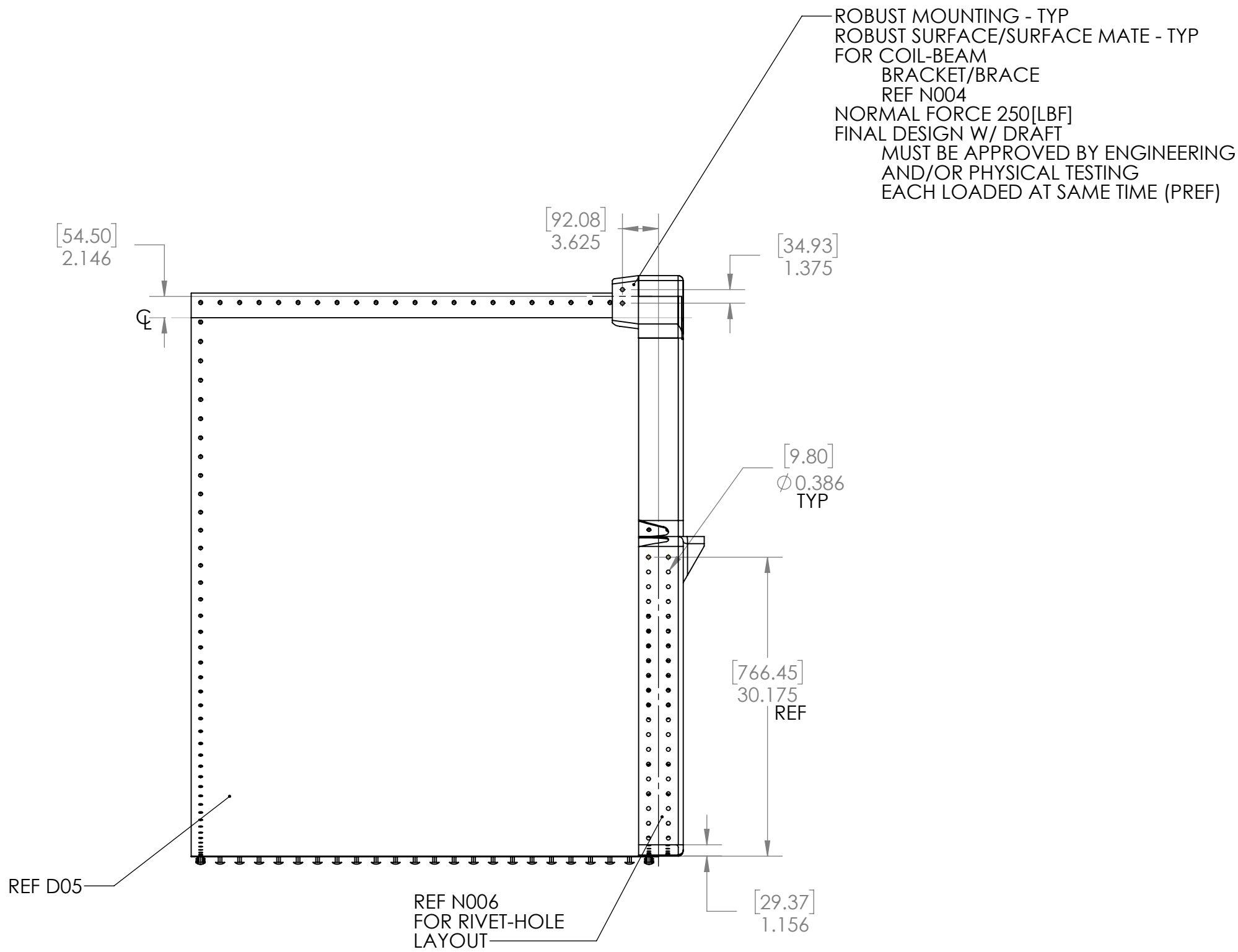
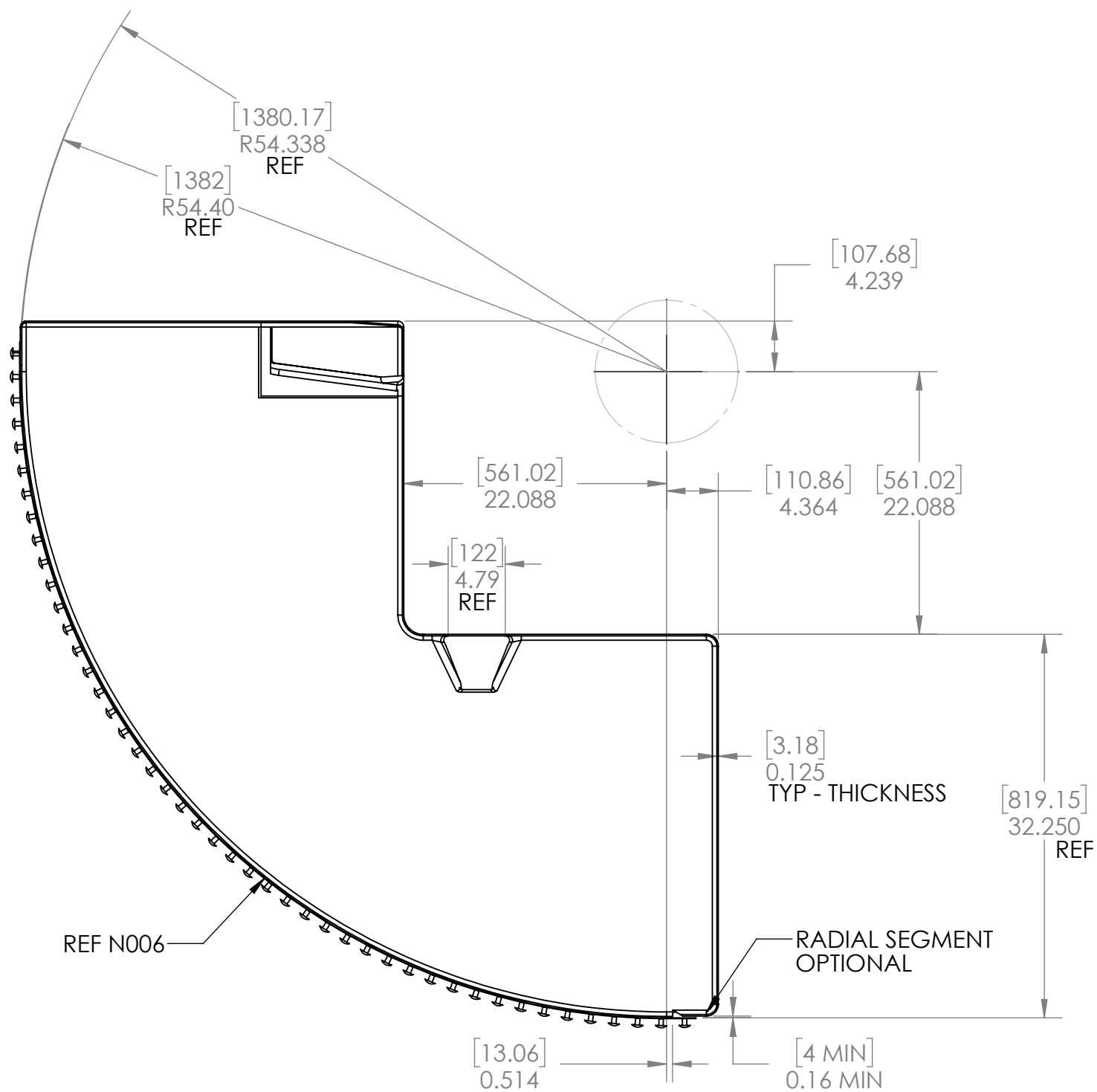
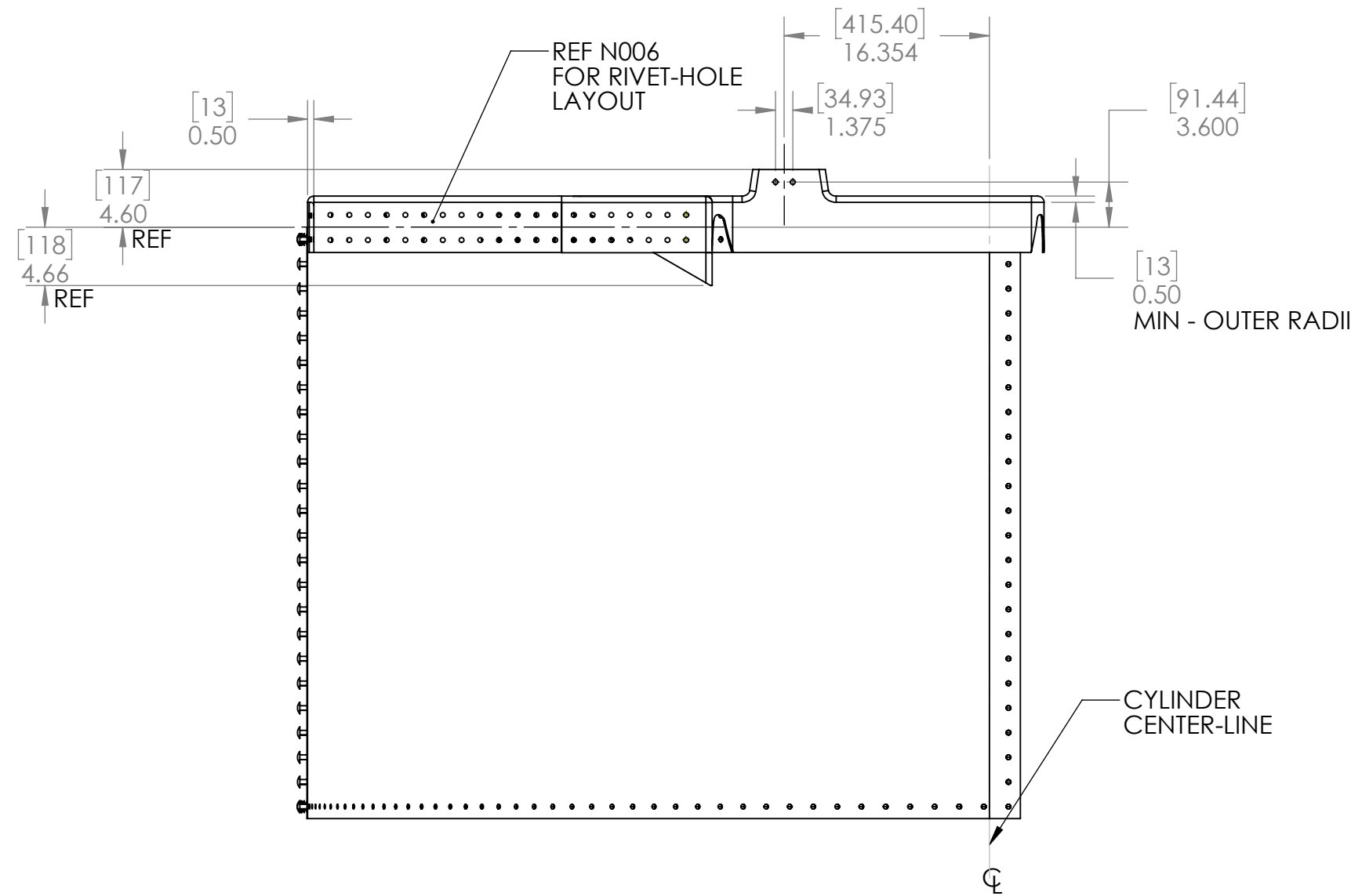


ITEM NO.	PART NUMBER	DESCRIPTION	WEIGHT	QTY.
1	Rib Radius 3 20200515			1
2	Rivet Brazier head for Panel 20200510			136
3	Rib Radius 1.5 Copy 20210108			1
4	Coilbeam attach Ledge ii Copy 202010108			1



NOTE/S:
NO SHARP EDGES/CORNERS
FORM/SHAPE OF CLASS B PARTS ARE IDEALIZED
ACTUAL TOOLING DRAFT MAY VARY OUTSIDE OF PRINT/TOLERANCE
RIVET/MATING SEGMENTS/ZONES SEPARATION/S TO BE LESS THAN 0.045[IN]
WHERE THE AXIS OF THE RIVET/SARE COLINEAR, THE RIVET-HOLE/S ARE IN-LINE
