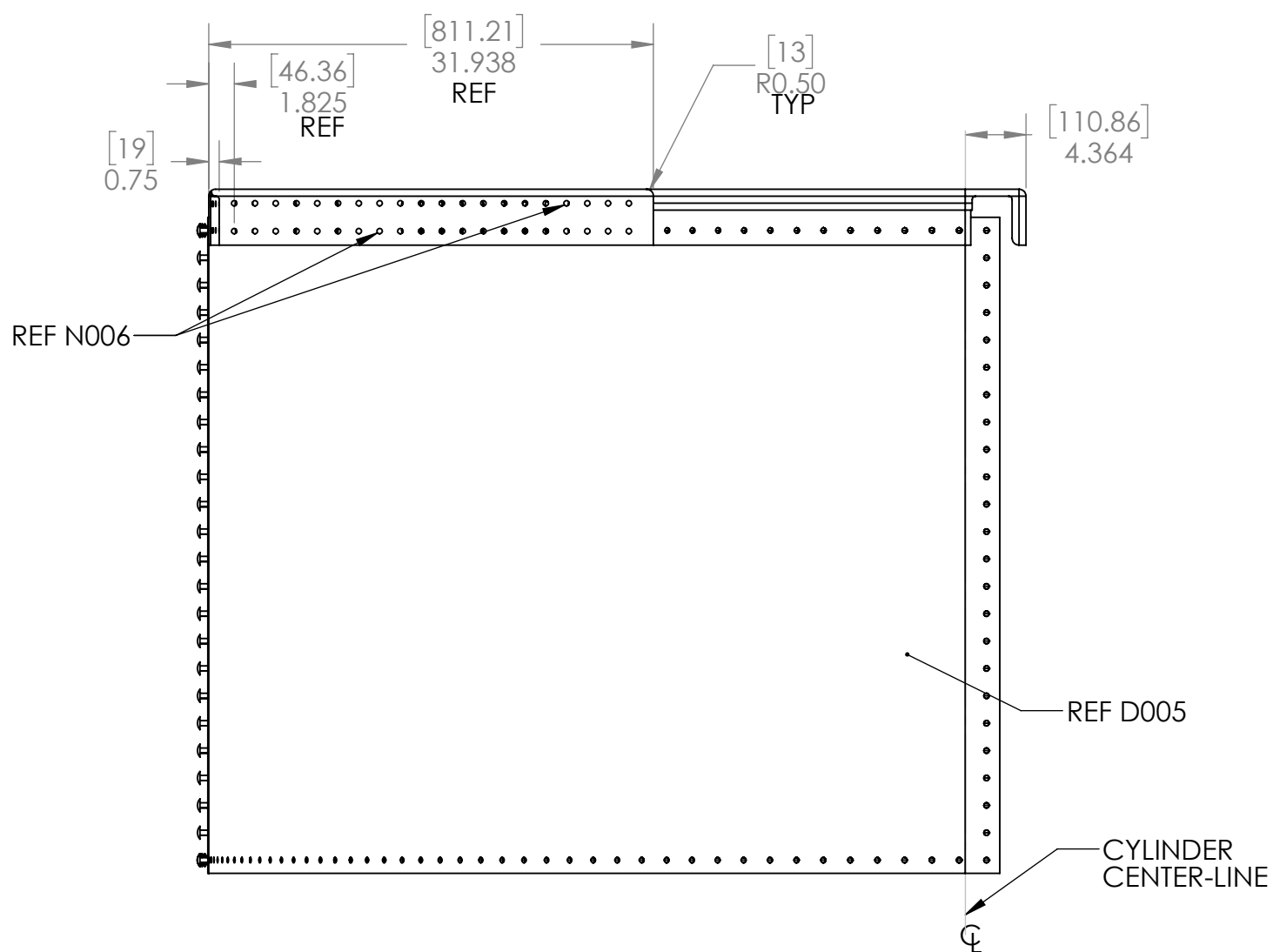



ITEM NO.	PART NUMBER	DESCRIPTION	WEIGHT	QTY.
1	Rib Radius 3 20200515			1
2	Rivet Brazier head for Panel 20200510			136
3	Rib Radius 9 20200522			1



NOTE/S:  
NO SHARP EDGES/CORNERS  
FORM/SHAPE OF CLASS B PARTS ARE IDEALIZED  
ACTUAL TOOLING DRAFT MAY VARY OUTSIDE OF PRINT/TOLERANCE  
RIVET/MATING SEGMENTS/ZONES SEPARATION/S TO BE LESS THAN 0.045[IN]  
WHERE THE AXIS OF THE RIVET/S ARE COLINEAR, THE RIVET-HOLE/S ARE IN-LINE  
NO GAP/S ALLOWED AFTER RIVETING  
AL, T6061-T6, Sy 40[KSI] MIN  
AL, ALLOY, Sy 40[KSI] MIN  
CLASS B, AS-BUILT  
CLASS A, REF A001, D001  
CAD/DATA IS MASTER

TEMP	EXAMPLE	16061-16	16061-16	UNLESS OTHERWISE SPECIFIED:	NAME	DATE	 <b>CRESO DESIGNS, ENG DPT</b> <b>TITLE: GLORIOUS CROSS</b> <b>ARM - RADIAL RIB-2</b> <b>UP LEFT, 1TH SEG</b>
ANBER	PC	PC	PC	TOLERANCES TAKEN AT 15(C)	DRAWN	CHECKED	
45.00	72.02	-0.183	-4.658	DIMENSIONS TAKEN AT 15(C)			
29.00	15.00	0.00	0.00	REACTIIONS: 0.3(DIG)		ENG APPR:	
66.00	3.000	0.534	8.984	TWO PLACE DECIMAL THREE PLACE DECIMAL + 0.005(IN)		MFG APPR:	
EXAMPLE: DIM W4 @ 12.5IN16 (16061-16) C = 0.000313 W4 = 1997.335 L = 0.001976 W4 = 4254.101				VERIFICATION OF COMPONENTS MUST BE PERFORMED THERMAL COMPENSATION TOLERANCING PER ASME Y14.5		GAUGE/ DRAWING: ARM IS 59(1) (15(C)): REFER TO MATERIAL SUPPLY FOR DIMENSIONS: CANNOT GET (DIM) = (DIM)CPT(1)/TEMP-59 (DIM) = (DIM)CPT(1)/TEMP-59 DIMENSIONS DO NOT CHANGE	
AT 86(F) THE DIMENSION OF THE PART WILL BE 16.0716 (16061-16)				PARALLEL PLANES MAX 0.002(IN) FLATNESS MAX 0.002(IN) FINISH: AS REQUIRED		SIZE DWG. NO. <b>D N 017</b> REV <b>1</b> SCALE: 1:12 SHEET 1 OF 1	
CALCULATING INSTRUCTION REQUIRED: THERMAL SPRAY THERMAL SPR							