NO GAP/S ALLOWED AFTER RIVETING
AL, T6061-T6, Sy 40[KSII] MIN
AL, ALLOY, Sy 40[KSII] MIN
CLASS B, AS-BUILT
CLASS A, REF A001, D001
CAD/DATA IS MASTER

EXAMPLE: EXAMPLE: T6061-T6, T6061-T6 AMBIENT TEMP [F] 45.00 AMBIENT TEMP [C] 7.22 DIM PER 1000[IN] 0.183 DIM PER 1000[MM] -4.658 TOLERANCES: DIMENSIONS TAKEN AT 59[F] FRACTIONAL ±0.15[IN] ANGULAR: 0.3[DIG] TWO PLACE DECIMAL ±0.05[IN] THREE PLACE DECIMAL ±0.005[IN]	UNLESS OTHERWISE SPECIFIED: DIMENSIONS TAKEN AT 59[F] FRACTIONAL ±0.15[IN] ANGULAR: 0.3[DIG] TWO PLACE DECIMAL ±0.05[IN] THREE PLACE DECIMAL ±0.005[IN]	EXAMPLE: LET DIM = 47.125[IN] (1206.16) dL = 0.000031[IN] (84.9947155) dL = 0.0167[IN] (0.4234mm)	VERIFICATION OF COMPONENTS MUST BE PERFORMED WITH TEMPERATURE COMPENSATION INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5	GAUGE/S: DRAWINGS ARE AT 59[F] (15[C]): REFER TO MATERIAL SUPPLIER FOR THERMAL EXPANSION COEFFICIENT [CTE] dL[ENG] = [DIM]*[CTE1][F]/[TEMP-59] dL[SI] = [DIM]*[CTE1][F]/[TEMP-15] ***TOLERANCES DO NOT CHANGE	NAME DATE	CREO DESIGNS, ENG DPT
DRAWN	CHECKED	ENG APPR.	MFG APPR.	Q.A.		
TITLE: GLORIOUS CROSS						
ARM - UPPER LEFT						
RADIAL PANEL/RIB ASM						
SIZE	DWG. NO.	REV				
D	N - 008	1				
SCALE: 1:12			SHEET 1 OF 1			